

Ground Water Management Zone Status Report for Keystone Steel & Wire Co.

Prepared for:
Keystone Steel & Wire Company
IEPA Site No. 1430050001
7000 S.W. Adams Street

Peoria, IL 61641

For Submittal to:

Illinois Environmental Protection Agency Bureau of Land, Permit Section #33 1021 North Grand Avenue, East P.O. Box 19276 Springfield, IL 62794-9276

Prepared by:

Earth Tech 5010 Stone Mill Road Bloomington, Indiana 47408-9320

August 2000

VIA FEDERAL EXPRESS

August 28, 2000

Ms. Joyce L. Munie, P.E. Illinois Environment Protection Agency Bureau of Land, Permit Section #33 1021 North Grand Avenue, East P.O. Box 19276 Springfield, Illinois 62794-9726

RE: Ground Water Management Zone Status Report for Keystone Steel & Wire Co., Peoria, Illinois, IEPA Site No. 1430050001

Dear Ms. Munie:

This letter transmits four copies of the above referenced report on behalf of Keystone Steel & Wire Co.. This report is the response to items 3, 4, and 6 in your July 28, 2000 letter (C-521-M-20) to Keystone. Since the ground water contaminant plume at the Keystone facility has shrank, a formal request for modification of the ground water monitoring system is also included in this status report.

Please contact me at (812) 336-0972 or Mr. Russ Perry of Keystone at (309) 697-7538 if you have any questions regarding this submittal.

Sincerely,

Earth Tech

Robert Aten Project Manager

Enclosure

Cc: R. Perry

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY

1021 NORTH GRAND AVENUE FAST, P.O. BOX 19276, SPRINGHED, HEINOIS (62794-9276)
THOMAS V. SKINNER, DIRECTOR

RCRA INTERIM STATUS CLOSURE AND POST-CLOSURE CARE PLANS GENERAL FORM LPC-PA18

THIS FORM MUST ACCOMPANY ANY RCRA INTERIM-STATUS CLOSURE AND/OR POST-CLOSURE CARE PLANS OR MODIFICATION REQUEST SUBMITTED TO THE DIVISION OF LAND POLLUTION CONTROL. THE ORIGINAL AND TWO COPIES OF ALL DOCUMENTS SUBMITTED MUST BE PROVIDED.

FACILITY IDENTIFICATION (Information about closure plan submittal)	ut the facility	where the units are located which are addressed in this
Name: Keystone Steel & Wire Company		County: Peoria
Street Address: 7000 S.W. Adams Street		Site # (IEPA):1430050001
City: Peoria		Site No. (USEPA): ILD000714881
OWNER INFORMATION		OPERATOR INFORMATION
Name: Keystone Consolidated Industries		Keystone Steel & Wire Company
Mailing Address: 5430 LBJ Freeway, Suite 1740		7000 S.W. Adams Street
Three Lincoln Centre		Peoria, Illinois 61641-0002
Dallas, Texas 75240		
Contact Name: Ralph End		Robert N. Miller
Contact Title: Vice President & Corporate Cou	unsel	Manager of Engineering
Phone #: (972) 450-4297		(309) 697-7527
Original (New) Closure Plan Original (New) Post-Closure Plan X Response to Disapproval letter X Modification Request Additional Information for / / Does this submittal contain groundwater informatio (IF YES, PLEASE INCLUDE ONE ADDITION/ DESCRIPTION OF SUBMITTAL: (briefly description)	Date of N Approval Submittal (Lo on. X Yo	es;No SUBMITTAL)
Status of Ground Water Management Zon		
(7/28/00) letter.		
(1) Ground Water Management Zone Star (2) Cover letter UNITS UNDERGOING CLOSURE (please ident whether they are on the RCRA Part A for the faci	tus Report	
Unit Storage:	Unit <u>Code</u>	Number of On Part A <u>Units Closing Capacity (Y/N)</u>
Container (barrel, drum, etc.) Tank	S01 S02	
Waste Pile	S02	

Surface Impoundment

S04

N

UNITS UNDERGOING CLOSURE (continued)

LPC PA-18 (Page 2)

<u>Unit</u>	Unit <u>Code</u>	Number of Units Closing	Capacity	On Part A (Y/N)
Treatment:	T01			
Tank	T01	·		
Surface Impoundment	T02			
Incinerator	T03		<u></u>	
Other (explain)	T04			
Disposal:				
Landfill	D 8 0			
Land Application	D81			
Surface Impoundment	D83			
Darraco impoundment	203			

CERTIFICATION AND SIGNATURE (Must be completed for all submittals. Certification and signature requirements are set forth in 35 IAC 702.126. Any submittal involving engineering plans, specifications and calculations as defined in the Illinois Professional Engineering Practice Act (225 ILCS 325) and 68 Ill. Adm. Code 1380 must be signed and certified by an Illinois licensed professional engineer.)

All closure plans, post-closure plans and modifications must be signed by the person representing the owner/operator designated below or by a duly authorized representative of that person:

- If the owner/operator is a Corporation By a principal executive officer of at least the level of vice-president.
 If the owner/operator is a Partnership or Sole Proprietorship By a general partner or the proprietor, respectively.
 If the owner/operator is a Government By either a principal executive officer or a ranking elected official.

A person is a duly authorized representative only if:

- the authorization is made in writing by a person described above; and
 is submitted with this application (a copy of a previously submitted authorization can be used).

CERTIFICATION STATEMENT - I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Owner Signature:		
Title:	·	(Date)
Operator Signature:	Robert D. Milk Manager of Engineering	9-23-00 Date)
Engineer Signature: (if necessary)		(Date)
Engineer Name:		Engineer Seal:
Engineer Address:		
Engineer Phone No.:		
JM:bjh\97763S.WPD		This Agency is authorized to

require this information under Illinois Revised Statutes, 1979 Chapter 111 1/2, Section 1039. Disclosure of this information is required under that Section. Failure to do so may prevent this form from being processed and could result in your application being denied. This form has been approved by the Forms Management Center.

Keystone Consolidated Industries, Inc.

OFFICE COMMUNICATIONS

To:

David Cheek

cc:

Robert Miller

From:

Robert W. Singer Rus

Date:

May 19, 2000

Subject:

Environmental Compliance Reports

As President and Chief Executive Officer of Keystone Consolidated Industries, Inc., I hereby appoint Robert N. Miller authorized agent of the Company to sign on behalf of the Company any reports or filings required by any state or federal environmental law or regulation.

CERTIFICATION

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the persons who managed the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations. I further certify that I am authorized to submit this information.

Robert E. Aten. LPG 196-000639

Senior Geologist



Ground Water Management Zone Status Report for Keystone Steel & Wire Co., Peoria, Illinois, IEPA Site No. 1430050001

The horizontal extent of the original Ground Water Management Zone (GMZ) was the zero isopach line of Figure 1 (WWES, 1993), which illustrates the vertical thickness of the volatile organic compound (VOC) contaminant plume. The vertical extent of the approved GMZ is defined as the unconsolidated sediments from ground surface to the bedrock surface.

The VOC contaminants are contained mainly in the deep, sand and gravel aquifer located between the underlying bedrock and the overlying Cahokia Alluvium (10-30 ft of fine-grained silt, silty clay, and clayey silt.) The sand and gravel aquifer ranges from zero to over 75 ft in thickness. At the northern end of the GMZ, the sand and gravel is very coarse (boring logs T-19, T-23, and T-25 on Plate 1). In the southern two-thirds of the GMZ, the aquifer is finer grained, predominantly fine to medium sand with occasional gravel layers (boring logs T-10, T-3, T-7, and T-14 on Plate 2).

The original GMZ ground-water monitoring program included 18 base wells (T-2B, T-5A, T-5B, T-5C, T-6C, T-7A, T-8, T-11A, T-14, T-18, T-19A, T-19B, T-21, T-22A, T-22B, T-24, T-25A, and T-25B), 22 investigative wells (W-1D, W-2, W-3D, W-4D, T-1, T-2A, T-3, T-4A, T-4B, T-6A, T-6B, T-7B, T-9, T-10, T-11B, T-11C, T-13B, T-16, T-17, T-19C, T-20, and T-23), and one upgradient well (T-15). The purpose of the base wells is to monitor the spatial extent of the contaminant plume. These wells were located around the perimeter (Wells T-5A, T-5B, T-5C, T-8, T-14, T-18, T-21, T-22A, T-22B, T-24, T-25A, and T-25B) of the GMZ, or above the contaminant plume (Wells T-2B, T-6C, T-7A, T-11A, T-19A, and T-19B) within the GMZ. The purpose of investigative wells is to monitor the changes in VOC contamination during corrective action. The locations of the original base and investigative wells are shown on Figure 1. Tables 1 and 2 list the geologic units in which the wells are screened. Table 1 also lists the total well depths, screened—interval elevations, and screen lengths for all GMZ wells.

As provided for in Section 2.2 of the approved GMZ plan (WWES, 1993), an investigative monitoring well may be reclassified as a base well if it is demonstrated that contaminant levels are below Class I standards for four consecutive quarters. Tables 1 and 2 show the current status of the GMZ ground water monitoring system. Plate 3 is similar to Plate 1, but shows that the contaminant plume does not extend as far to the north as it did in 1993. Because the plume has shrank from the northern part of the facility, wells T-19C and T-23 are no longer classified as investigative wells. Because the northern extent of the plume is now monitored by base wells T-5A, T-5B, T-5C, T-19B, and T-19C, sampling has been suspended for distal base wells T-23 (reclassified), T-25A, T-25B, and T-19A. However, these wells are maintained for water level measurements to document ground water flow directions, and could be put back into service as base wells or investigative wells if the plume were to migrate again to the northern part of the site. Figure 2 shows the locations of current investigative and base wells for the GMZ, as well as the locations of the existing purge wells, proposed purge well, air stripper, and the boundary of the GMZ.

Base well T-24 was destroyed by railroad construction activities after the November 1992 sampling event, and has not been replaced. Because this well never showed VOC contamination and because ground water flow has always been toward the east into the GMZ (e.g., Figure 6), this well is not necessary, as it would be considered an upgradient well.

Well T-14 was destroyed by steel mill activities after the November 1999 sampling event. This well has not shown contamination since installation in February 1990. Since the contaminant plume has shrank, this well is no longer necessary. Furthermore, this well is located in a congested area that is very difficult for a drilling rig to access. Earth Tech recommends that this well be properly abandoned.

Well T-21 was accidentally damaged after the August 1999 sampling event. Photo documentation of this severely damaged well was included in the IEPA November 2, 1999 Comprehensive Monitoring Evaluation report prepared by Mr. Ronald Mehalic of IEPA. A replacement well was installed at the same depth and less than three feet from the destroyed well on November 11, 1999. Because the replacement well was completed less than three feet from the original well, a new geologic boring log was not prepared. A well completion report for well T-21R and the original geologic log for boring T-21 are included with this report. The destroyed well casing was cut off about one foot below ground surface and backfilled with cement/bentonite slurry using a tremie pipe. The tremie pipe was extended to the bottom of the well and slurry was slowly pumped into the well as the tremie pipe was withdrawn. This well abandonment was consistent with the requirements of 77 Ill. Adm. Code Part 920.170(h). A copy of the well-abandonment form is included with this report.

Base wells are sampled semi-annually (May and November). Investigative wells and the background well (i.e., T-15) are sampled quarterly (February, May, August, and November). The water samples from both the base and investigative wells are analyzed for VOCs (Table 2). Both the influent and effluent water at the air stripper are sampled quarterly.

The configuration of the contaminant plume as of the May 2000 sampling event (Figures 3 through 5) is nearly identical to previous events, and is controlled completely within the GMZ. In general contaminant concentrations continue to decrease, particularly near the margin of the contaminant plume. A new VOC (1,4-Dioxane) was added to the parameter list during the May quarterly event as required by the IEPA. This compound was not detected in any of the well samples.

Request For Modification of Original GMZ Monitoring System

Because the contaminant plume is no longer present in the northern part of the Keystone facility and because the ground water flow is towards the center of the GMZ, Keystone requests that the following modifications to the original GMZ ground water monitoring system be approved.

- 1) Base wells (Figure 2) to be sampled semiannually are T-2B, T-5A, T-5B, T-5C, T-6C, T-7A, T-8, T-11A, T-18, T-19B, T-19C, T-21R, T-22A, and T-22B.
- 2) Investigative wells (Figure 2) to be sampled quarterly are W-1D, W-2, W-3D, W-4D, T-1, T-2A, T-3, T-4A, T-4B, T-6A, T-6B, T-7B, T-9, T-10, T-11B, T-11C, T-16, T-17, and T-20.
- Monitoring well T-14 will be abandoned consistent with 77 Ill. Adm. Code Part 920.170(h).

4) Former investigative and base wells T-19A, T-23, T-25A, and T-25B be maintained for quarterly ground water level measurements, and if the contaminant plume migrates to the north, that these wells be reinstated as base or investigative wells, as appropriate.

References

Earth Tech, Lake Engineering, and Keystone, 1997, Closure Plan Modification Request for the South Ditch, Lower South Ditch, and South Borrow Area Waste Pile using 35 Il Admin. Code 742(TACO).

WWES, 1992, Ground Water Remediation Program for Keystone Steel & Wire Company, Bartonville, Illinois, June 15, 1992, WW Engineering & Science.

WWES, 1993, Proposed Ground Water Management Zone for Keystone Steel & Wire Company, Bartonville, Illinois, July 16, 1993, WW Engineering & Science.

Keystone Steel & Wire Co. Peoria, IL IEPA Site No. 1430050001

TABLE 1

Status of the Monitoring Wells in the Approved Ground Water Management Zone

Well	Status	Total Depth - ft	Screened Interval - ft amsi	Screen Length - ft	Geologic Unit	Well	Status	Total Depth - ft	Screened Interval - ft amsl	Screen Length - f	Gealagic t Unit
Well	Status	Бериг-т	ilitrei Adi - it diribi		Viat	1 11011	Jiaius	Берия-и	niterval - it airisi	Length	Control of Control of
nvestiga	tive Wells					Base Wel	<u>ls</u>				
W-1D	I - North	50.28	400.60 - 395.82	4.78	OUT: sd	T-2B	В	66.90	385.70 - 380.70	5.00	OUT: slt cl
W-2	l - North	12.24	441.36 - 436.36	5.00	ALU: stt	T-5A	В	33.16	417.74 - 412.74	5.00	OUT: sd
W-3D	I - Mid Mill	50.34	401.34 - 396.56	4.78	OUT: sd, gvl	T-5B	В	66.25	384.65 - 379.65	5.00	OUT: sd
W-4D	l - South	50.29	402.09 - 397.31	4.78	OUT: sd, gvl	T-5C	В	82.84	367.87 - 363.16	4.71	OUT: sd, gvl
T-1	1	49.70	406.13 - 401.40	4.73	OUT: sd, gvl	T-6C	В	55.16	399.28 - 394.54	4.74	OUT: sd, slt cl
T-2A	1	44.26	408.26 - 403.54	4.72	OUT: sd, gvl	T-7A	В	18.18	432.65 - 427.92	4.73	ALU: sd, slt cl
T-3	1	60.70	392.12 - 387.40	4.72	OUT: sd, gvl	T-8	В	31.63	421.79 - 417.07	4.72	ALU: sd, gvl, slt c
T-4A	ł	27.24	424.38 - 419.66	4.72	OUT: sd, slt cl	T-11A	В	40.98	412.04 - 407.32	4.72	OUT: sd, gvl
T-4B	1	79.30	377.32 - 367.60	9.72	OUT: sd	T-14	B, DA	102.04	352.64 - 347.86	4.78	OUT: sd, gvl
T-6A	1	19.63	434.41 - 429.47	4.94	ALU: slt cl	T-18	В	32.02	433.66 - 429.00	4.66	· ALU: slt, cl
T-6B	ŧ	34.94	419.26 - 414.26	5.00	OUT: sd	T-19A	B, NS	11.84	439.66 - 434.98	4.68	ALU: gvl, slt lm
T-7B	1	81.75	369.25 - 364.25	5.00	OUT: sd	T-19B	В	39.83	411.86 - 407.19	4.67	OUT: sd, gvl
T-9	1	35.47	426.05 - 421.33	4.72	OUT: sd, gvl	T-19C	RTB	70.43	381.26 - 376.27	4.99	OUT: sd, gvl
T-10	1	40.62	418.31 - 413.58	4.73	OUT: sd, gvl	T-21R	B, DR	17.85	453.88 - 449.23	4.65	OUT: slt, cl
T-11B	1	82.66	370.78 - 366.04	4.74	OUT: sd, slt cl	T-22A	В	68.56	387.24 - 376.84	10.40	OUT: sd, slt
T-11C	1	99.21	353.91 - 349.19	4.72	OUT: slt cl, sd	T-22B	В	119.29	336.44 - 326.08	10.36	OUT: sd
T-13B	1	34.03	432.79 - 428.07	4.72	OUT: cl, sd	T-23	RTB, NS	87.59	371.62 - 361.61	10.01	OUT: sd
T-16	1	41.96	411.10 - 406.04	5.06	OUT: sd, gvl	T-24	B, DA	38.99	427.21 - 416.87	10.34	OUT: Im, sd
T-17	1	41.90	422.42 - 417.75	4.67	OUT: sd	T-25A	B, NS	39.58	415.51 - 410.52	4.99	OUT: sd, gvl
T-20	1	47.44	411.31 - 406.64	4.67	OUT: sd, gvl	T-25B	B, NS	94.23	360.89 - 355.77	5.12	OUT: sd
						Backgrou	nd Well				
						T-15	U	20.25	437.45 - 432.45	5.00	OUT: slt, cl

Status Codes:

B = base well

RTB = reclassified from investigative to base well status

U = upgradient

DA = damaged, abandoned

DR = damaged, replaced

NS = well no longer sampled

Geologic Unit:

sd = sand gvl = gravel

slt = silt

cl = clay lm = loam

ALU = shallow, fine-grained, alluvial unit

OUT = deep, coarse-grained, outwash unit

Notes:

Wells T-19C and T-23 reclassified from investigative

to base well status after 8/95 event

Wells T-25A and T-25B last sampled during 5/95 event Abandoned wells: T-24 (destroyed after 11/92 event);

T-14 (destroyed after 11/99 event)

Damaged well T-21 replaced after 5/99 event

T-23 last sampled during 11/95 event

I = investigative well; where applicable, hazardous waste management unit originally monitored indicated as North, Mid Mill, or South Ditch

leystone Steel & Wire Co. Peoria, IL IEPA Site No. 1430050001

TABLE 2 Scheduled Sampling Events for Ground Water Management Zone

Well	Status	Sampling Frequency	Geologic Unit	Analytical Parameters	Well	Status	Sampling Frequency	Geologic Unit	Analytical Parameters
Investigati	ve Wells				Base Well	<u>Is</u>			
W-1D	Ī	Q	OUT: sd	VOCs	T-2B	В	S	OUT: slt cl	VOCs
W-2	ļ	Q	ALU: slt	VOCs	T-5A	В	S	OUT: sd	VOCs
W-3D	1	Q	OUT: sd, gvl	VOCs	T-5B	В	S	OUT: sd	VOCs
W-4D	1	Q	OUT: sd, gvl	VOCs	T-5C	В	S	OUT: sd, gvl	VOCs
T-1	1	Q	OUT: sd, gvl	VOCs	T-6C	В	S	OUT: sd, slt cl	VOCs
T-2A	1	Q	OUT: sd, gvl	VOCs	T-7A	В	S	ALU: sd, slt cl	VOCs
T-3	i	Q	OUT: sd, gvl	VOCs	T-8	В	S	ALU: sd, gvl, slt cl	VOCs
T-4A	1	Q	OUT: sd, slt cl	VOCs	T-11A	В	S	OUT: sd, gvl	VOCs
T-4B	1	Q	OUT: sd	VOCs	T-14	B, DA		OUT: sd, gvl	VOCs
T-6A	l	Q	ALU: slt cl	VOCs	T-18	В	S	ALU: slt, cl	VOCs
T-6B	1	Q	OUT: sd	VOCs	T-19A	B, NS		ALU: gvl, slt im	VOCs
T-7B	1	Q	OUT: sd	VOCs	T-19B	В	S.	OUT: sd, gvl	VOCs
T-9	1	Q	OUT: sd, gvl	VOCs	T-19C	RTB	s	OUT: sd, gvl	VOCs
T-10	1	Q	OUT: sd, gvl	VOCs	T-21R	B, DR	S	OUT: slt, cl	VOCs
T-11B	1	Q	OUT: sd, slt cl	VOCs	T-22A	В	S	OUT: sd, slt cl	VOCs
T-11C	1	Q	OUT: slt cl, sd	VOCs	T-22B	В	S	OUT: sd	VOCs
T-13B	1	Q	OUT: cl, sd	VOCs	T-23	RTB, NS		OUT: sd	VOCs
T-16	1	Q	OUT: sd, gvl	VOCs	T-24	B, DA		OUT: Im, sd	VOCs
T-17	1	Q	OUT: sd	VOCs	T-25A	B, NS		OUT: sd, gvl	VOCs
T-20	1	Q	OUT: sd, gvl	VOCs	T-25B	B, NS		OUT: sd	VOCs
					Backgrou	ınd Well			
1					T-15	U	Q	OUT: slt, cl	VOCs

Status Codes:

B = base well

I = investigative well

RTB = reclassified from investigative to base well status

U = upgradient

DA = damaged, abandoned

DR = damaged, replaced

NS = well no longer sampled

Notes:

Wells T-19C and T-23 reclassified from investigative to base well status after 8/95 event

Wells T25A and B last sampled during 5/95 event

Abandoned wells: T-24 (destroyed after 11/92 event);

T-14 (destroyed after 11/99 event)

Damaged well T-21 replaced after 5/99 event

T-23 last sampled during 11/95 event

Geologic Unit:

sd = sand

gvl = gravel

slt = silt

cl = clay im = loam

ALU = shallow, fine-grained,

alluvial unit

OUT = deep, coarse-grained, outwash unit

Parameters: VOCs

Acetone Benzene Bromoform Bromomethane Carbon Disulfide Carbon Tetrachloride

Chloromethane Chlorodibromomethane Dichlorobromomethane 1,1-Dichloroethane 1,2-Dichloroethane 1,1-Dichloroethylene 1,2-Dichloropropane cis-1,3-Dichloropropene Chloroethyl Vinyl Ether trans-1,3-Dichloropropene cis-1,2-Dichloroethene trans-1,2-Dichloroethene 1,4-Dioxane Ethylbenzene 2-Hexanone Methyl Ethyl Ketone 4-Methyl 2-Pentanone Methylene Chloride

Styrene

1,1,2,2-Tetrachloroethane Tetrachioroethene 1,1,1-Trichloroethane 1.1.2-Trichloroethane Trichloroethene Toluene Vinyl Acetate Vinyl Chloride Xylene (total)

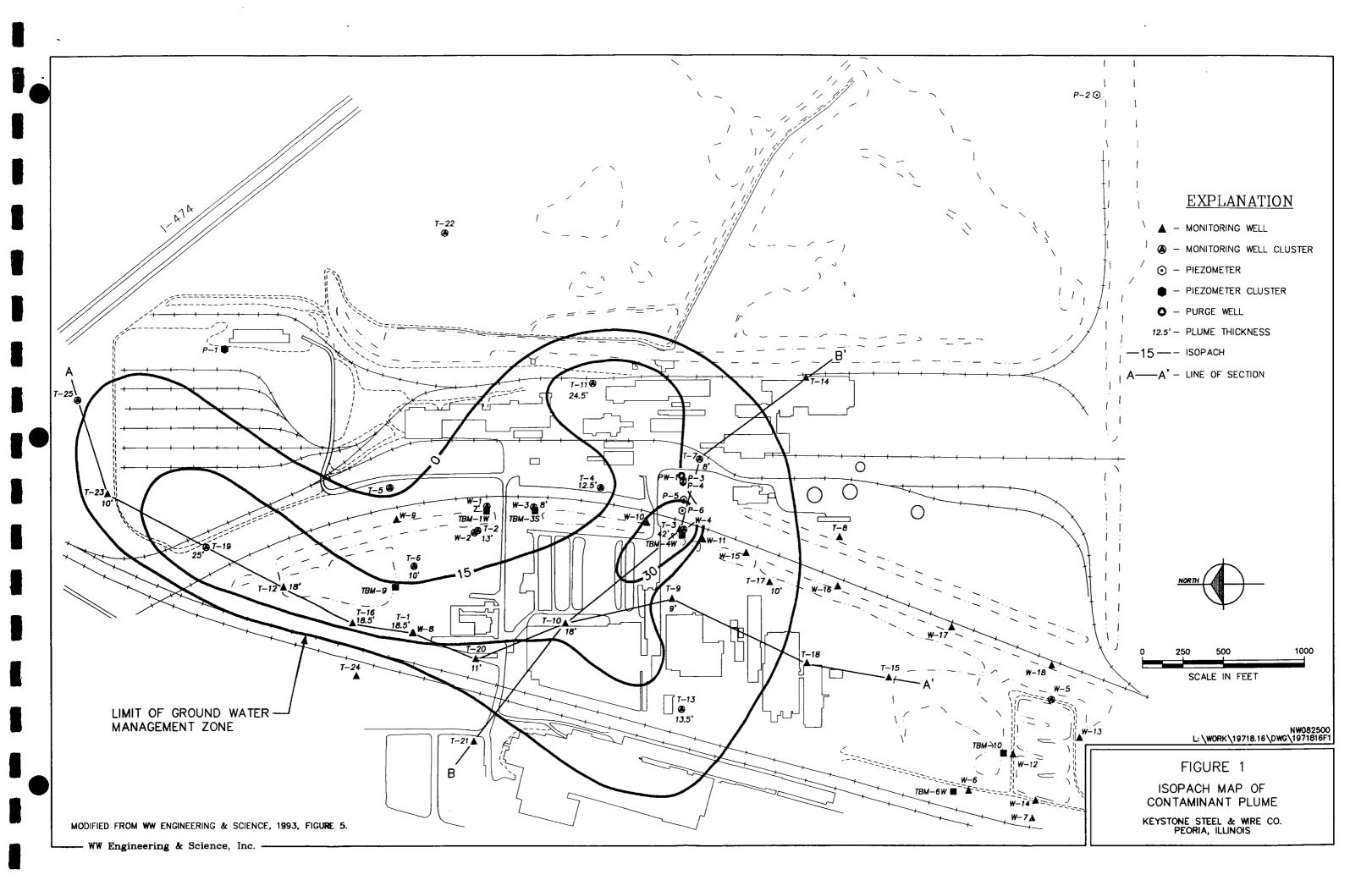
Frequency:

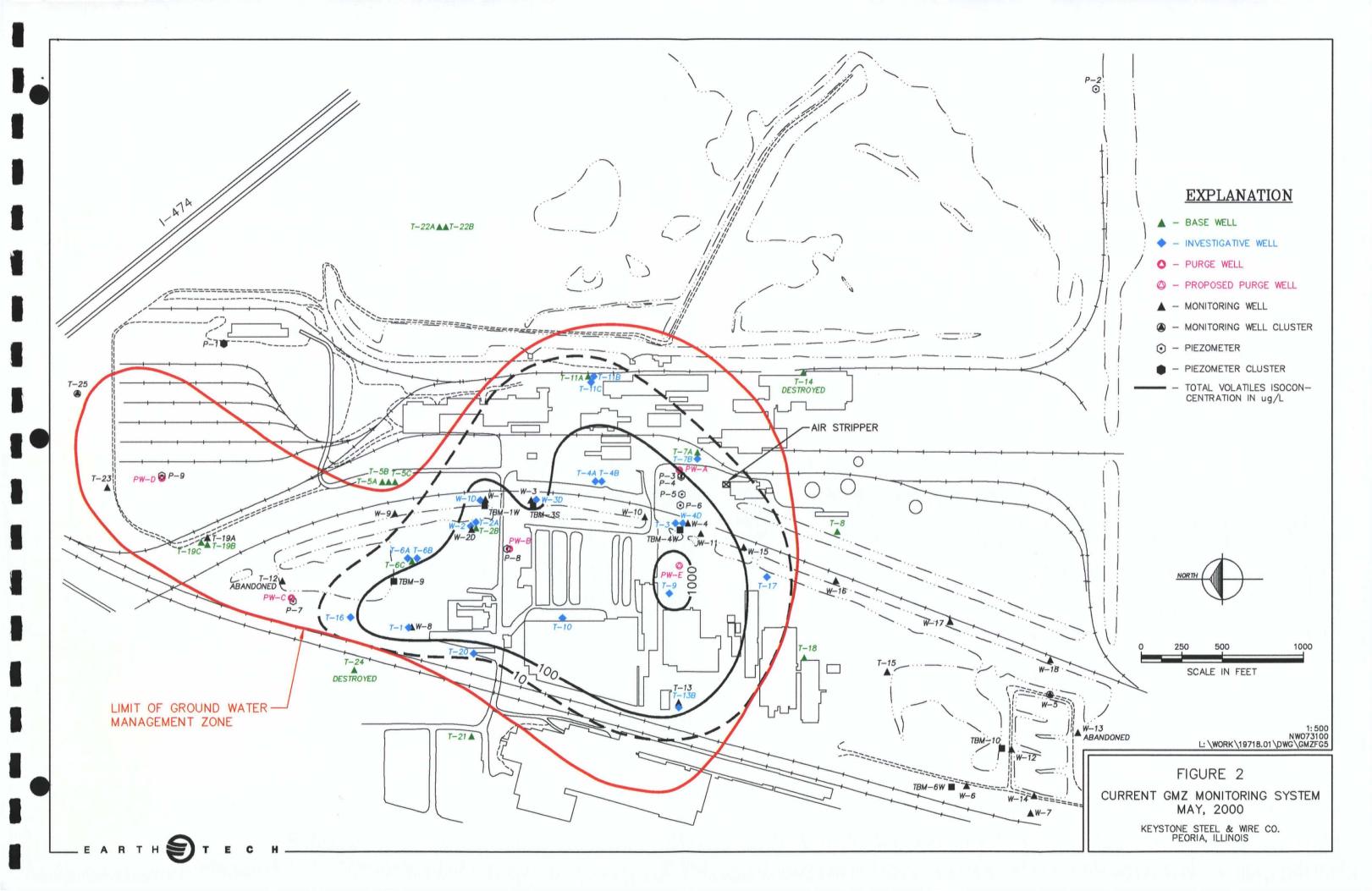
Q = quarterly S = semi-annually

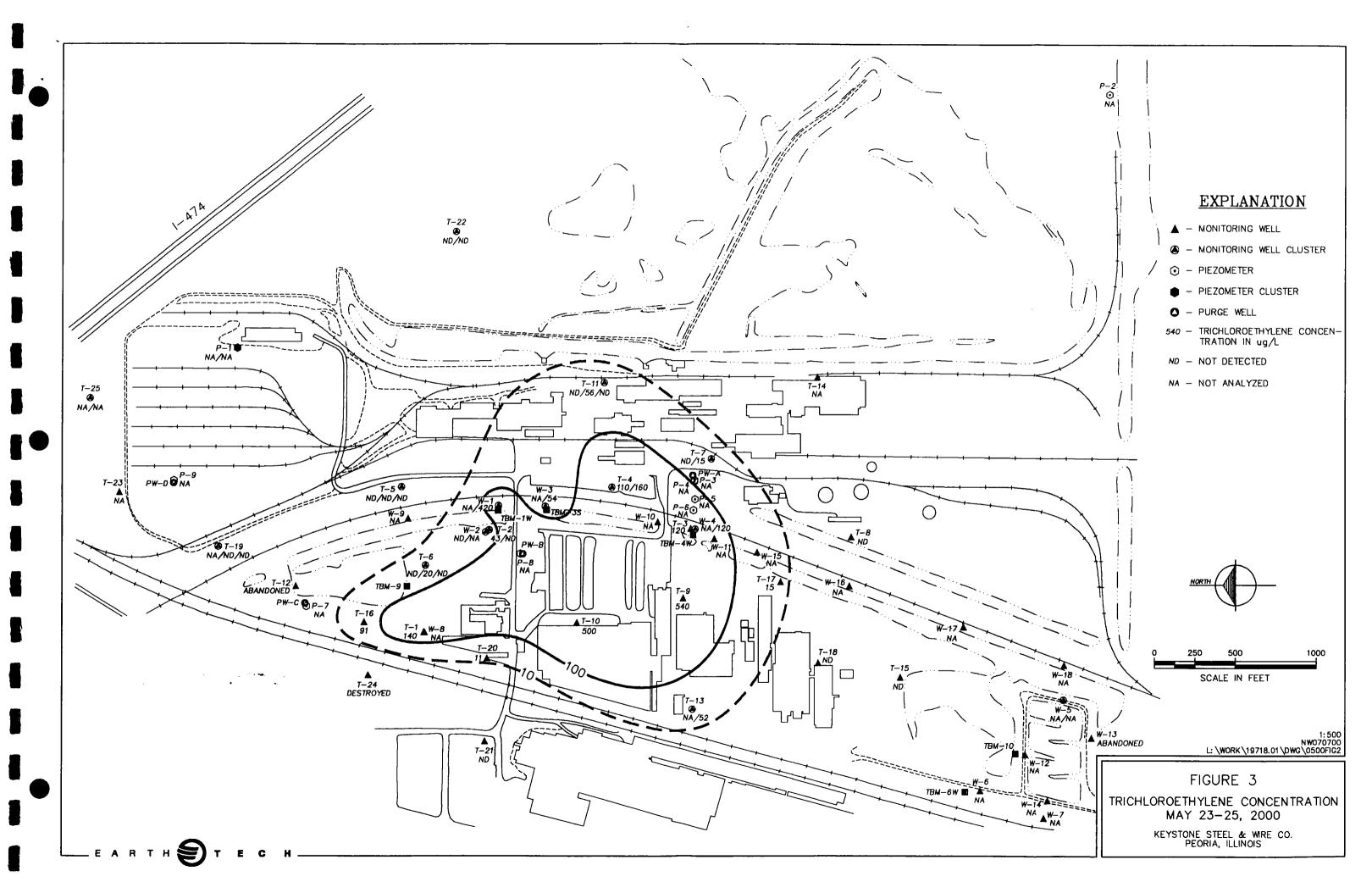
Chlorobenzene

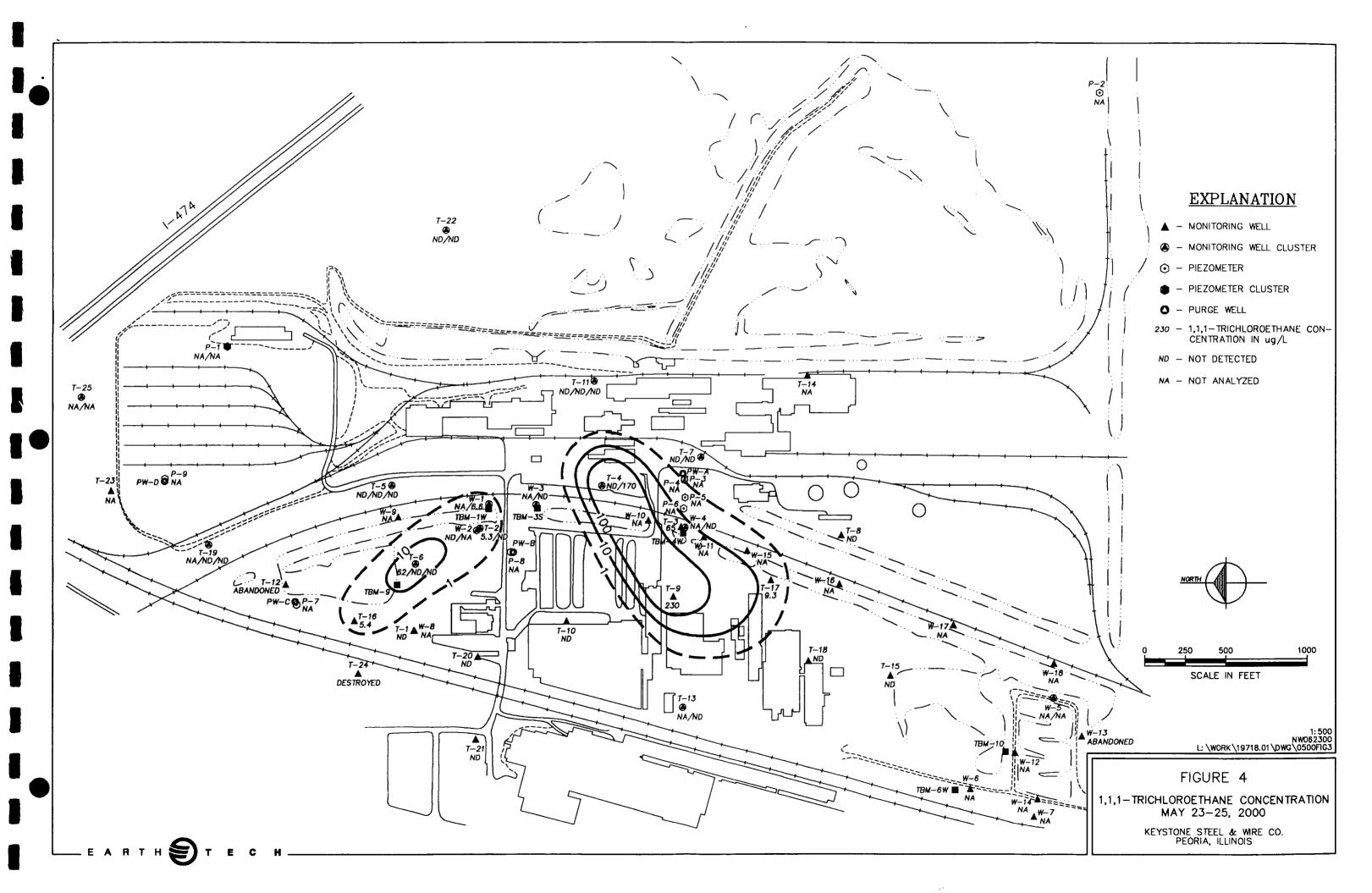
hloroethane

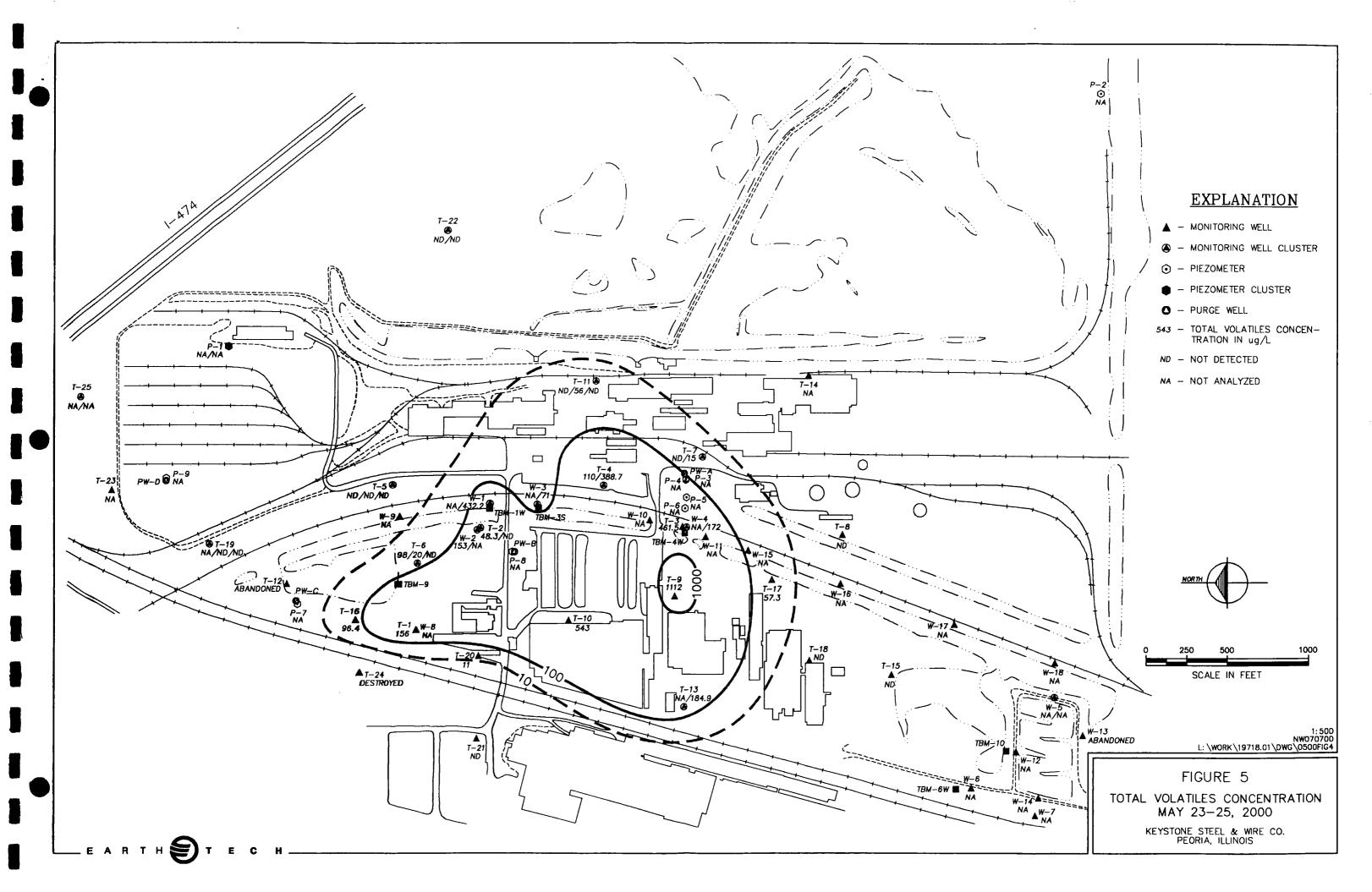
Chloroform

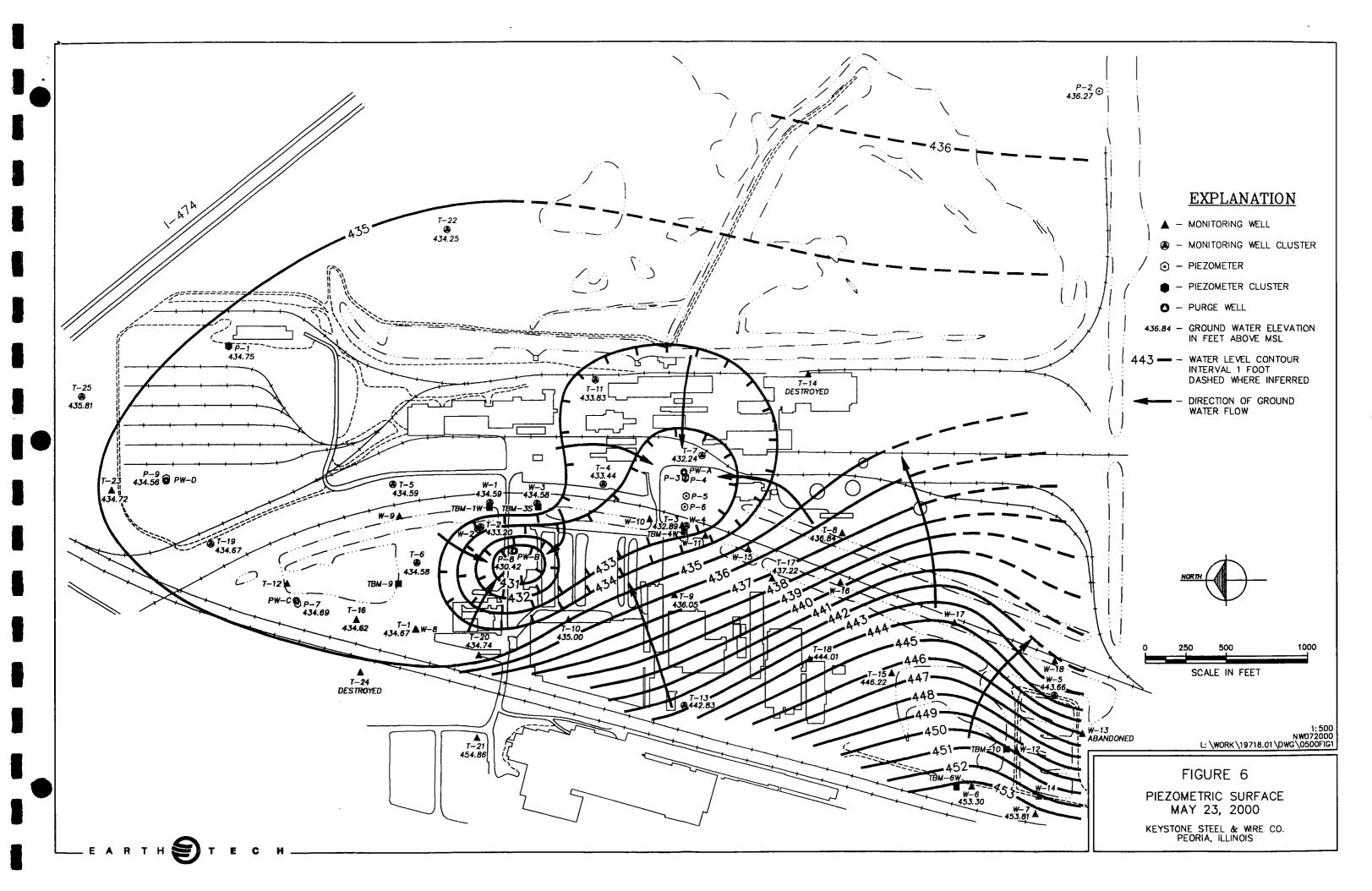


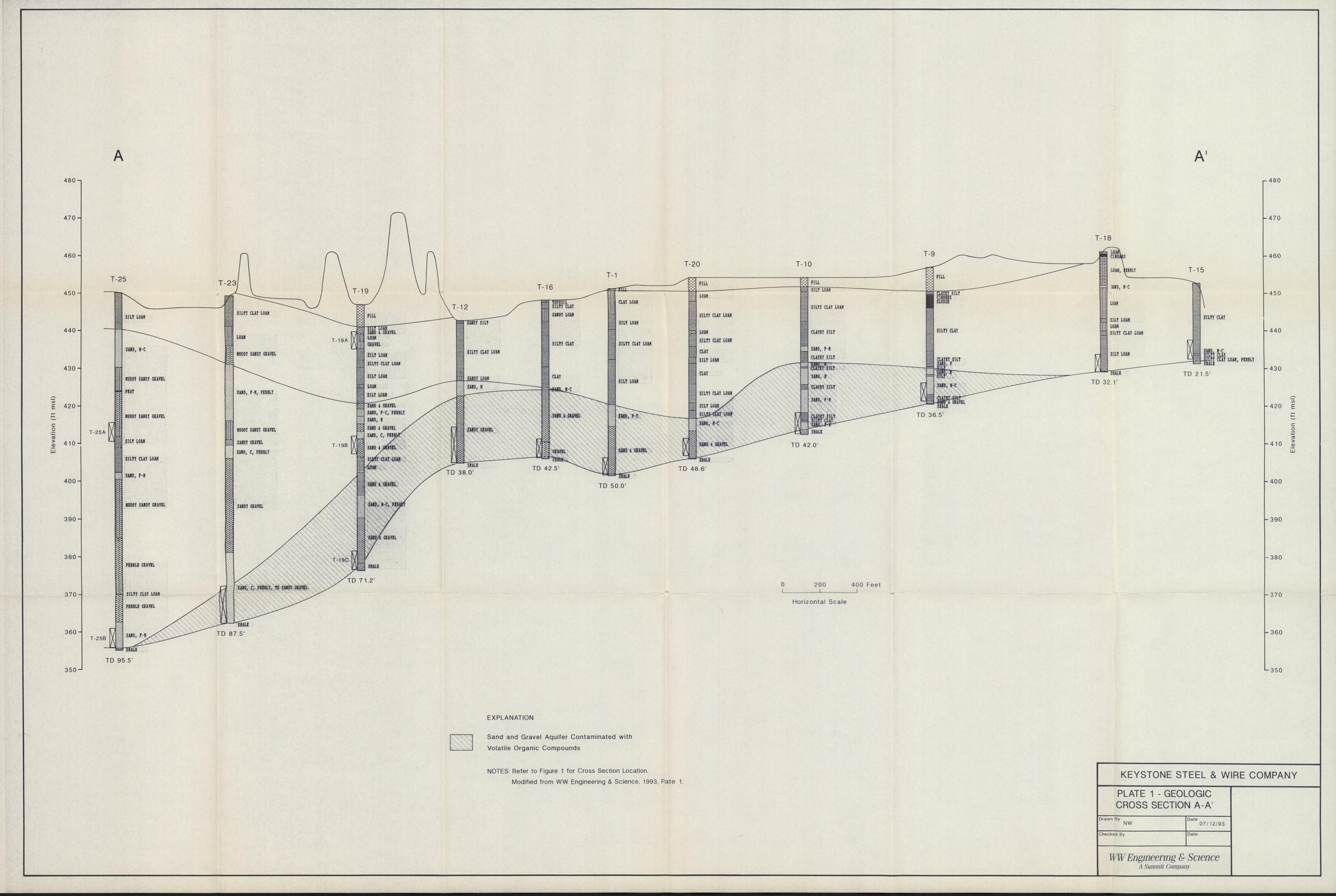


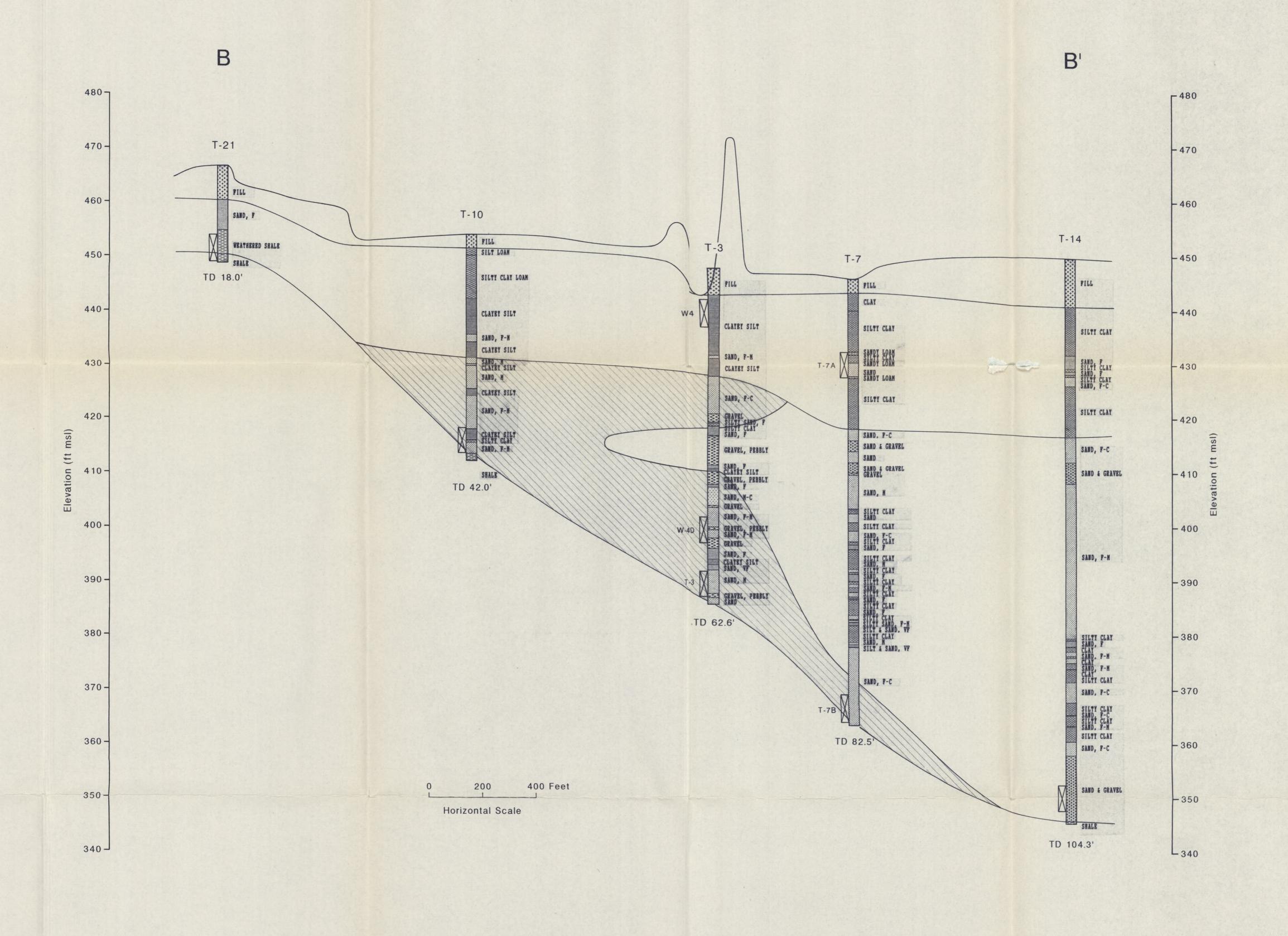












EXPLANATION

Sand and Gravel Aquifer Contaminated with Volatile Organic Compounds

NOTES: Refer to Figure 1 for Cross Section Location.

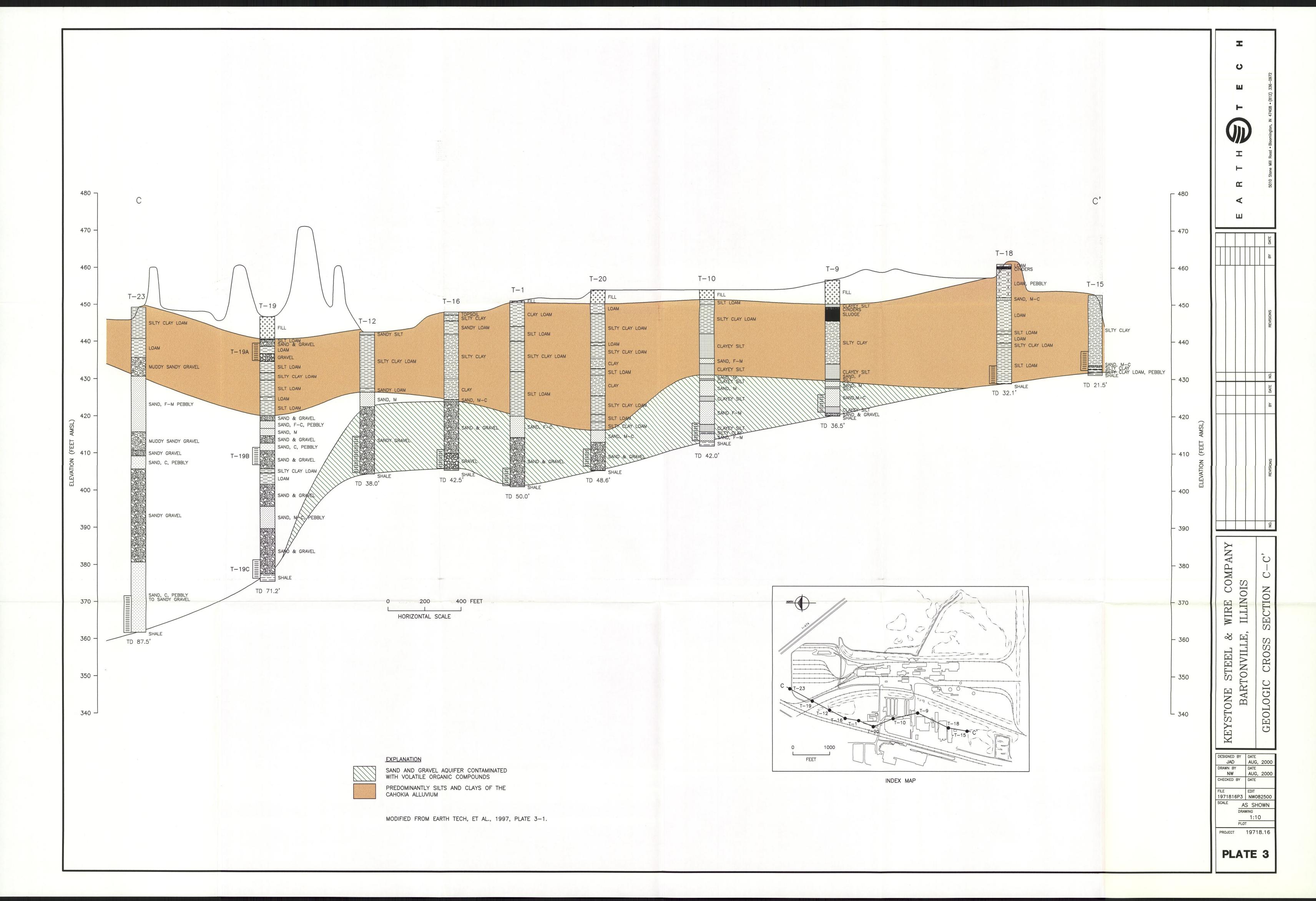
Modified from WW Engineering & Science, 1993, Place 2.

PLATE 2 - GEOLOGIC

CROSS SECTION B-B'

Drawn By NW 07/12/93
Checked By Date

WW Engineering & Science
A Summit Company



Illinois Environr	mental Protection Agenc	У	Well Completion Report
SITE # 1430050001	COUNTY: _	Peoria	WELL #:T-21R
SITE NAME: Keystone Steel &	Wire Company		BOREHOLE # T-21R
SITE GRID COORDINATE: X 20197	7.76 Y <u>8147.94</u> (or) LATITU	DE 40 · 38 ·	44 " LONGITUDE 89 - 38 - 54 "
SURVEYED BY: Daily & Associa	ates	ILL. REGISTRATION	# <u>ILD000714881</u>
	ney & Associates		1
			ert Aten
	HSA		YPE): None
LOGGED BY: R. Aten		DATE STARTED:	11/11/99 DATE FINISHED: 11/11/99
REPORT FORM COMPLETED BY:	R. Aten	DATE: 3/29	/00
ANNULAR SPAC	E DETAILS		TIONS DEPTHS (.01 ft)
		`	.)* (BGS) 83 -0.10 TOP OF PROTECTIVE CASING
	Ī		
		466.4	42 0.31 TOP OF RISER PIPE
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			23 2.50 TOP OF ANNULAR SEALANT
TYPE OF ANNULAR SEALANT:	3entonite Chips	1	TO OF ANNOUNCE CONTROL
INSTALLATION METHOD: F	our		
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TYPE OF BENTONITE SEAL - GRA	(CIRCLE ONE)		
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(941014)	1.55505) 555.0 FRE FVE OIR	SCREEN	SLOT SIZE ** (in) 0.010 TED WELL SCREENS ARE UNACCEPTABLE

WW Engineering & Scien* GEOSCIENCES • 627 N. Morion Sircet • Bloomington, Indiana 47404 PH (812) 336-0972 Fax (812) 5.

	Site					Keystone Steel	& Wire Co. (07029)	Boring	No		T-21	
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WATER WELL SEALING FORM PEORIA CITY/COUNTY HEALTH DEPARTMENT

DIVISION OF ENVIRONMENTAL HEALTH 2116 NORTH SHERIDAN ROAD

PEORIA IL 61604

TYPE OR PRESS FIRMLY - RETURN ALL COPIES TO ADDRESS ABOVE

This form shall be submitted to this Department not more than 3 days after a potable water well, boring or monitoring well is sealed. Such wells are to be sealed not more than 30 days after they are abandoned in accordance with the sealing requirements in the Illinois Water Well Construction Code.

1.)	Ownership (Name of	Controlling Party) Keystone	Steel & Wire Co.	
2.)	Well I ocation:	7000 S.W. Adams Street	Peoria	Peoria
2.,	wen Examon.	Address-Lot Number	City	County
		Section 25 Township 8 (Ner of the SW Quarter of the NE		
3.)	Year Drilled 1991			
4.)	Drilling Permit No. (and date, if known) NA		
5.)	Type of Well: Bo	red Drilled_X Oth	er Monitoring Well T-2	1
6.)	Total Depth 17	70' Diameter (inches)	2"	
7.)	Formation clear of ol	ostruction: Yes X No No		
8.)	DETAILS OF PLUG	GING Tremie grout from botto	m of well to ground sur	face
	Filled with Cemer	nt/Bentonite Grout	from0	to <u>17,70</u> fe
	Kind of plug see	(cement or other materials)	from	tof
	Filled with		from	tof
	Kind of plug		from	tof
	Filled with		from	to1
	Kind of plug		from	tof
9.)	CASING RECORD Upper 3 feet of casin	g removed: Yes No	X 1.0' removed	
		ts of bring, stone, concrete blocks, por 10 feet below the surface. Yes_		
10.)	Date water well was	sealed: Month November	Day 11 Yes	ar 1999
11.)	Licensed water well	driller or other person approved by	the Department performing	well sealing:
	Whitney & Asso		NA	
	2406 West Nebi	NAME Taska Avenue	COMPLETE LIC	ENSE NUMBER 61604
		ADDRESS		STATE ZIP
	•		•	

8/88 This agency is requesting disclosure of information that is necessary to accomplish the statutory purpose as outlined under Public Act 85-0863. Disclosure of this information is mandatory. This form has been approved by the Forms Management Center.

IL 482-0631

KEYSTONE STEEL & WIRE COMPANY BARTONVILLE, ILLINOIS

MONTHLY STATUS REPORT

DECEMBER 1994

JAN 2 0 1995
PERMIT SECTION

PREPARED BY:

ENVIRONMENTAL RESOURCES MANAGEMENT-NORTH CENTRAL, INC.
1630 HERITAGE LANDING DRIVE, SUITE 100
ST. CHARLES, MISSOURI 63303
PROJECT NO. 94186





1630 Heritage Landing Drive Suite 100 St. Charles, MO 63303 314-928-0300 314-928-2050 Fax

A Member of the Environmental Resources Management Group

January 13, 1995

Mr. Harry Chappel, P.E. Manager - Permits Section Illinois Environmental Protection Agency Division of Land Pollution Control, #33 2200 Churchill Road P.O. Box 19276 Springfield, IL 62794

People of the State of Illinois vs.

Keystone Consolidated Industries, Inc.

Case No. 93 CH 000103

Dear Mr. Chappel:

In accordance with Section VI 27 of the Consent Order, enclosed are three copies of the December 1994 Monthly Status Report for the RCRA closure activities at the Keystone Steel & Wire Company facilities in Bartonville, Illinois.

Please call me at 314/928-0300 if you have any questions concerning the content of this report or if you need additional information.

Sincerely,

ERM-NORTH CENTRAL, INC.

Elton D. Breland, P.E. Senior Project Manager

/DBG

Enclosures

RECEIVED JAN 2 0 1995

IETA - BUL PERMIT SECTION

MONTHLY STATUS REPORT DECEMBER 1994

1.0 INTRODUCTION

During the month of December, engineering efforts were expended to:

- prepare the bid specifications for the excavation, treatment,
 transport, and disposal for Remediation Steps II and III;
- prepare the Closure Plan Modification Request that outlines the changes in the remediation approach for the remaining closure activities based on experience gained during the Retention Reservoir Remediation;
- prepare the Clean Closure Sampling Plan for the North Ditch; and
- continue a technical evaluation of various remediation approaches for the remaining closure activities.

On-site activities consisted of construction of the storm water diversion modifications for the North Ditch Remediation (i.e., Remediation Steps II and III). These activities are being conducted in accordance with the June 15, 1992 Revised Phase 2 Closure Plan in preparation for the next treatment phase to be conducted in the Spring of 1995.

JAN 2 0 1995

2.0 REPORT APPROVAL

On December 14, 1994, the Illinois Pollution Control Board (IPCB) approved Keystone Steel & Wire Company's (Keystone's) motion for modification of the March 17, 1994 Board's Order. In this modification, Keystone requested that the adjusted standard be extended to include an additional 2,560 cubic yards of heavy metal-bearing sediments and bottom soils discovered during the Retention Reservoir Remediation. This waste pile has been designated by the Illinois Environmental Protection Agency (IEPA) as a Solid Waste Management Unit (SWMU). The waste within this unit is similar in source, color, texture, and total and Toxicity Characteristic Leachate Procedure (TLCP) metals concentrations. This waste pile will be subject to the conditions outlined in Keystone's multi-year closure plan, the Board's December 14, 1994 Order, and the July 2, 1993 Consent Order with the Attorney General of the State of Illinois (Consent Order).

3.0 DISCUSSION

During the month of December, Environmental Resources Management-North Central (ERM-North Central) prepared a bid package for the closure activities associated with Remediation Steps II and III. This bid package will be submitted to potential contractors in late-January 1995. Currently, Keystone and ERM-North Central are in the process of pre-qualifying potential bidders.

Initial efforts were expended for the preparation of a Closure Plan Modification Request for the remaining closure activities. This request outlines: (1) changes in the remediation approach based on experience gained during the Retention Reservoir Remediation, (2) the addition of the new SWMU, and (3) a revised project schedule that incorporates these changes. These changes do <u>not</u> impact the overall project schedule or compliance with any of the intermediate milestones. The duration of the Remediation Steps, however, have been adjusted to reflect the above changes.

As part of the Closure Plan Modification Request, ERM-North Central prepared the Clean Closure Sampling Plan for the North Ditch. This plan provides the sampling procedures and protocols to be followed during this sampling event. The basic procedures and protocols outlined in this plan are identical to those in the March 1, 1994 Clean Closure Sampling Plan for the Retention Reservoir.

A technical evaluation of various remediation approaches continued throughout this month. This evaluation focused on the capabilities of various on-shore treatment units. These units are being evaluated based upon: (1) mixing efficiency, (2) production rate, and (3) cost. Site visits in January have been scheduled to observe three of these units in operation and discuss their capabilities and limitations with on-site personnel.

Pipco of Peoria, Illinois completed construction of the storm water diversion modifications for the North Ditch. During this month, the north-south dike along the North Ditch was raised an additional three feet to increase the surge capacity of the North Borrow Area such that the waters diverted from the North Ditch can be effectively managed. These waters will be pumped to the South Ditch by a new pump station also completed this month. These modifications allow Keystone to dewater the North Ditch without a threat of flooding portions of the mill during intense storm events.

4.0 SCHEDULE

The current plan to complete closure of the North Ditch during 1995-96 is well within the milestone schedule contained in the Consent Order.

KEYSTONE STEEL & WIRE COMPANY BARTONVILLE, ILLINOIS

MONTHLY STATUS REPORT

NOVEMBER 1994

PREPARED BY:

ENVIRONMENTAL RESOURCES MANAGEMENT-NORTH CENTRAL, INC.
1630 HERITAGE LANDING DRIVE, SUITE 100
ST. CHARLES, MISSOURI 63303
PROJECT NO. 94186

DUD 000 714 88/ (1: PED. 12)

JKII JHK IIILC



ERM-North Central, Inc.

1630 Heritage Landing Drive Suite 100 St. Charles, MO 63303 314-928-0300 314-928-2050 Fax A Member of the Environmental Resources Management Group

> RECEIVED WMD RECORD CENTER

> > MAR 17 1995

December 14, 1994

Mr. Harry Chappel, P.E. Manager - Permits Section Illinois Environmental Protection Agency Division of Land Pollution Control, #33 2200 Churchill Road P.O. Box 19276 Springfield, IL 62794

RE: People of the State of Illinois vs.

Keystone Consolidated Industries, Inc.

Case No. 93 CH 000103

Dear Mr. Chappel:

In accordance with Section VI 27 of the Consent Order, enclosed are three copies of the November 1994 Monthly Status Report for the RCRA closure activities at the Keystone Steel & Wire Company facilities in Bartonville, Illinois.

Please call me at 314/928-0300 if you have any questions concerning the content of this report or if you need additional information.

Sincerely,

ERM-NORTH CENTRAL, INC.

Elton D. Breland, P.E. Senior Project Manager

/DBG

Enclosures

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DEC 1 9 1994

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MONTHLY STATUS REPORT NOVEMBER 1994

1.0 INTRODUCTION

During the month of November, engineering efforts were expended to:

- summarize additional data requested by the Illinois Pollution
 Control Board (IPCB) with regard to the October 24, 1994
 Modification Request to Keystone Steel & Wire Company's
 (Keystone's) Delisting Adjusted Standard, dated March 17,
 1994; and to
- continue a technical evaluation of various remediation approaches for the new Solid Waste Management Unit (SWMU) and the remaining closure activities based upon the experience gained during the Retention Reservoir remediation.

On-site activities consisted of construction of the storm water diversion modifications for the North Ditch remediation (i.e., Remediation Steps II and III). These activities are being conducted in accordance with the June 15, 1992 Revised Phase 2 Closure Plan in preparation for the next treatment phase to be conducted in the Spring of 1995.

2.0 DISCUSSION

On November 2, 1994, the Illinois Environmental Protection Agency (IEPA) filed a response to IPCB concerning Keystone's October 24, 1994 motion for modification of the

DEC 1 9 1994

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March 17, 1994 Board's Order. In this response, the IEPA had no objections to the inclusion of the new SWMU as part of the closure activities being conducted at Keystone's Bartonville facility. However, on November 3, 1994, the IPCB requested additional information concerning the similarities and differences of the waste within the new SWMU and the waste covered by the Delisting Adjusted Standard.

Keystone, Environmental Resources Management-North Central, Inc. (ERM-North Central), and Kirkland & Ellis immediately summarized and compiled additional data to adequately demonstrate that the waste in the new SWMU has similar characteristics as those wastes covered by the Delisting Adjusted Standard. This data and supporting observations were submitted to the IEPA and IPCB on November 21, 1994 as an addendum to the October 24, 1994 modification request.

A technical evaluation of various remediation approaches for the new SWMU and the remaining closure activities continued throughout this month. ERM-North Central is evaluating several on-shore treatment units, transportation alternatives, and various staffing options. These parameters are being evaluated based on technical feasibility, compliance with the Consent Order milestones, and cost. The conclusions drawn from this evaluation will be summarized and provided to the IEPA in subsequent reports.

Pipco of Peoria, Illinois continued construction of the storm water diversion modifications for the North Ditch. During this month, soils were excavated from the North Borrow Area and stockpiled along the existing north-south dike. These soils will be used to raise the north-south dike an additional three feet. In preparation for the addition of these soils, the surface of this dike was grubbed and roughed. This dike is being raised to increase the capacity of the North Borrow Area such that the waters diverted from the North Ditch can be effectively managed. These waters will be pumped to the South Ditch by a new pump station. This pump station is currently under construction by Pipco. During this month, Pipco completed the piping associated with the discharge line from the new pump station and several catch basins along the

North Ditch that diverts water into the North Borrow Area. The storm water diversion modifications for the North Ditch are expected to be substantially completed by the end of December.

3.0 SCHEDULE

The current plan to complete clean closure of the North Ditch during 1995-96 is well within the milestone schedule contained in the July 2, 1993 Consent Order between Keystone and the Attorney General of the State of Illinois.

KEYSTONE STEEL & WIRE COMPANY BARTONVILLE, ILLINOIS

MONTHLY STATUS REPORT

OCTOBER 1994

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NOV 1 7 1994

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PREPARED BY:

ENVIRONMENTAL RESOURCES MANAGEMENT-NORTH CENTRAL, INC.
1630 HERITAGE LANDING DRIVE, SUITE 100
ST. CHARLES, MISSOURI 63303
PROJECT NO. 94186

6-321-18

cc Peoia USt.A



ERM-North Central, Inc.

1630 Heritage Landing Drive Suite 100 St. Charles, MO 63303 314-928-0300 314-928-2050 Fax A Member of the Environmental Resources Management Group

November 14, 1994

Mr. Harry Chappel, P.E. Manager - Permits Section Illinois Environmental Protection Agency Division of Land Pollution Control, #33 2200 Churchill Road P.O. Box 19276 Springfield, IL 62794

RE: People of the State of Illinois vs.

Keystone Consolidated Industries, Inc.

Case No. 93 CH 000103

Dear Mr. Chappel:

In accordance with Section VI 27 of the Consent Order, enclosed are three copies of the October 1994 Monthly Status Report for the RCRA closure activities at the Keystone Steel & Wire Company facilities in Bartonville, Illinois.

Please call me at 314/928-0300 if you have any questions concerning the content of this report or if you need additional information.

Sincerely,

ERM-NORTH CENTRAL, INC.

Elton D. Breland, P.E. Senior Project Manager

/DBG

Enclosures

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OCT-17-1994

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RECFIVED

NOV 1 7 1994

PERMIT SECTION

MONTHLY STATUS REPORT OCTOBER 1994

1.0 INTRODUCTION

During the month of October, engineering efforts were expended for:

- preparation of a Modification Request to the Illinois Pollution Control Board (IPCB) to amend the Adjusted Standard to include the new Solid Waste Management Unit (SWMU);
- preparation of the bid specifications for the North Ditch remediation; and
- technical evaluation of the remediation approach for the new SWMU and the remaining closure activities based upon the experience gained during the Retention Reservoir remediation.

However, during this month, no additional engineering efforts were expended for the preparation of the Closure Plan modification request that outlines an alternative remediation approach for the remaining closure activities and the clean closure analytical laboratory bid specifications. Construction of the storm water diversion modifications for the North Ditch remediation (i.e, Remediation Steps II and III) continued throughout the month of October.

2.0 DISCUSSION

During this month, Keystone Steel & Wire Company's (Keystone's) legal counsel, Kirkland & Ellis of Chicago, Illinois, prepared a request to the IPCB to amend the March 17, 1994 Board Order. This addendum was submitted on October 24, 1994. The purpose of this request is to add the new SWMU to the list of units to be closed in accordance

with the revised Phase II Closure Plan, dated June 15, 1992 and, therefore, subject to the conditions stipulated in the Board Order. This unit was discovered by Keystone during the construction of the Temporary Container Storage Area (TCSA) during the Retention Reservoir Remediation. Analytical test results demonstrate that the contaminated soils within the new SWMU have similar total metals concentrations as the sediments in the remaining units to be remediated. Keystone's legal counsel has discussed this addendum with the Illinois Environmental Protection Agency (IEPA) and no objections were noted.

The bid specifications for the excavation, treatment, and disposal of the sediments and bottom soils within the North Ditch are being prepared by Environmental Resources Management-North Central (ERM-North Central). These specifications will be completed in November and issued later this fall upon completion of the storm water diversion modifications.

ERM-North Central is conducting a technical evaluation of the remediation approach for the new SWMU and the remaining closure activities. As part of this evaluation, a bench scale treatability study is being conducted to verify the treatment criteria, alkalinity ranges, and blending procedures developed during the Retention Reservoir remediation. The conclusions drawn from this evaluation will be summarized and provided as part of the Closure Plan Modification Request.

Pipco of Peoria, Illinois completed mobilization during the last week in September and began construction in early October. Initial activities consisted of dewatering the North Ditch and plugging the north end of the interconnecting culvert between the North Ditch and Mid-Mill Ditch. This isolated the North Ditch from the plant activities except for surface water runoff from the immediate vicinity. Currently, Pipco is constructing several catch basins to collect this water before it flows into the North Ditch. This water will be piped to the North Borrow area, which will be used as a surge basin for the new

pump station to be constructed later this fall. This pump station will pump this water from the North Borrow area to the South Ditch.

3.0 SCHEDULE

All remediation activities conducted by Keystone have been completed in accordance with the milestone outlined in the July 2, 1993 Consent Order between Keystone and the Attorney General of the State of Illinois. Contingent upon approval of the July 29, 1994 Closure Documentation Report for the Retention Reservoir, the Closure Plan modification request (to be submitted later this fall), and the October 24, 1994 addendum to the March 17, 1994 IPCB Order, Keystone is planning to begin the excavation, treatment, and disposal activities at the North Ditch in the spring of 1995.

KEYSTONE STEEL & WIRE COMPANY BARTONVILLE, ILLINOIS

MONTHLY STATUS REPORT

JULY 1994

AUG 1 5 1994

PREPARED BY:

ENVIRONMENTAL RESOURCES MANAGEMENT-NORTH CENTRAL, INC.
1630 HERITAGE LANDING DRIVE, SUITE 100
ST. CHARLES, MISSOURI 63303
PROJECT NO. 92136





ERM-North Central, Inc.

1630 Heritage Landing Drive St. Charles, MO 63303 314-928-0300 314-928-2050 Fax

A Member of the Environmental Resources Management Group

August 12, 1994

Mr. Lawrence W. Eastep, P.E. Manager - Permits Section Illinois Environmental Protection Agency Division of Land Pollution Control, #33 2200 Churchill Road P.O. Box 19276 Springfield, IL 62794

RECEIVED WMD RECORD CENTER SEP 20 1994

RE:

People of the State of Illinois vs.

Keystone Consolidated Industries, Inc. TLD 00 071 4881

Case No. 93 CH 000103

Dear Mr. Eastep:

In accordance with Section VI 27 of the Consent Order, enclosed are three copies of the July 1994 Monthly Status Report for the RCRA closure activities at the Keystone Steel & Wire Company facilities in Bartonville, Illinois.

Please call me at 314/928-0300 if you have any questions concerning the content of this report or if you need additional information.

Sincerely,

ERM-NORTH CENTRAL, INC.

Elton D. Breland, P.E. Senior Project Manager

EDB/JEG/DBG

Enclosures

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AUG 1 5 1994

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MONTHLY STATUS REPORT JULY 1994

1.0 INTRODUCTION

During the month of July, engineering efforts were expended for:

- preparation of the storm water diversion contract documents
 for Steps II and III of the RCRA closure activities;
- evaluation of alternative remediation approaches; and
- preparation of the closure documentation report for the Retention Reservoir.

No on-site activities occurred.

2.0 REPORTS/PLANS/DOCUMENTS

Environmental Resources Management-North Central (ERM-North Central) evaluated the data collected during the hydraulic survey of the drainage ditch system performed by Daily & Associates Engineering, Inc. (Daily) of Peoria, Illinois. Based upon this data, Daily and ERM-North Central have designed a storm water diversion plan for the North Ditch. The contract documents associated with this plan were completed in early July and issued by Keystone on July 11, 1994. Construction of these modifications is scheduled to begin in September.

On May 2, 1994, Keystone submitted a revised master project schedule for the remaining five remediation steps and a detailed schedule for remediation of the North Ditch (Steps II and III). As outlined on this schedule, Keystone is proposing modification to the June

AUG 1 5 1994

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15, 1992 Revised Phase 2 Closure Plan (Closure Plan). Currently, Keystone and ERM-North Central are evaluating various approaches for the remediation of the North Ditch based upon the experience gained during the remediation activities at the Retention Reservoir. Subsequent to this evaluation, a formal closure plan modification will be prepared and submitted to the IEPA.

Analytical analysis of the clean closure samples collected from the Retention Reservoir were completed during the month of July by the Environmental Laboratory Division of WW Engineering & Science in Grand Rapids, Michigan. These results have been evaluated by ERM-North Central and are included as part of the Closure Documentation Report for the Retention Reservoir. This report was submitted by Keystone to the IEPA on July 29, 1994.

3.0 SCHEDULE

All remediation activities to date have been completed in accordance with the milestones outlined in the July 2, 1993 Consent Order between Keystone and the Attorney General of the State of Illinois. Keystone is currently expending engineering efforts for the closure of the North Ditch in accordance with the September 2, 1996 milestone. The storm water diversion plan has been completed and construction is scheduled to begin in September of this year.

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Status Report on the Efficacy of the Ground Water Remediation System, Keystone Steel & Wire Co., Bartonville, Illinois

Prepared by:
Earth Tech
5010 Stone Mill Road
Bloomington, Indiana

August 19, 1994

RECEIVED AUG 22 1994
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Summary	1
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Methods	2
Discussion	2

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1.	Total '	Volatiles	Concentration	Februar	y 24-25,	1993
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- 2. Total Volatiles Concentration May 17-18, 1994
- 3. Potentiometric Surface November 15, 1993
- 4. Potentiometric Surface May 16, 1994
- 5. Hydrographs for wells W-1D, W-2, W-3, and T-2A
- 6. Hydrographs for wells W-4D, T-3, T-4A, T-4B, and T-17
- 7. Hydrographs for wells T-9, T-10, and T-13B.
- 8. Hydrographs for wells T-1, T-6A, T-6B, T-16, and T-20
- 9. Hydrographs for wells T-19C and T-23
- 10. Hydrographs for wells T-7B, T-11B, and T-11C
- 11. Total Monthly Precipitation January 1991 through June 1994
- 12. Time-series Plot of Influent and Effluent Samples from the Air Stripper

Summary

This report is submitted as a response to provision 1 of the April 6, 1994 letter of approval from Mr. Douglas W. Clay of the Illinois Environmental Protection Agency (IEPA) to Mr. Dale L. Bennington of Keystone Steel & Wire Company (Keystone). Provision 1 requires Keystone to "...demonstrate that the effective limit of the corrective action process is at least as reaching as: a. groundwater monitoring wells W-1D, W-2, W-3D, W-4D, T-1, T-2A, T-3, T-4A, T-4B, T-6A, T-6B, T-7B, T-9, T-10, T-11B, T-11C, T-13B, T-16, T-17, T-19C, T-20, and T-23 (as illustrated by Figure 1) and b. the vertical extent of known contamination as defined by the approved clean-up objectives".

Evaluations of potentiometric surface maps, iso-concentration maps for total volatile organic compounds (VOCs), hydrographs, time-series plots of VOC concentration, influent-effluent plots, and geologic cross-sections indicate that both of the elements of provision 1 of the IEPA letter have been demonstrated.

Introduction

The intent of this report is to show that: 1) the wells in the Ground Water Management Zone (GWMZ) occur within the limits of the VOC plume, 2) the direction of ground water flow within much of the GWMZ has been reversed as a result of pumping at the four purge wells, 3) ground water elevations at all but two of the wells in the GWMZ have been decreasing overall during remediation, 4) the air stripper is effectively reducing total VOC concentrations of the extracted water to below detection limit levels (i.e., 5 ug/L)., and 5) the presence of bedrock below sands bearing the affected ground water limits the vertical extent of the GWMZ.

The wells within the GWMZ were installed at various times during the period 1987 through 1992. Soil boring logs and well completion diagrams for these wells have been previously submitted to IEPA in the document entitled "Proposed Ground Water Management Zone for Keystone Steel & Wire Company Bartonville, Illinois, July 16, 1993" (hereafter referred to as Proposal) or in earlier documents.

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A four purge-well pump and treat system was installed at the site during late 1993 and early 1994. The VOC-bearing water is pumped to an air stripping unit where the concentration of total VOCs is reduced to below detection limit levels. The system began operation in February 1994.

Methods

As required by the April 1994 IEPA letter, the following monitoring wells located within the GWMZ are evaluated herein: W-1D, W-2, W-3D, W-4D, T-1, T-2A, T-3, T-4A, T-4B, T-6A, T-6B, T-7B, T-9, T-10, T-11B, T-11C, T-13B, T-16, T-17, T-19C, T-20 and T-23.

For the purposes of this report, the evaluation of the adequacy of the corrective action system with respect to the limits of the approved GWMZ is based on the horizontal and vertical extent of total VOCs in ground water, temporal changes of the water levels in the monitoring wells of concern, temporal changes in the spatial orientation of the piezometric surface as deduced from water level data, on the extent of removal of VOCs from ground water at the air stripper, and on the spatial orientation of sands that contain the affected water as illustrated in geological cross sections.

Discussion

Prior to initiation of remediation activities, all of the monitoring wells of concern were contained within the 10 ug/L isopleth of the Total Volatiles Concentration map of February 24-25, 1993 (Figure 1). A comparison of this map to the May 17-18, 1994 map (Figure 2) shows the effects of remediation as a distinct reduction in the size of the VOC plume, particularly on the north of the facility. Note that the 10 ug/L isopleth on the 1994 map is surrounded by wells at which VOCs were not detected above the detection limit of 5 ug/L (e.g., Figure 2, T-25, T-23, T-5, T-22, T-14, T-8, T-18, T-15, and T-21).

Before remediation the potentiometric surface map for the site indicated that the direction of ground water flow was overall consistently toward the east (Figure 3). After the start of remediation in February 1994, the direction of ground water flow was reversed over much of the GWMZ in response to pumping at the four purge wells (Figure 4). Everywhere within the GWMZ, the ground water flow directions are toward purge wells rather than toward the GWMZ

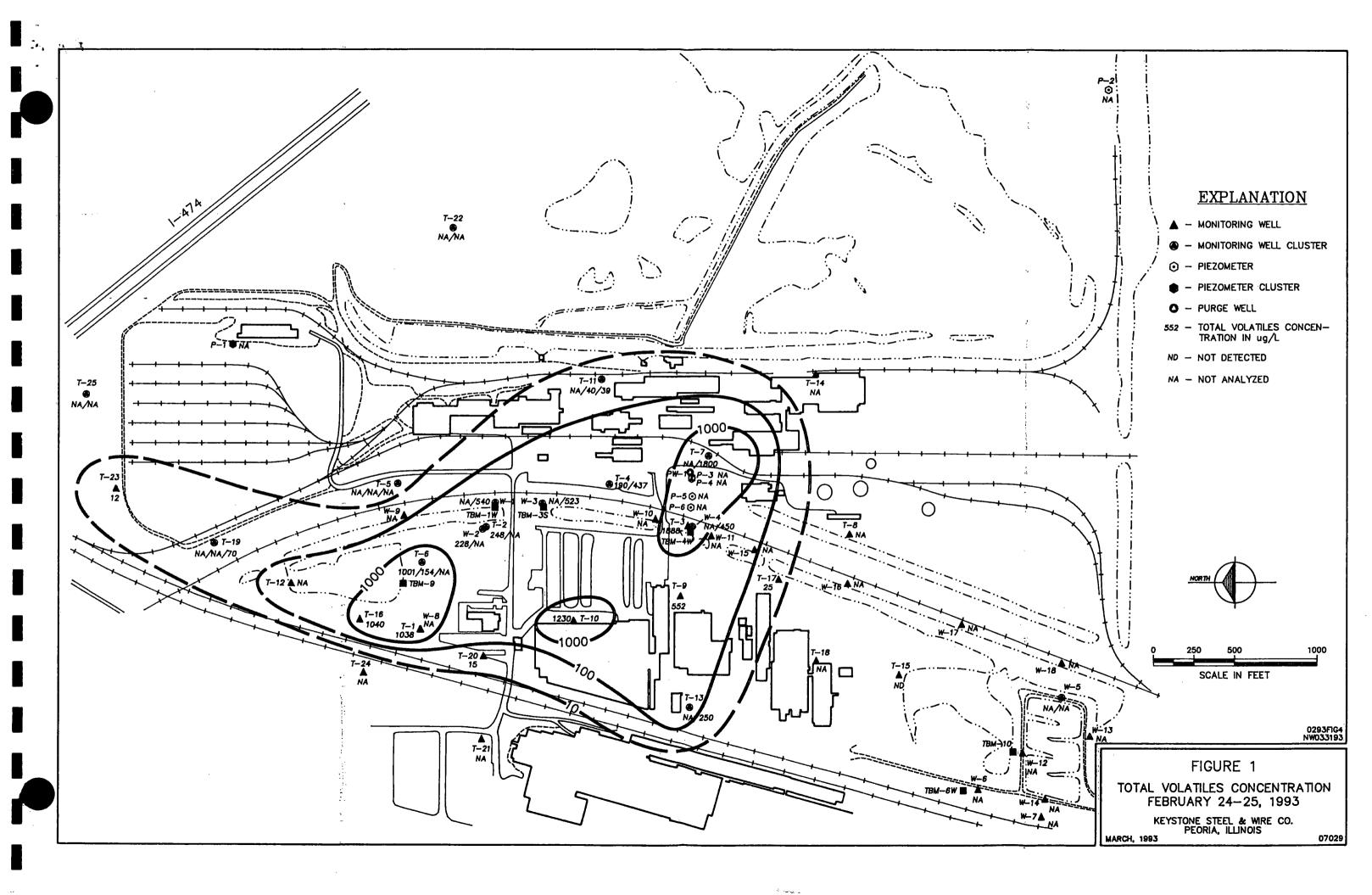
boundaries. A distinct depression in the piezometric surface (Figure 3) has developed near the center of the contaminant plume, particularly in the area of purge wells PW-A and PW-B.

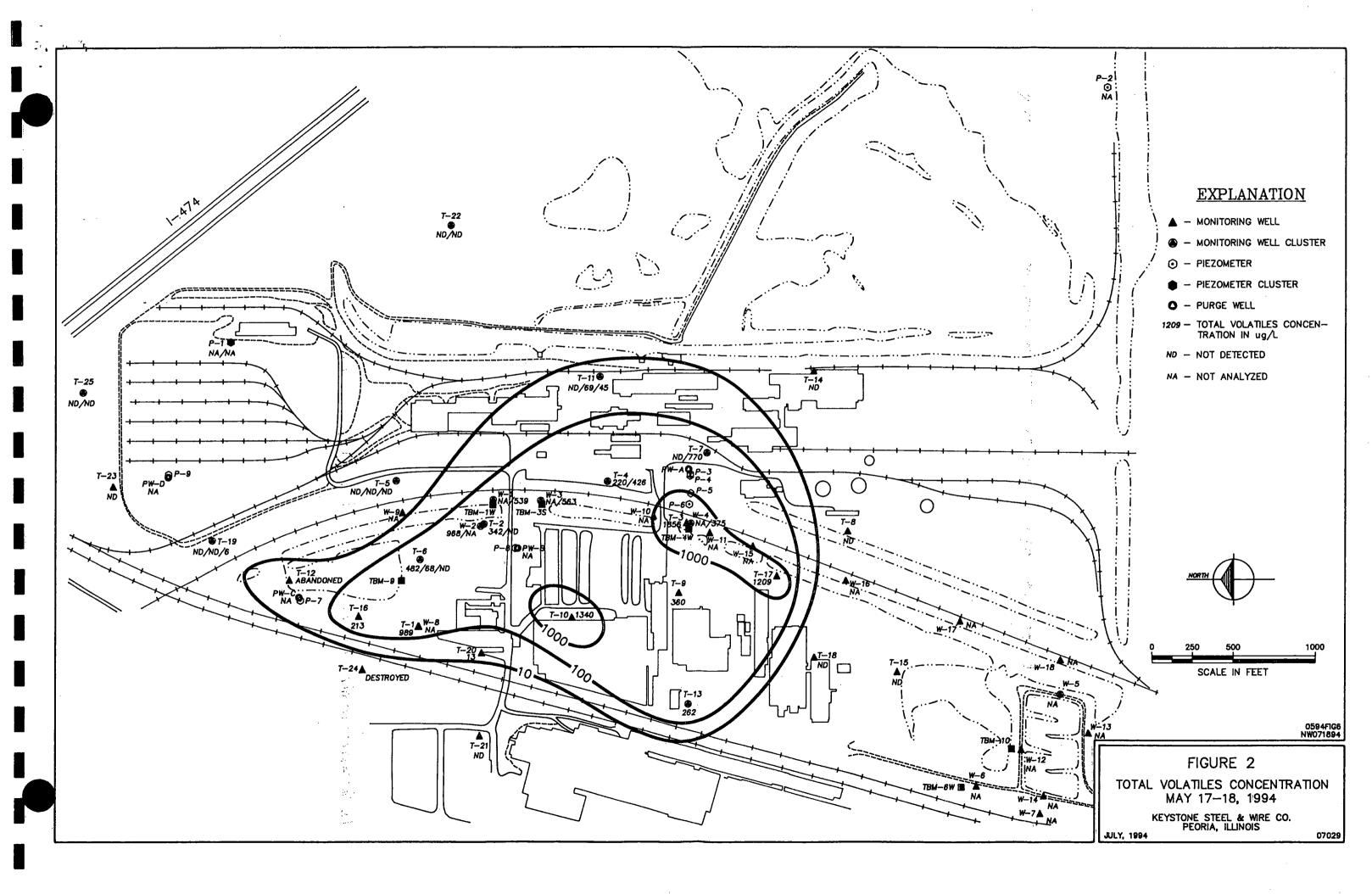
Hydrographs for all except two of the wells (W-2 and T-6A) within the GWMZ exhibit very similar patterns (Figure 5 through Figure 10). Except for W-2 and T-6A, all hydrographs exhibit major lows in September 1991 and October 1992 with an intervening high from March to May 1992. Perhaps most notable are the extreme high water levels that occurred between April and October 1993, reflecting historic amounts of rainfall during this period (Figure 11). Overall, water levels in most of the wells have been decreasing since April 1993 (in some cases July 1993). Unfortunately, the effect of ground water withdrawals by the purge wells on water levels in the wells of interest is somewhat masked by the changes resulting from the extreme precipitation during much of 1993.

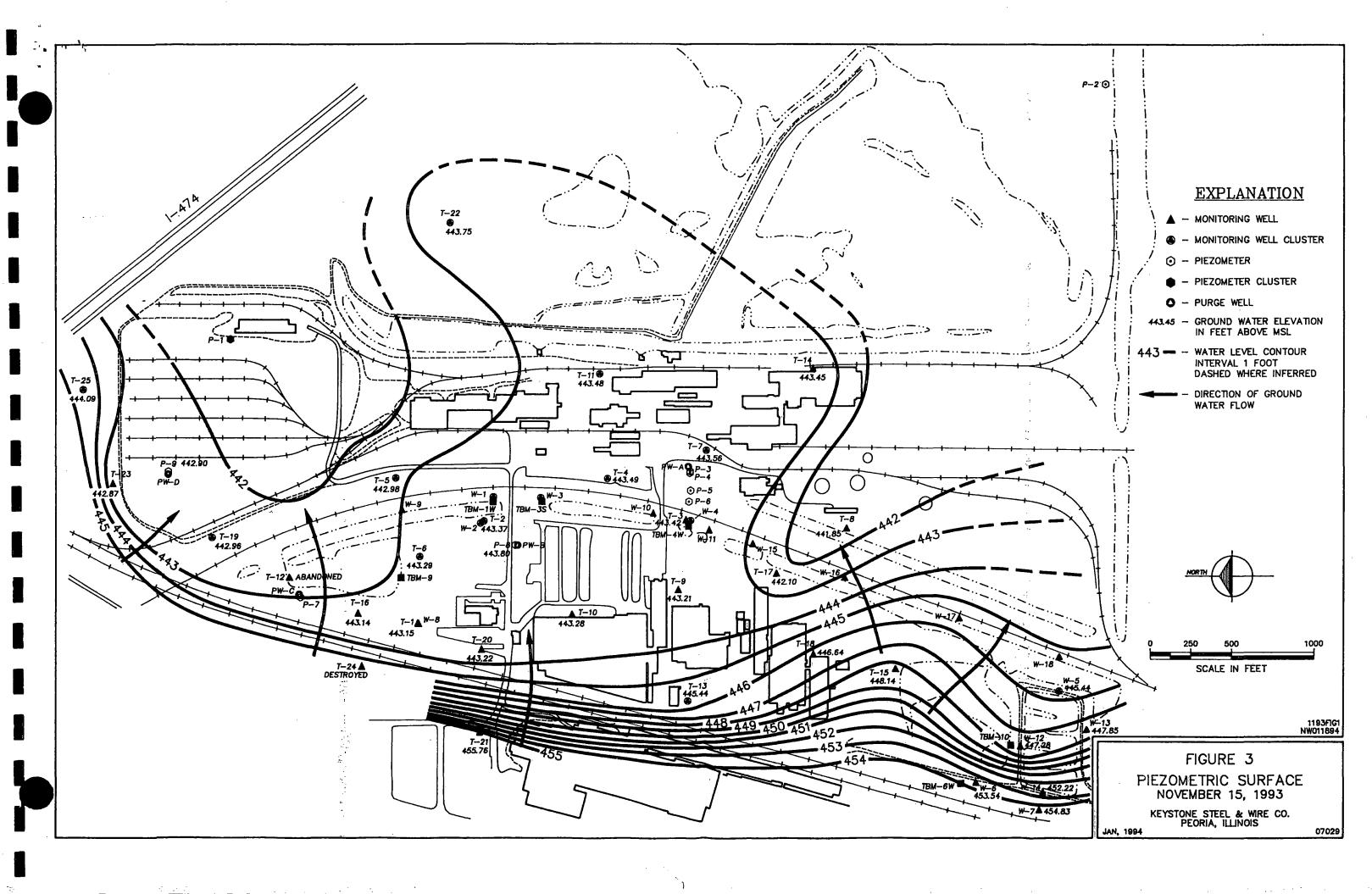
The hydrographs for W-2 and T-6A (Figure 5 and Figure 8) are similar to one another, but are distinctly different than the hydrographs for the other wells of interest. These patterns suggest that the hydrologic unit within which the wells are screened is distinctly different than the unit sampled by the other wells of interest. Water levels in wells W-2 and T-6A are not affected greatly by seasonal variations in precipitation. They are shallow, completed in thin sandy zones contained in fine-grained alluvium, and are apparently affected more by surface-water bodies than by precipitation. Consequently, the time required for the purge system to affect the water levels in these two wells is much greater than for the deeper wells that are completed in more permeable sand and gravel.

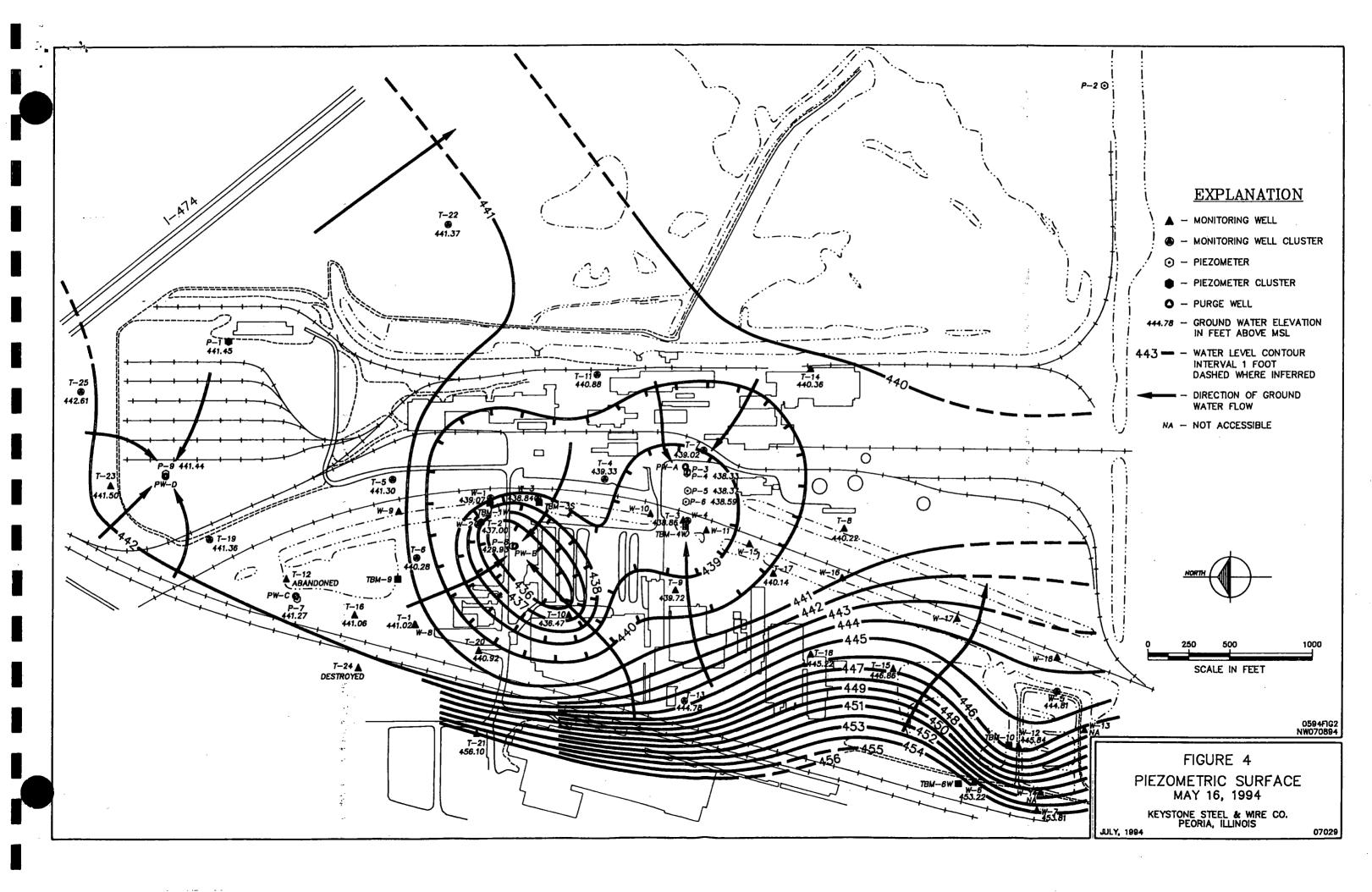
The effectiveness of the remediation system is evident from a comparison of concentration of total VOCs in samples from the air stripper influent water and effluent water (Figure 12). The results for all effluent samples since startup have been less than detection limit (5 ug/L). As of the end of June 1994, over 91 million gallons of water have been treated.

Cross sections A-A' and B-B' of the 1993 Proposal clearly show that the sand units that contain the VOC-bearing ground water are bounded below by shale bedrock, which controls the vertical extent of contamination. The horizontal extent of contamination is being controlled by ground water withdrawal at the four purge wells, as documented by ground water flow directions (Figures 4), decreasing water levels (Figures 5 through 10), and the isopleths of total VOC concentrations (Figures 1 and 2).









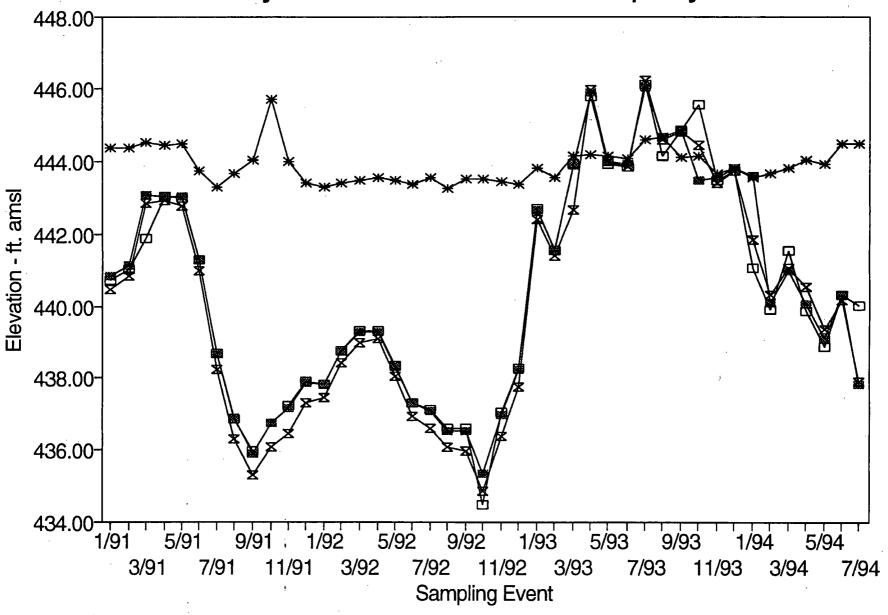


Figure 5. Hydrographs for wells W-1D, W-2, W-3, and T-2A.

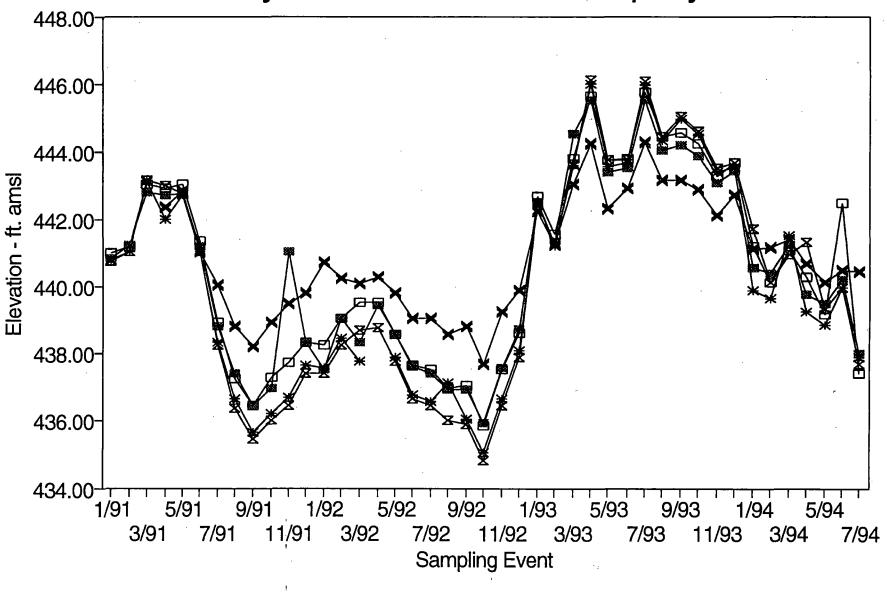
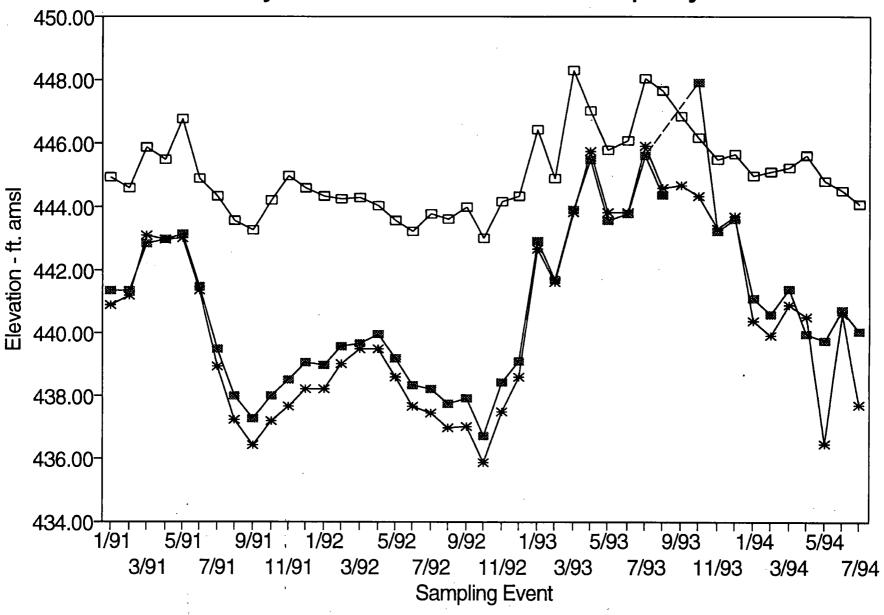


Figure 6. Hydrographs for wells W-4D, T-3, T-4A, T-4B, and T-17.



—— T-9 —— T-13B

Figure 7. Hydrographs for wells T-9, T-10, and T-13B.

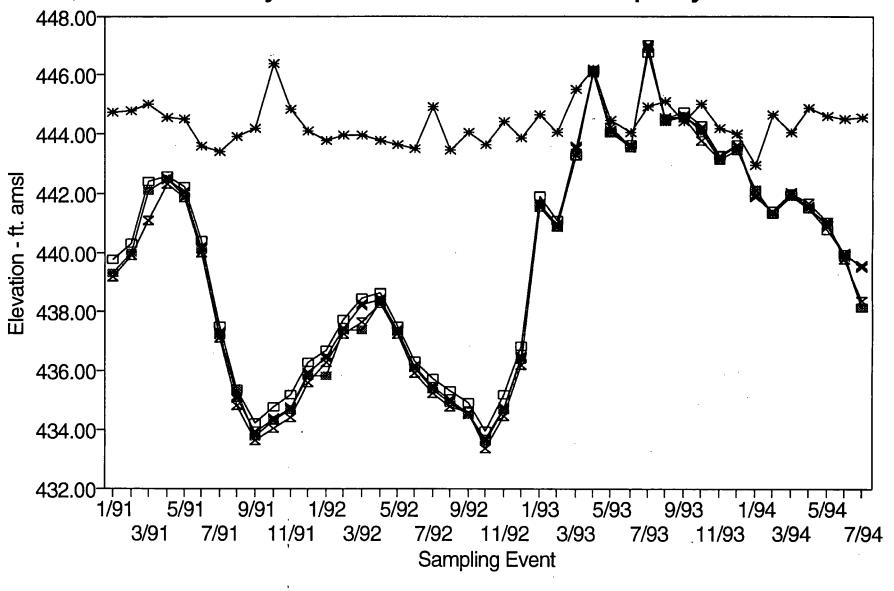
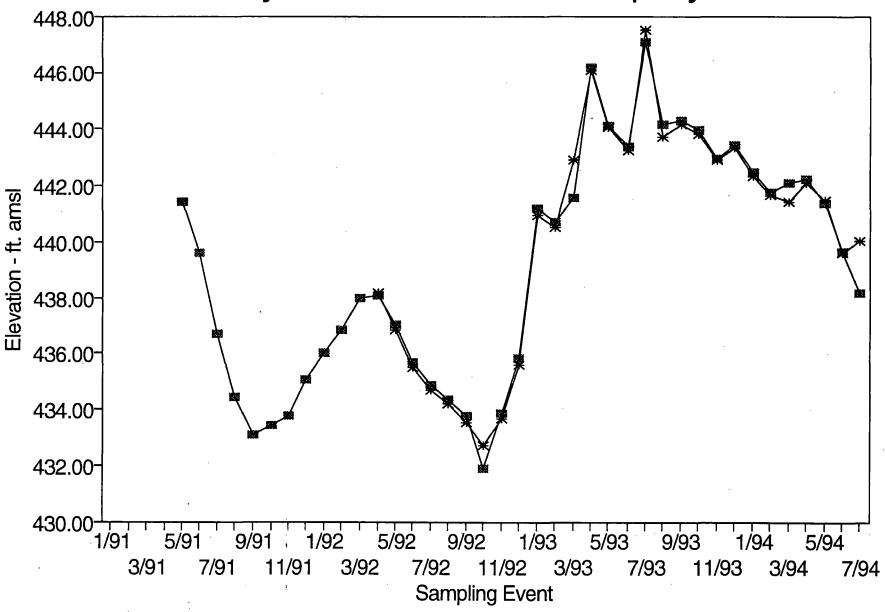
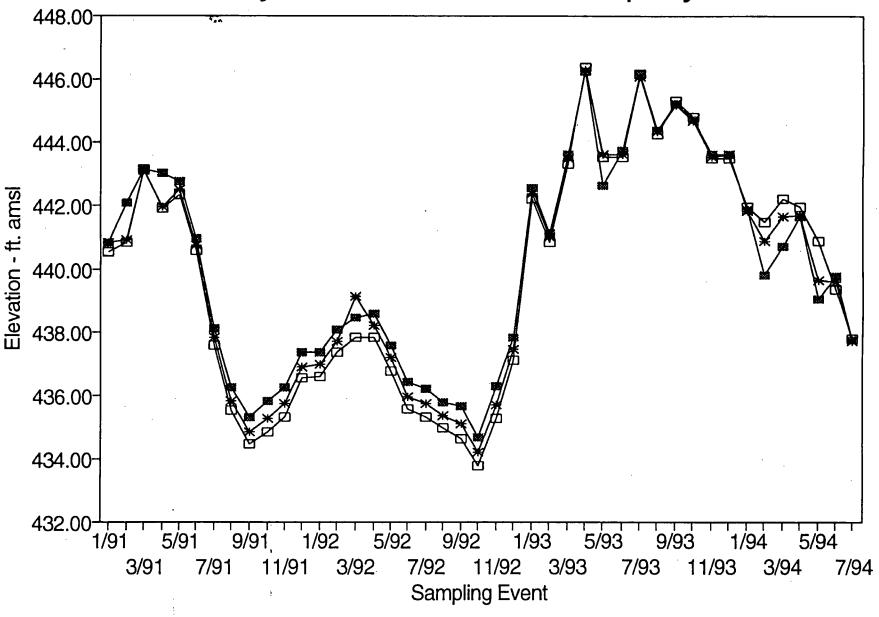


Figure 8. Hydrographs for wells T-1, T-6A, T-6B, T-16, and T-20.



── T-19C ── T-23

Figure 9. Hydrographs for T-19C T-23.



---- T-7B ---- T-11C

Figure 10. Hydrographs for wells T-7B, T-11B, and T-11C.

Keystone Steel & Wire Company Station: Peoria Airport

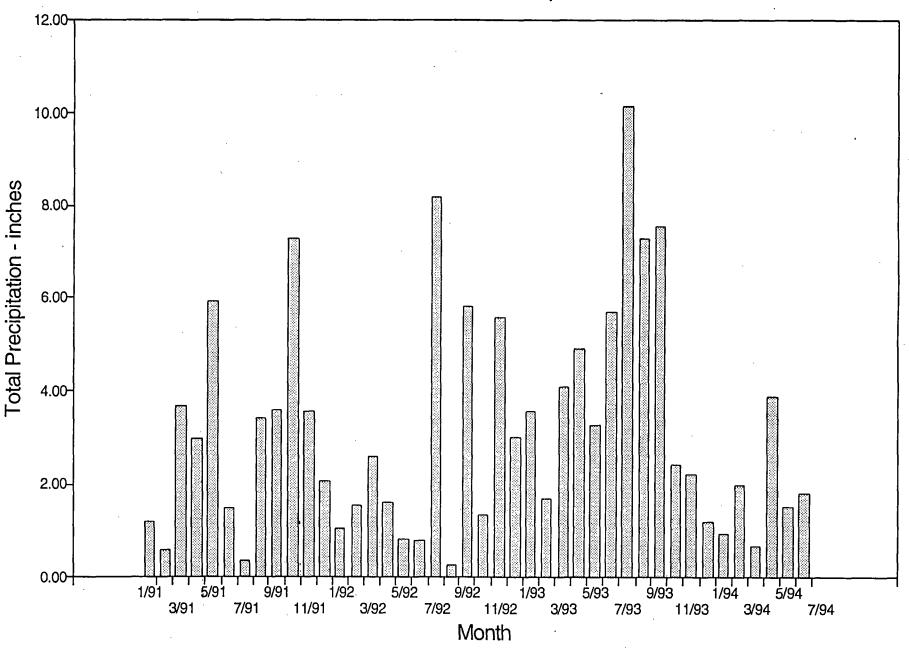


Figure 11. Total Monthly Precipitation January 1991 through June 1994.

Keystone Steel & Wire Company Performance Data for Air Stripper

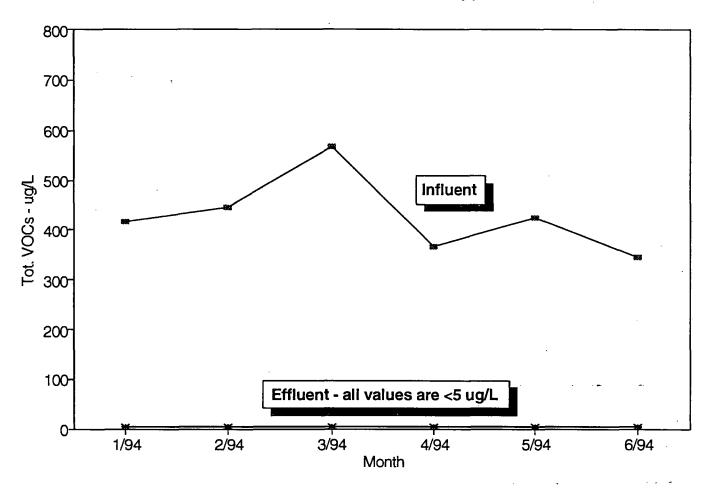


Figure 12. Time-series Plot of Influent and Effluent Samples from the Air Stripper.



August 19, 1994

Mr. Michael K. Franklin Attorney General, State of Illinois **Environmental Control Division** State of Illinois Center 100 W. Randolph Street, 12th Floor Chicago, Illinois 60601

Mr. Joseph E. Svoboda General Counsel Division of Legal Counsel Illinois Env. Protection Agency 2200 Churchill Road P.O. Box 19276 Springfield, Illinois 62794-9276

Mr. Dale L. Bennington, P.E. Manager, Energy and Env. Engineering Keystone Steel & Wire Company 7000 S.W. Adams Street Peoria, Illinois 61641

Gentlemen:

RF: People of the State of Illinois vs

Keystone Consolidated Industries, Inc.

Case No. 93 CH 000103

(Status Report on the Efficacy of the Ground Water Remediation System)

In accordance with Section XIX Notices of the Consent Order, enclosed is the abovereferenced report as specified in provision 1 of the April 6, 1994 letter of approval from Mr. Douglas W. Clay of Illinois Environmental Protection Agency. Three copies of this document are being submitted to Mr. Lawrence Eastep and one copy each is being submitted to the remaining addressees. We are also sending one copy (Certified Mail) to Mr. Ken

Sincerely,

EARTH TECH

Robert E. Aten Vice President

cc: K. Lovett

R. Miller

D. Semeiroth

Thut at.

A. Running

E. Breland

Certified No. P 891 590 146

Illinois Environmental Protection Agency Mr. Lawrence W. Easter, P.E.

Manager, Permit Section

Division of Land Pollution Control, #33

2200 Churchill Road

P.O. Box 19276

Springfield, Illinois 62794-9276

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Mr. Ralph P. End, Esq.

Vice President and General Counsel

Keystone Consolidated Industries, Inc.

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Telephone

143 0050001-POSTIA Facsimile Koystane Steel & Wire 10000714881

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Lovett of the Illinois Environmental Protection Agency, Permit Section.

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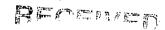
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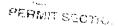
KEYSTONE STEEL & WIRE COMPANY BARTONVILLE, ILLINOIS

RETENTION RESERVOIR REMEDIATION MONTHLY STATUS REPORT

MARCH 1994



APR 1 9 1994



PREPARED BY:

ENVIRONMENTAL RESOURCES MANAGEMENT-NORTH CENTRAL, INC.
1630 HERITAGE LANDING DRIVE, SUITE 100
ST. CHARLES, MISSOURI 63303
PROJECT NO. 92136

Crozi m-7



ERM-North Central, Inc.

1630 Heritage Landing Drive Suite 100 St. Charles, MO 63303 314-928-0300 314-928-2050 Fax A Member of the Environmental Resources Management Group

April 15, 1994

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AUG 15 1994

Mr. Lawrence W. Eastep, P.E. Manager - Permits Section Illinois Environmental Protection Agency Division of Land Pollution Control, #33 2200 Churchill Road P.O. Box 19276 Springfield, IL 62794

RE:

People of the State of Illinois vs.

Keystone Consolidated Industries, Inc.

Case No. 93 CH 000103

Dear Mr. Eastep:

In accordance with Item VI 27 of the Consent Order, enclosed are three copies of the March 1994 Monthly Status Report for remediation of the Retention Reservoir located on Keystone's Bartonville plant site.

Please call me at 314/928-0300 if you have any questions concerning the content of this report or if you need additional information.

Sincerely,

ERM-NORTH CENTRAL, INC.

Tor Froled

Elton D. Breland, P.E. Senior Project Manager

/DBG

Enclosures

APR 1 9 1994

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RETENTION RESERVOIR REMEDIATION MONTHLY STATUS REPORT MARCH 1994

1.0 INTRODUCTION

During the month of March off-site efforts relative to the remediation of the treated materials in the Retention Reservoir included: (1) approval of landfill permit application for Waste Management's Tazewell Recycling and Disposal Facility, (2) preparation and submittal of the Annual Report for 1993, (3) completion and submittal of the Clean Closure Sampling Plan, (4) initiate the preparation of the Contract Documents for Clean Closure laboratory services, and (5) preparation and submittal of a permit application for an alternative landfill permit.

On-site remediation activities during the month of March consisted of: (1) completion of excavation/hauling mobilization, (2) extensive excavation/hauling/disposal activities, (3) verification sampling to confirm adequate treatment, and (4) construction of a Transfer Station to improve the efficiency of the off-site transportation of materials to the Tazewell County Landfill.

2.0 DISCUSSION

2.1 Permitting

The Illinois Environmental Protection Agency (IEPA) approval of the landfill permit application for disposal of the treated and delisted materials from the Retention Reservoir in the Tazewell Recycling and Disposal Landfill facilities (located in East Peoria, Illinois and operated by Waste Management, Inc.) was confirmed by telephone communication on March 2, 1994. A facsimile copy of the landfill permit was received by Keystone and Waste Management t the end of the day on March 2, 1994.

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An alternative disposal facility, Peoria City/County Municipal Landfill, operated by Peoria Disposal Company of Peoria Illinois, was selected by Keystone and a landfill permit application prepared and submitted during the week of March 21, 1994. As of March 31, the permit application was still under review by the IEPA.

2.2 Reports/Plans/Documents

The 1993 Annual Report was prepared by ERM-North Central, Inc. which summarizes the remediation activities involved with treatment of the sediments in the Retention Reservoir and subsequent delisting of the treated sediments. The Annual Report was prepared and submitted to the appropriate state agencies on March 31, 1994 in accordance with the requirements set forth in IEPA's September 30, 1992 Closure Plan Approval Letter and the July 2, 1993 Consent Order between Keystone and the Attorney General of the State of Illinois.

A Clean Closure Sampling Plan defining the procedures to be followed during clean closure sampling of the Retention Reservoir was finalized and submitted to the IEPA for review on March 16, 1994. Preparation of the Contract Documents for analysis of Clean Closure samples was started during the latter half of March. These documents will be issued to qualified laboratories in the first half of April in a competitive bidding process.

3.0 ON-SITE ACTIVITIES

3.1 Mobilization

Mobilization activities by ITEX, ERM-North Central, Waste Management, and Daily Analytical laboratories (conducting on-site analytical services) were completed on March 3, 1994. The mobilization activities during the first three days of March primarily consisted of completion of the loading/decontamination pads and receiving additional roll-off containers on site.

3.2 Excavation/Hauling/Disposal

3.2.1 Excavation/Loading

Removal of sediments from the Retention Reservoir during March was accomplished by the movement of treated sediments within the reservoir to two consolidation locations from which material is loaded into roll-off containers at one loading pad location. One dozer and three long stick backhoes are being utilized to complete these activities.

By March 31, 1994, a total of 14,461 cubic yards of treated sediments (equivalent to 18,800 tons) were removed from the Retention Reservoir, or approximately 41% of the estimated 35,000 cubic yards of treated sediments present.

The rate of excavation and loading increased steadily throughout the month as the efficiency of the operation improved with experience. By the end of March, the average number of roll-off containers filled per day was 83 or approximately 1,018 cubic yards per day.

3.2.2 On-Site Hauling/Staging

As proposed, loaded roll-off containers were transported from the loading/decontamination pads at the Retention Reservoir to a 190,000 square foot temporary container storage area (TCSA) which was constructed during January and February 1994. The TCSA was used to provide a storage area for the filled roll-off containers until the verification sampling analytical results confirmed that the contents are acceptable for transport to the Tazewell County Landfill for disposal as a non-hazardous special waste.

3.2.3 Verification Sampling and Analysis

Verification sampling of each roll-off container was performed by ERM-North Central and the samples generated were analyzed by Daily Analytical Laboratories in an on site laboratory equipped to perform analysis for alkalinity and TCLP metals. The verification analytical results showed that by March 31 the quantity of treated sediments meeting delisting requirements totaled 12,748 cubic yards and the treated sediments not in compliance with delisting requirements totaled only 60 cubic yards (approximately 0.47% of the materials tested was not in compliance). These off-spec materials (five roll-off containers) were transported and emptied into the Mid-Mill Ditch (an on-site RCRA Unit) as specified in the June 15, 1992 Phase II Closure Plan.

3.2.4 Off-Site Disposal

By March 31, 1994 a total of 12,748 cubic yards (16,572 tons) of treated sediments were transported for off-site disposal at the Tazewell County Landfill facility, or approximately 36.4% of the 35,000 cubic yards of treated sediment originally present.

In order to minimize the number of trips to the landfill, ITEX constructed a concrete Transfer Station which is used to transfer materials from roll-off containers to dump trailers. This allows an increase in load capacity from 15 tons per roll-off container to approximately 22 tons per a dump trailer. This also allows ITEX to overload roll-off containers and thereby minimize the number of containers on site.

3.3 **Project Schedule**

In accordance with the July 2, 1993 Consent Order milestone, the scheduled project start date is two weeks after IPCB approval of the Adjusted Standard Petition for delisting the treated sediments. Since approval was granted on February 17, 1994, the start date for excavation/hauling/disposal remediation activities was revised to March 3, 1994.

Remediation activities relative to excavating/hauling/disposal of the 35,000 cubic yards of treated sediment within the Retention Reservoir have been tentatively scheduled for completion on April 26, 1994.

The consolidation of sediments began on March 3, 1994 immediately after receiving approval of the landfill permit application by the IEPA on March 2, 1994. The first set of Verification Sampling results were available on March 7 and consequently, the first treated sediments transported to the Tazewell County Landfill on that day. On March 31, excavation/hauling/ disposal activities appeared to be approximately three days behind the self-imposed schedule for removal of the 35,000 cubic yards of treated sediment within the Retention Reservoir. Attempts are underway to improve production rates and the projected completion date, including negotiations with the Peoria City/County Municipal Landfill to obtain an additional landfill permit and serve as an alternate disposal facility.

KEYSTONE STEEL & WIRE COMPANY BARTONVILLE, ILLINOIS

RETENTION RESERVOIR REMEDIATION MONTHLY STATUS REPORT

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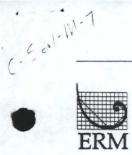
JANUARY 1994

PREPARED BY:

ENVIRONMENTAL RESOURCES MANAGEMENT-NORTH CENTRAL, INC.
1630 HERITAGE LANDING DRIVE, SUITE 100
ST. CHARLES, MISSOURI 63303
PROJECT NO. 92136

co: Peoric





ERM-North Central, Inc.

1630 Heritage Landing Drive Suite 100 St. Charles, MO 63303 314-928-0300 314-928-2050 Fax A Member of the Environmental Resources Management Group

February 15, 1994

Mr. Lawrence W. Eastep, P.E. Manager - Permits Section Illinois Environmental Protection Agency Division of Land Pollution Control, #33 2200 Churchill Road P.O. Box 19276 Springfield, IL 62794

RE: People of the State of Illinois vs.

Keystone Consolidated Industries, Inc.

Case No. 93 CH 000103

ILD000714881

Dear Mr. Eastep:

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In accordance with Item VI 27 of the Consent Order, enclosed are three copies of the January 1994 Monthly Status Report for remediation of the Retention Reservoir located on Keystone's Bartonville plant site.

Please call me at 314/928-0300 if you have any questions concerning the content of this report or if you need additional information.

Sincerely,

ERM-NORTH CENTRAL, INC.

John E. Drufp for Elton D. Breland, P.E. Senior Project Manager

/DBG

Enclosures

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RETENTION RESERVOIR REMEDIATION MONTHLY STATUS REPORT JANUARY 1994

INTRODUCTION

During the month of January, engineering efforts were expended for data evaluation and report preparation. On-site activities consisted of construction of the temporary container storage area (TCSA) that will be used during the excavation, hauling, and disposal activities of the approximately 35,000 cubic yards of treated sediments within the Retention Reservoir at the Keystone Steel & Wire Company (Keystone) facility in Bartonville, Illinois.

DISCUSSION

In late December 1993, Keystone conducted preliminary bottom soil sampling of the clays that underly the treated sediments within the Retention Reservoir. The purpose of this sampling event was to delineate areas of untreated bottom soils that do not meet the delisting requirements <u>before</u> any excavation activities begin. This approach alerts the excavation contractor to specific areas in which special controls must be implemented to ensure that contaminated bottom soils from these areas will <u>not</u> be entrained and removed with the adequately treated sediments. The analytical testing was completed on January 18, 1994 by Daily Analytical Laboratories of Peoria, Illinois. These results were evaluated, and then incorporated as part of the Sediment Excavation Control Plan. This plan will be submitted to the Illinois Environmental Protection Agency (IEPA) in early February 1994.

In addition, the Clean Closure Sampling Plan was prepared during the month of January. This plan provides an outline of the sampling procedures, analytical parameters, and sample locations. Much of the information necessary to prepare this

plan was unavailable during the preparation of the revised Phase II Closure Plan, dated June 15, 1992. This plan also will be submitted to the IEPA in early February.

On January 21, 1994, Keystone submitted the Sediment Removal Verification Sampling Plan to the IEPA for review. This plan provides details concerning the verification sampling protocol as outlined in the August 2, 1993 Adjusted Standard Petition, only differing in the level of detail provided.

Construction of the TCSA began on January 10, 1994. The TCSA is being constructed to comply with the guidance provided by the IEPA during an October 8, 1993 meeting and a November 19, 1993 site visit. The purpose of the TCSA is to provide an area where containers of treated sediments can be temporarily stored while verification testing is being completed. Construction is scheduled for completion in early February 1994.

SCHEDULE

Currently, all contracts for the excavation, hauling, disposal, and analytical testing of the approximately 35,000 cubic yards of treated sediments within the Retention Reservoir have been issued. These contracts were issued assuming the Adjusted Standard Petition would be approved by Illinois Pollution Control Board (IPCB) by February 1, 1994. However, Keystone has been informally notified that some delay in the approval of the petition is expected and, therefore, will result in a day-for-day slippage in the February 15, 1994 remediation start date and the subsequent July 2, 1993 Consent Order milestones.

KEYSTONE STEEL & WIRE COMPANY BARTONVILLE, ILLINOIS

RETENTION RESERVOIR REMEDIATION MONTHLY STATUS REPORT

FEBRUARY 1993

PREPARED BY:

ENVIRONMENTAL RESOURCES MANAGEMENT-NORTH CENTRAL, INC. 1630 HERITAGE LANDING DRIVE, SUITE 100 ST. CHARLES, MO 63303 ERM PROJECT 92136



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ERM-North Central, Inc.

1630 Heritage Landing Drive Suite 100 St. Charles, MO 63303 314-928-0300 314-928-2050 Fax A Member of the Environmental Resources Management Group

February 15, 1993

Mr. Lawrence W. Eastep, P.E. Manager - Permits Section Division of Land Pollution Control P.O. Box 19276 Springfield, IL 62794 RECEIVED

FEB 1 7 1993

EPA - BOL PERMIT SECTION

RE:

January 1993 Monthly Status Report Retention Reservoir Remediation Keystone Steel & Wire - Bartonville, Illinois

Dear Mr. Eastep:

Enclosed are three copies of the January 1993 Monthly Status Report for remediation of the Retention Reservoir located on Keystone's Bartonville plant site.

Please call me at 314/928-0300 if you have any questions concerning the content of this report or if you need additional information.

Sincerely,

ERM-NORTH CENTRAL, INC.

Elton D. Breland, P.E.

Sr. Project Manager

EDB/jcv

Enclosures

RETENTION RESERVOIR REMEDIATION MONTHLY STATUS REPORT FEBRUARY 1993

INTRODUCTION

Treatment of all materials in the retention reservoir was satisfactorily completed in the month of February 1993. Most of the work during the month was centered around retreatment of sediments in which a substantial amount of access road material was entrained and the remaining sediment which did not meet the treatment requirements. Implementation of a pumping system was started for the purpose of removing excess water from the retention reservoir which accumulates from precipitation and water released due to the consolidation of treated sediment.

TREATMENT VOLUMES

The locations of all cells treated from the beginning of the project through February 25, 1993 are shown on the color-coded Progress Map included as Attachment A. The total volume of materials acceptably treated by the end of the in-situ stabilization is 34,687 yd³. No additional materials within the retention reservoir remain untreated.

ANALYTICAL RESULTS

All material within the retention reservoir (34,687 yd³) was acceptably treated by February 25, 1993 under the revised treatment requirements: (1) within an acceptable alkalinity range of 130,000 to 192,000 mg/kg, (2) within a conditionally acceptable alkalinity range of 115,000 to 215,000 mg/kg, and (3) below a TCLP lead concentration of 0.218 mg/l. The basis for these treatment requirements was discussed in the September Monthly Status Report.

Statistical plots of all alkalinity data for performance samples taken between February 1 and February 25, 1993 are shown in Figures 72 through 80, which are included as Attachment B. Figures 1 through 71 in the October through January Monthly Status Reports show that only 22 samples exceeded the conditional alkalinity range. Figures 72 through 80 of this report show that only two (2) additional samples exceeded the conditional alkalinity range. Overall, only 24 samples out of a total of over 2,153 samples tested are outside the conditionally acceptable range (or 98.9% of all samples are within the conditional range). Two (2) additional samples exceeded the TCLP lead criteria of 0.218 mg/l during the month of February 1993. Overall, a total of only four (4) samples have exceeded TCLP requirements throughout the project where alkalinity requirements were within the conditionally acceptable range.

All areas associated with samples not within the alkalinity and/or TCLP treatment specifications have been either remixed and/or retreated. Subsequent resampling has shown that all of these cells are now within treatment specifications.

In the January Monthly Status Report, it was speculated that the occasional appearance of samples with slightly elevated levels of TCLP lead could be caused by a marginal detrimental affect of winter conditions on treatment efficiency. Since this condition only appeared in a total of four samples, we feel that it is a relatively rare localized effect and should not be of concern. Moreover, upon remixing and/or retreatment of these areas, the elevated TCLP results disappeared. In some cases, the elevated TCLP values could not even be duplicated by resampling prior to additional remixing or retreatment.

PROJECT SCHEDULE

Treatment activities were completed and all analytical results received by February 25, 1993. Performance sampling results confirm that all materials in the retention reservoir have been successfully treated. ITEX completed demobilization and left the site on the afternoon of February 25, 1993.



Due to the severity of the weather and frozen ground conditions, final policing of the area in the immediate vicinity of the retention reservoir will be postponed until ground conditions are dry and unfrozen. This final clean-up will be performed by a qualified and adequately safety-trained local contractor.

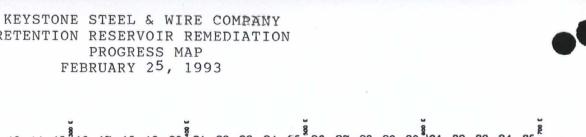
Dewatering activities in which free water is continually removed from the retention reservoir as it accumulates will be ongoing throughout the month of March. Free water removal will promote the consolidation of the treated materials and the development of adequate bearing capacity to permit access for delisting sampling. Delisting sampling is tentatively planned to start in mid-April and continue for two to three weeks.

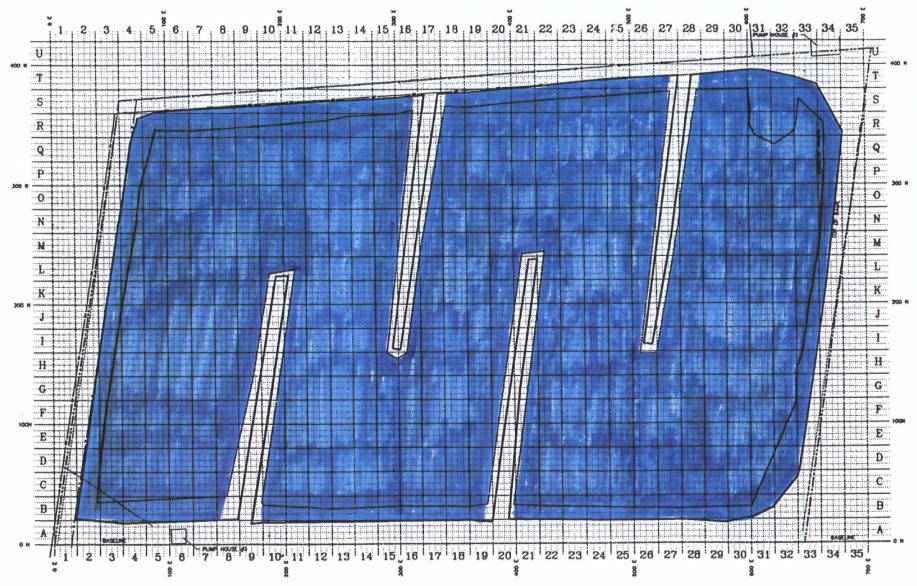
SUMMARY

Treatment of the materials in the retention reservoir has been successfully completed. The results of performance sampling confirm that <u>all</u> materials are within treatment specifications and, therefore, should be adequately treated to achieve successful delisting. The total quantity of treated materials to be delisted will be 34,687 yd³ from the retention reservoir plus the estimated quantities of materials from the remaining hazardous waste units covered by this RCRA closure.

ATTACHMENT A
PROGRESS MAP

RETENTION RESERVOIR REMEDIATION PROGRESS MAP





RED - REMIX _____ CUBIC YARDS BLUE - PASSED 33,527 CUBIC YARDS GREEN - IN PROGRESS _____ CUBIC YARDS

ERM-North Central, Inc.

ATTACHMENT B

STATISTICAL PLOTS (FIGURES 72 THROUGH 80)

Figure 72 KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells G4. H4, I4, and I5: November 23, 1992 (Resampled) Cell J4: December 11, 1992 (Resampled) Cells J3, K3, K4, L4, and M4: December 23, 1992 (Resampled)

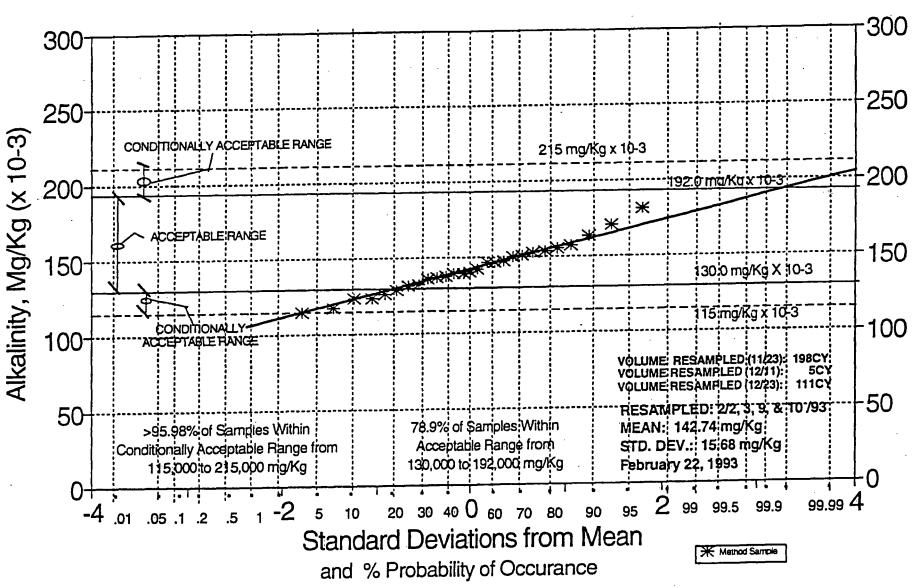


Figure 73 KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cell Q25: October 29, 1992 (Resampled) Cells Q30, R28, R29, and R30: October 13, 1992 (Resampled)

Cells O29 and P29: December 4, 1992 (Resampled) Cell Q29: October 29, 1992 (Resampled) Cells S29, S30, and S31: January 27, 1993 (Resampled)

Cells Q31, Q32, and R31: November 23, 1992 (Resampled) Cell R32: January 22, 1993 (Resampled)

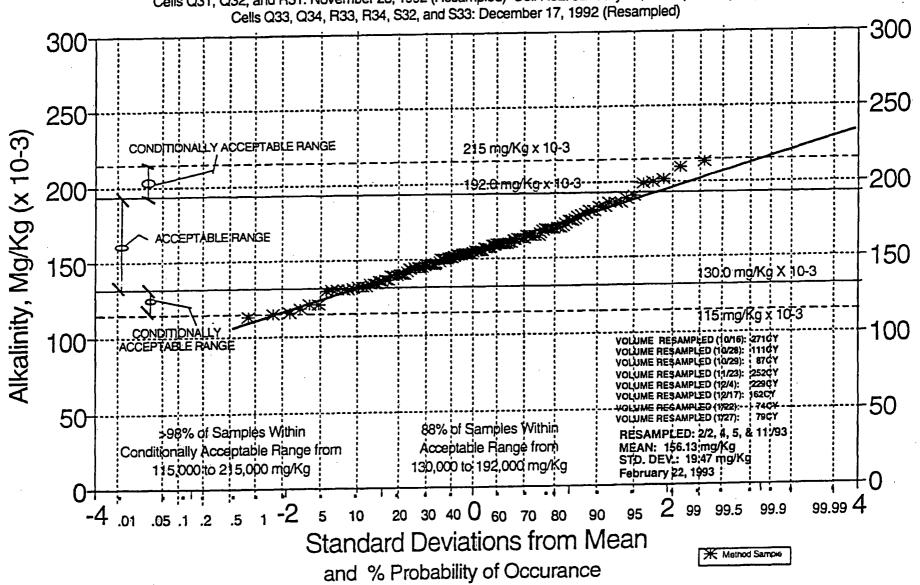


Figure 74 KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells O4, P4, Q4, and R4: December 23, 1992 (Resampled) Cells P6 and Q6: December 8, 1992 (Resampled) Cell P7: November 23, 1992 (Resampled) Cells Q7 and Q8: December 7, 1992 (Resampled)

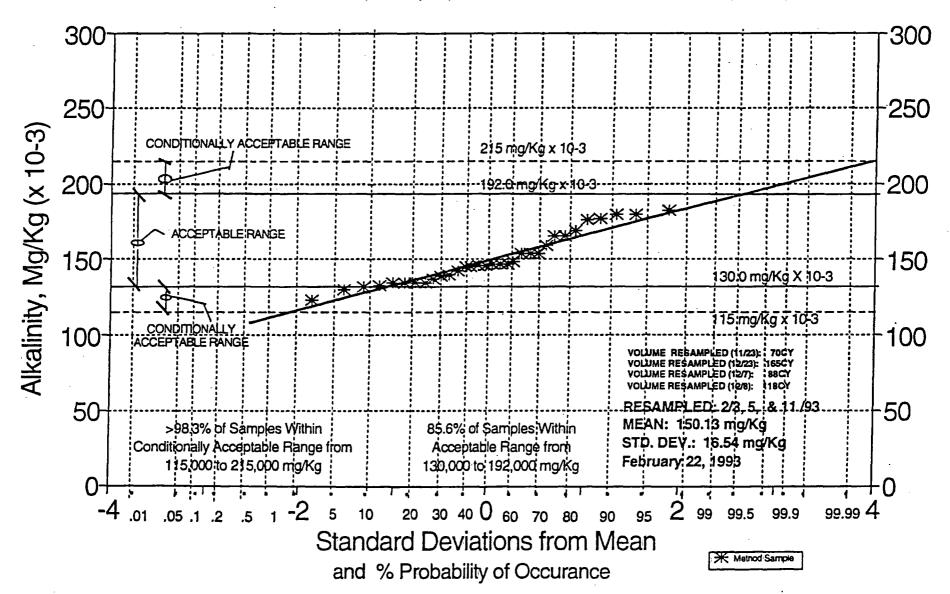
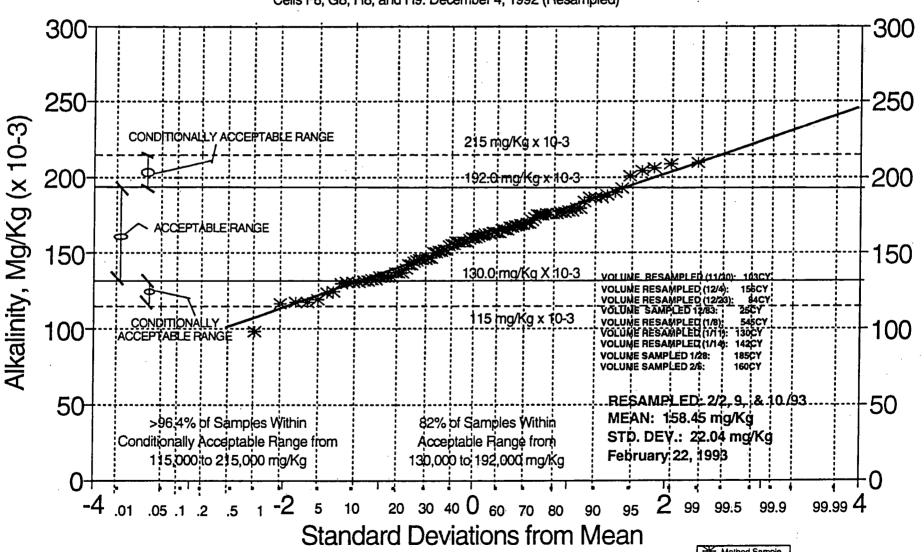


Figure 75 KEYSTONE STEEL & WIRE

Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cell C4: December 23, 1992 Cells D4: December 83, 1992 (Resampled) Cells B5, B6, C5, and C6: January 28, 1993 Cells D5, E6, E7, F7, and E8: January 8, 1992 (Resampled) Cell F5: November 11, 1992 (Resampled) Cell D6: January 1, 1993 (Resampled) Cells B7, C7, B8, and C8: February 5, 1993 Cells D7 and D8: January 14, 1993 (Resampled) Cells F8. G8. H8. and H9: December 4, 1992 (Resampled)



and % Probability of Occurance

★ Method Samole

Figure 76 KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells B10, B11, B12, B13, B14, B15, B16, B17, B18, and B19: December 17, 1992 (Resampled)

Cells C12, C13, C14, C15, C16, C17, C18, and C19: December 17, 1992 (Resampled) Cells B21 and B22: December 14, 1992 (Resampled)

Cells C21 and C22: November 2, 1992 (Resampled)

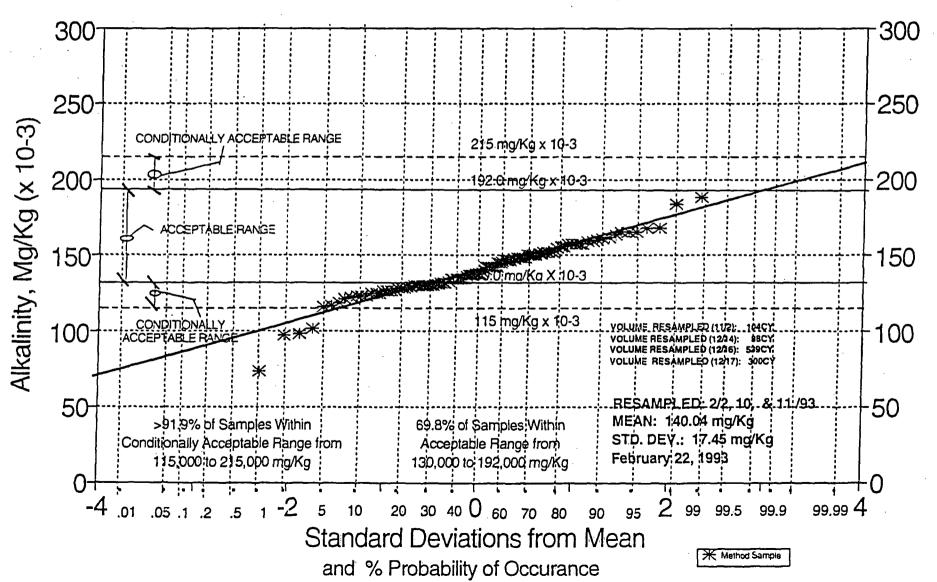


Figure 77 KEYSTONE STEEL & WIRE

Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells Q14, Q15, Q16, R15, and R16: December 7, 1992 (Resampled)

Cells K15, L15, L17, M15, and M17: December 2, 1992 (Resampled)

Cells N15, O15, P15, and P16: November 20, 1992 (Resampled)

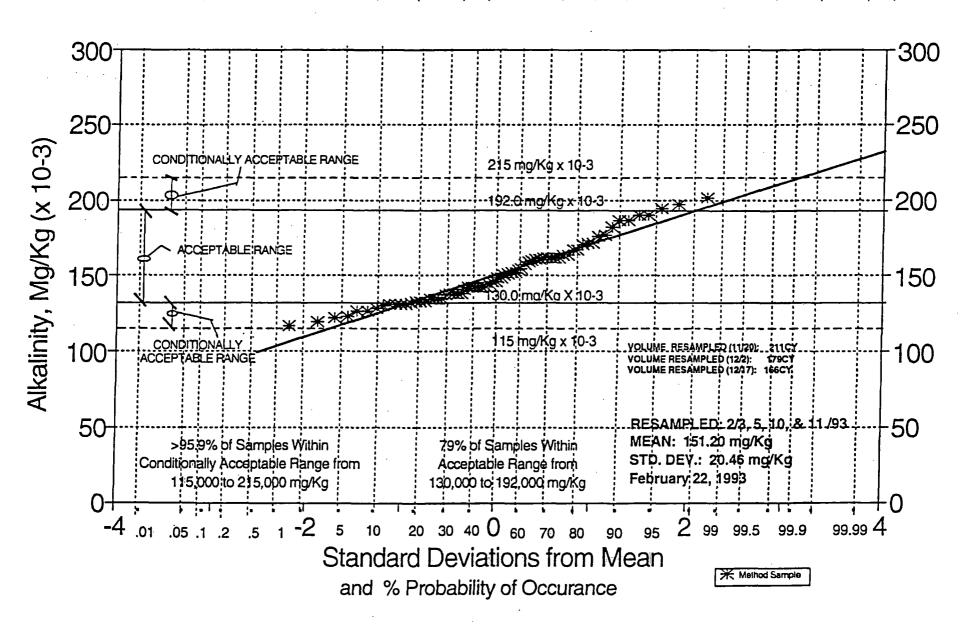


Figure 78 KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells F32, G32, G33, and H33: December 16, 1992 (Resampled)

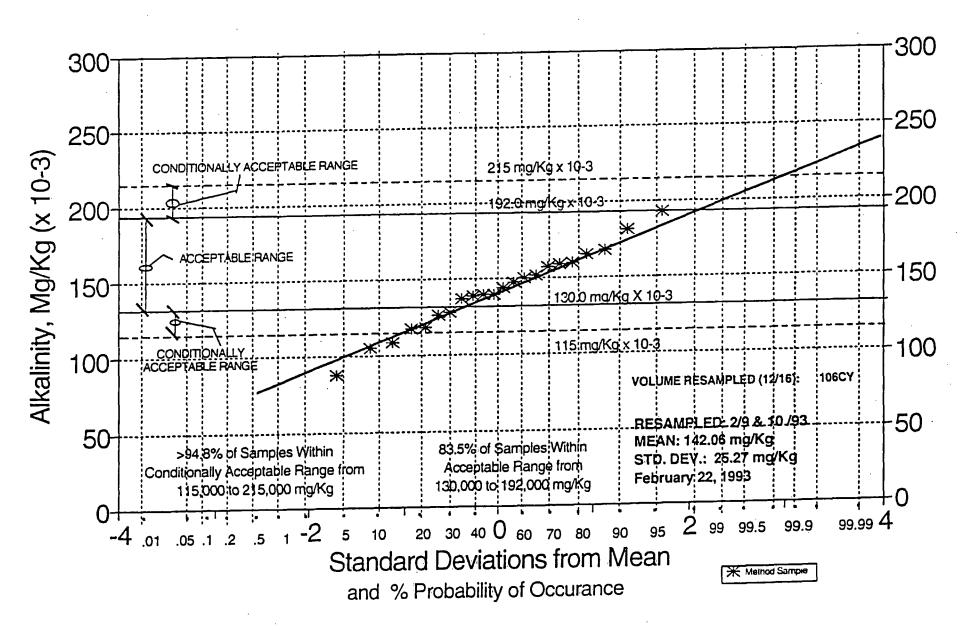


Figure 79 KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells G8, F9, G9, and H9: December 4, 1992 (Resampled)

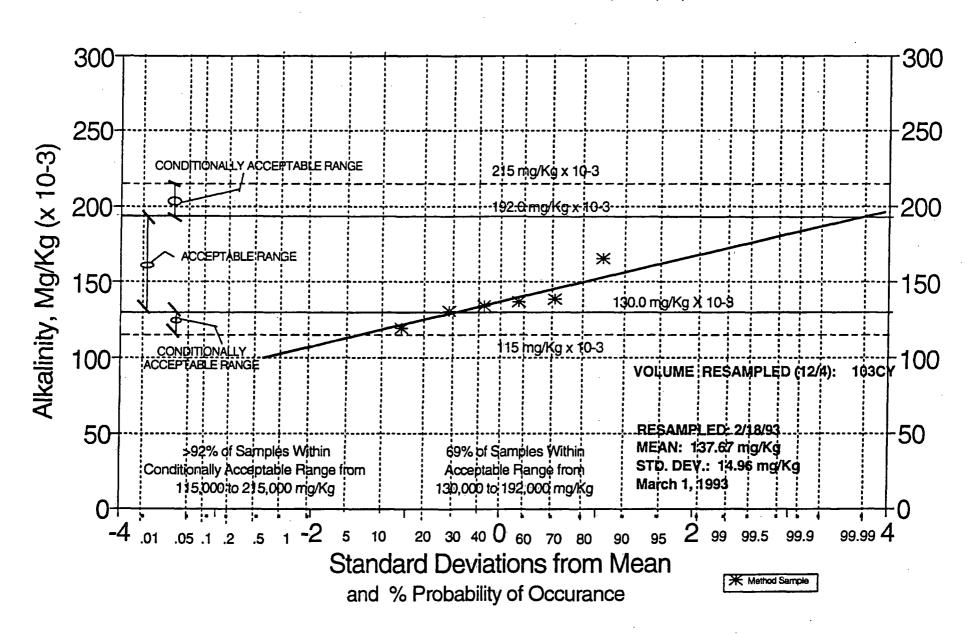
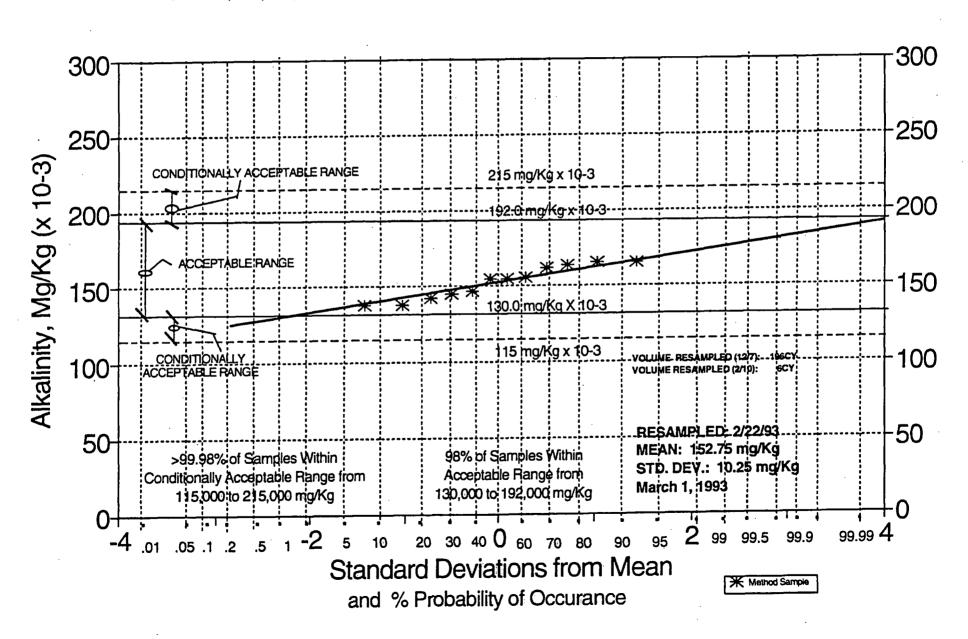


Figure 80 KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells Q12, Q13, R13, Q14, and R14: December 7, 1992 (Resampled) Cell R12: February 10, 1992 (Resampled)



KEYSTONE STEEL & WIRE COMPANY BARTONVILLE, ILLINOIS

RETENTION RESERVOIR REMEDIATION MONTHLY STATUS REPORT

NOVEMBER 1992

PREPARED BY:

ERM-NORTH CENTRAL, INC. 112 POINT WEST BOULEVARD, SUITE 10 ST. CHARLES, MO 63301 ERM PROJECT 92136 cc: Peorio

JKN MC





112 Point West Boulevard Suite 10' St. Charles, MO 63301 314-949-8545 314-949-0524 Fax A Member of the Environmental Resources Management Group

December 14, 1992

Lawrence W. Eastep, P.E. Manager - Permits Section Division of Land Pollution Control P.O. Box 19276 Springfield, IL 62794

RE: November Monthly Status Report

Retention Reservoir Remediation

Keystone Steel & Wire - Bartonville, Illinois

Dear Mr. Eastep:

Enclosed are three copies of the November Monthly Status Report for remediation of the Retention Reservoir located on Keystone's Bartonville plant site.

Please call me at 314/949-8545 if you have any questions concerning the content of this report or if you need additional information.

Sincerely,

ERM-NORTH CENTRAL, INC.

Elton D. Breland, P.E.

Sr. Project Manager

RECEIVED

DBG

DEC 1 8 1992

Enclosures

IEPA-DLPC

RETENTION RESERVOIR RETENTION MONTHLY STATUS REPORT NOVEMBER 1992

INTRODUCTION

Treatment activities have proceeded throughout the month of November with no major change in the procedures developed in September 1992. These improved procedures for mixing and blending relatively large quantities of materials (up to 500 yd³) plus the implementation of preblending, lateral mixing, and final blending is still proving successful. The results of treatment efforts during November continue to show that the variability of alkalinity from individual grab samples can be effectively controlled.

TREATMENT VOLUMES

The locations of all cells treated from the beginning of the project through November 29, 1992 are shown on the color-coded Progress Map included as Attachment A. The areas in red (representing 634 yd³) designate those materials treated during performance trials from the end of July up through September 4, 1992 that still need to be addressed. All these materials will be subject to retreatment to meet the revised treatment guidelines developed in September, 1992.

Using the revised treatment guidelines, the total acceptably treated materials through November 29, 1992 is 15,991 yd³ (blue designated areas) of which 7,942 yd³ were generated during the month of November. On November 29, 1992, a total of 11,554 yd³ of treated materials (designated as green) had an "In Progress" classification (treated, but not sampled or treated unsatisfactorily and schedule for remixing or retreatment). In addition, 1,070 yd³ of treated materials (designated as pink) had been designated as acceptable (blue), but subsequent activities have disturbed these materials. These disturbed materials are schedule to be resampled to confirm their acceptance. Therefore, a total of 28,615 yd³ has been

treated using the revised treatment guidelines, or approximately 75% of the total materials present.

ANALYTICAL RESULTS

Under the revised treatment requirements with an acceptable alkalinity range of 130,000 to 192,000 mg/kg, a conditionally acceptable alkalinity range of 115,000 to 215,000 mg/kg, and a TCLP lead concentration of <0.218 mg/l as discussed in the September Monthly Status Report, 15,991 yd³ of acceptably treated material has been generated by November 29, 1992.

Statistical plots of all alkalinity data for performance samples taken from November 2 through November 29 are shown in Figures 17 through 28, and included as Attachment B. These plots show conclusively that the problem of controlling the additive dosage level to consistently maintain alkalinities within the acceptable and conditionally acceptable ranges has been solved. As shown in Figures 1 through 16 in the October Monthly Status Report, only four samples exceeded the conditional alkalinity range. In Figures 17 through 28 of this report only two additional samples exceeded the conditional alkalinity range. Overall, only six samples out of a total over 910 samples taken (or 99.3% of all samples) are within the conditionally acceptable range. All six samples failing treatment requirements were located close to the edge of the zone being treated, and is a result of the partially treated edge problem experienced in August 1992. These areas will be or have been remixed/retreated when adjacent materials are/were treated. All samples within the conditional and acceptable alkalinity ranges have TCLP lead levels <0.218 mg/l.

PROJECT SCHEDULE

The necessity for more restrictive treatment requirements and the need for extensive efforts in blending/mixing to comply with the necessary narrow alkalinity range continue to require ITEX to devote substantial manhours and time to treatment efforts that were not anticipated at the beginning of the project. These extra efforts continue to adversely

impacted the project schedule. In order to maximize production, ITEX continued to implement a two-team two-shift operation throughout the month of November. In addition, a winterization program was implemented by Keystone in October to allow operations to continue under relatively cold conditions. With these provisions in place and the lack of extreme weather conditions, ITEX was able to continue operations through November without a major shutdown. It now appears that treatment may be completed prior to Christmas with final performance sampling lagging behind by three to four days. Any retreatment is expected to be minor and is schedule after the beginning of 1993. Weather permitting, completion of all treatment activities are scheduled for the end of January 1993. A careful evaluation of the impact of winter on the completion of the project will be ongoing.

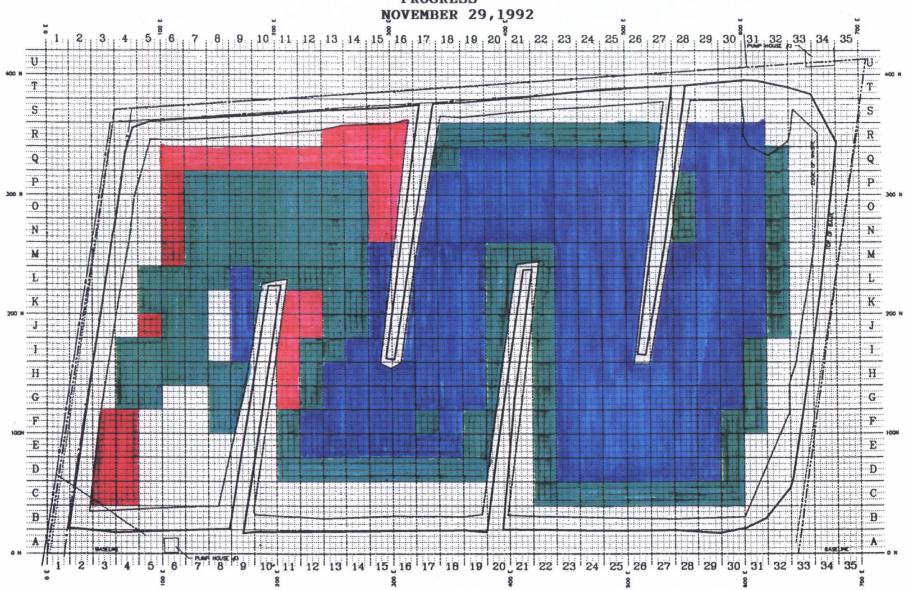
SUMMARY

The results of performance sampling through the month of November continues to demonstrate that adequate in-place treatment is achievable. The production rate, under the current operation, continues at 500 to 700 yd³ per day.

DBG

ATTACHMENT A
PROGRESS MAP

KEYSTONE STEEL & WIRE COMPANY BARTONVILLE, ILLINOIS RETENTION RESERVOIR REMEDIATION PROGRESS



PINK - DISTURBED PASSING MATERIAL 1070 CUBIC YARDS

RED - REMIX 634 CUBIC YARDS

BLUE - PASSED 5,991 CUBIC YARDS

GREEN - IN PROGRESS 11,554 CUBIC YARDS

ERM-North Central, Inc.

ATTACHMENT B

STATISTICAL PLOTS (FIGURES 17 THROUGH 28)

Figure 17

KEYSTONE STEEL & WIRE Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells P-19 and P-20: November 2, 1992 Cell P-22:November 3, 1992

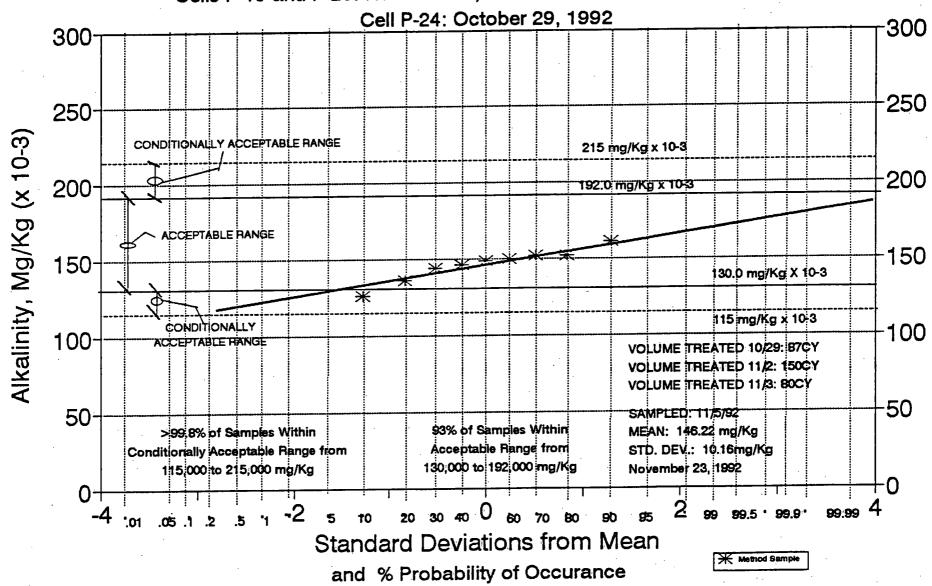


Figure 18

KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

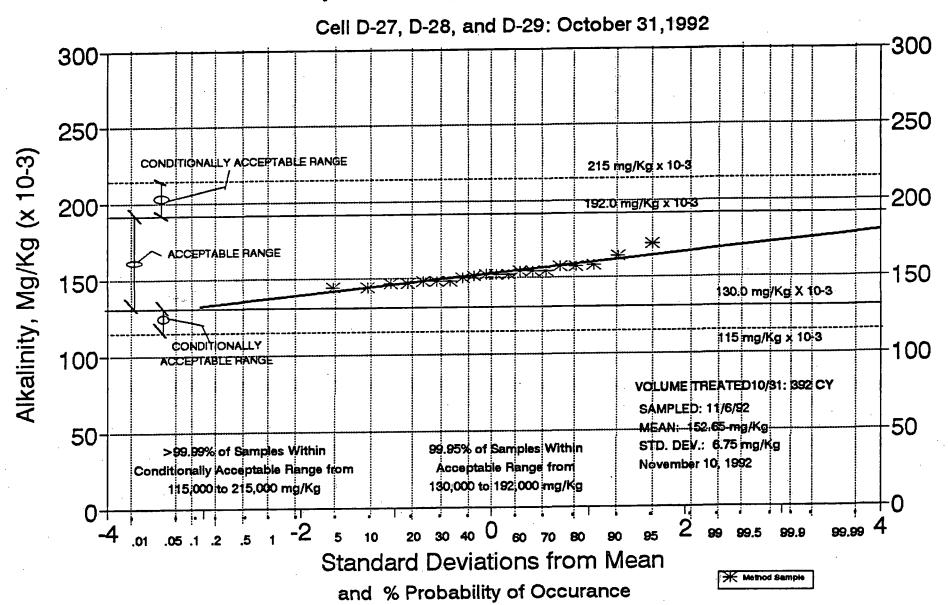


Figure 19

KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Variability in Alkalinity Subsequent to Treatment of

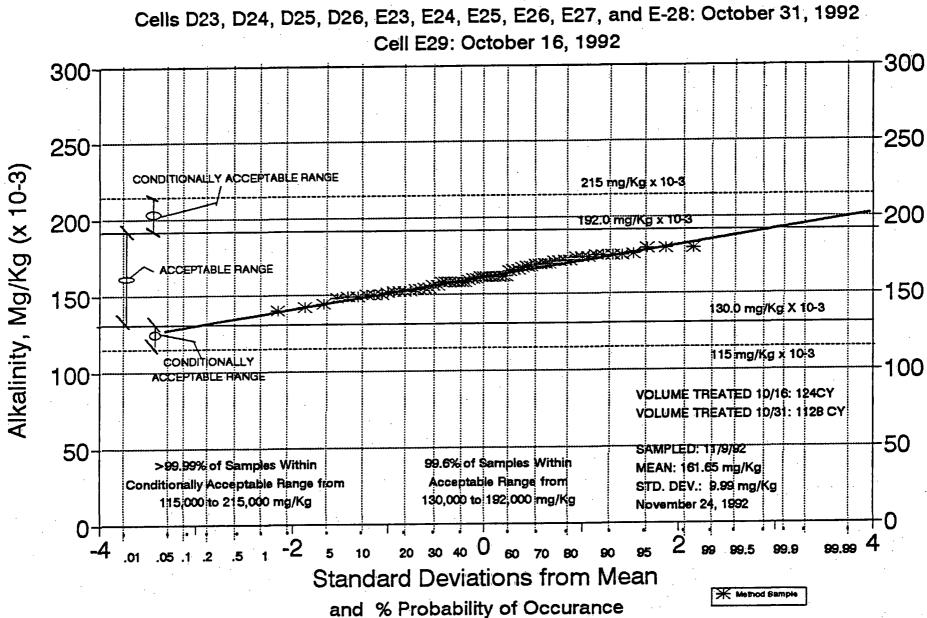


Figure 20

KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells P19 and P20: November 2, 1992 Cells P21 and P22: November 3, 1992

Cells P23 and P24: October 29, 1992 Cell O24: October 24, 1992

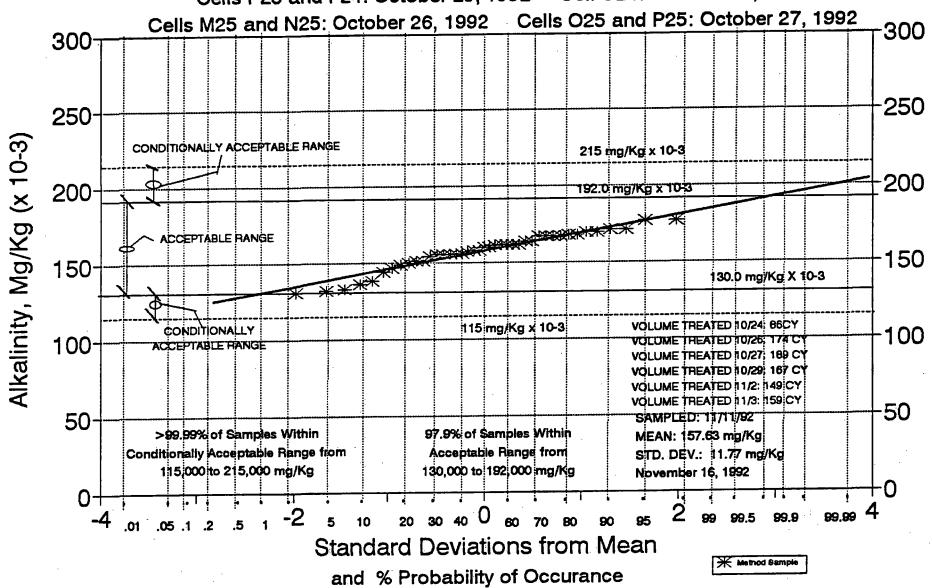


Figure 21

KEYSTONE STEEL & WIRE

Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells K25 and L25: November 5, 1992 Cell J28: October 31, 1992 Cell K28: October 30, 1992 Cells J29 and k29: October 15, 1992

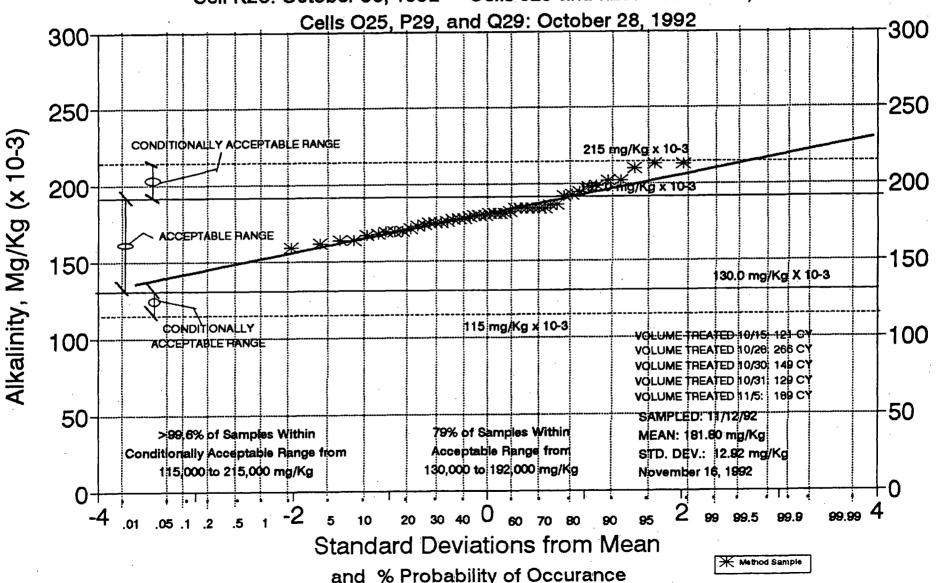


Figure 22 KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells O19 and O20: November 2, 1992 Cell J28 and J24: October 27, 1992

Cell Q24 and Q25: October 29, 1992 Cells G30 and J31: November 3, 1992

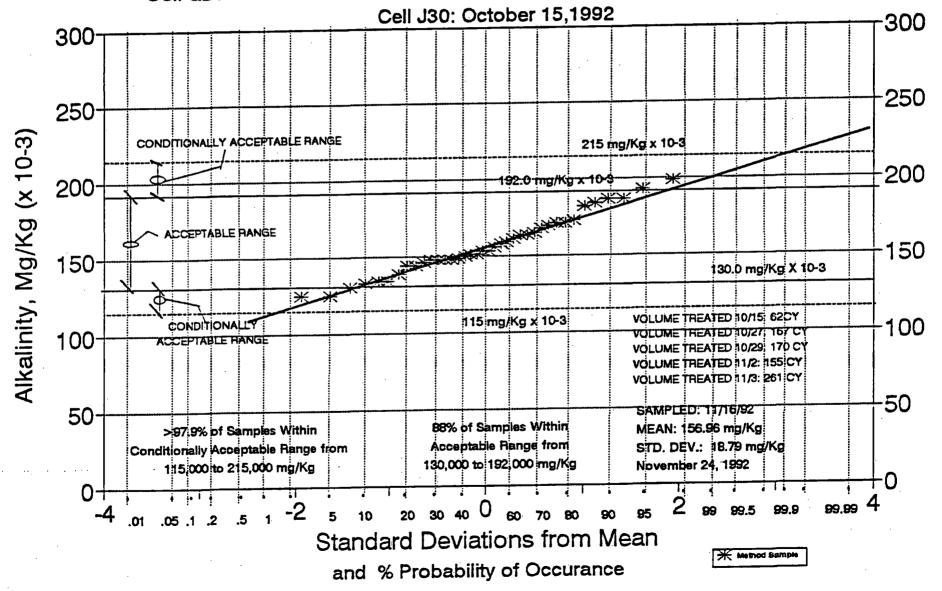


Figure 23

KEYSTONE STEEL & WIRE

Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells G19, H19, I19, J19, K19, L19, and M19: November 5, 1992 Cell N19 and N20: November 6, 1992

Cell O20: November 2, 1992 Cell O21 and O22: November 3, 1992

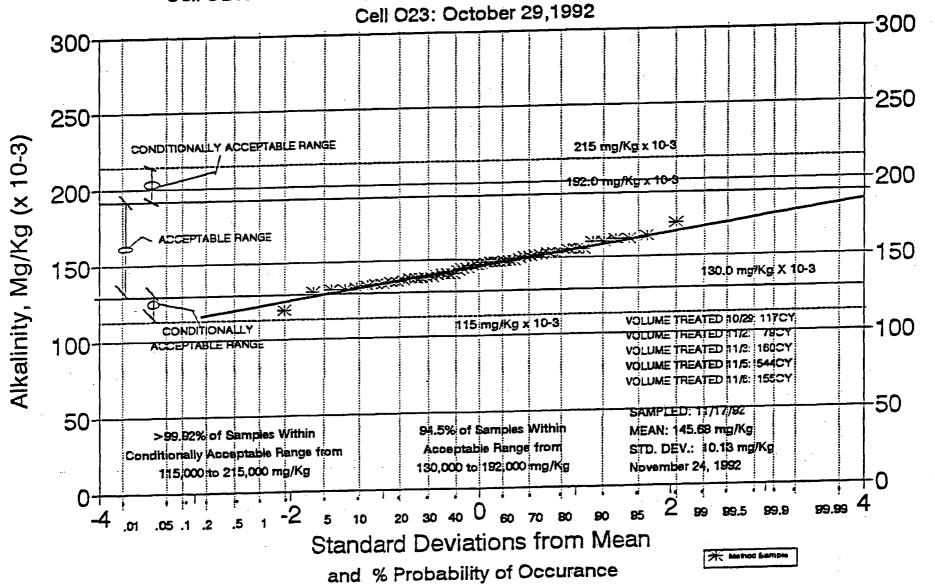


Figure 24 KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells Q19,Q20, Q21, and Q22: October 30, 1992

Cell Q23: October 29, 1992

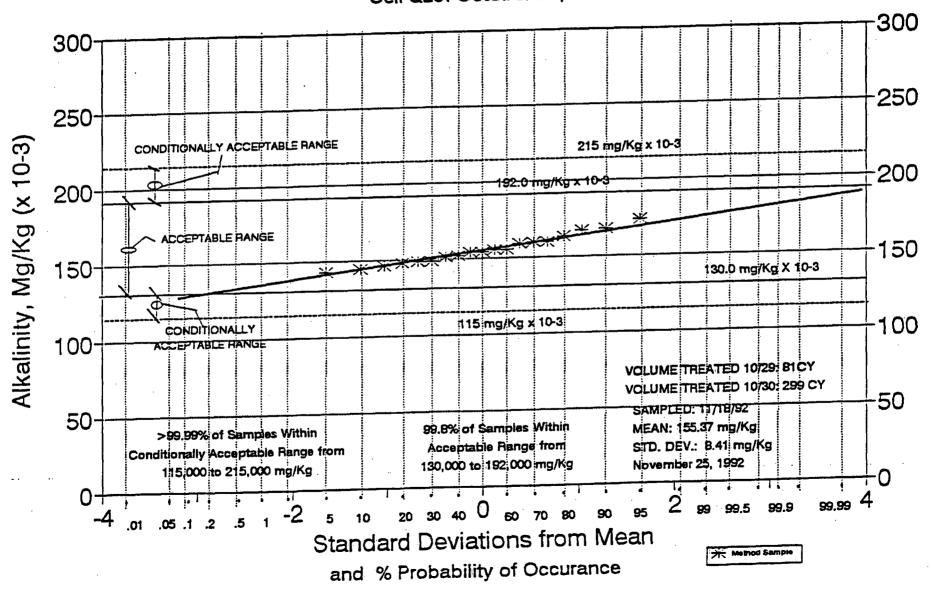


Figure 25 KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells G17 and G18: November 12, 1992 Cells H17 and H18: November 17,1992

Cell I18: November 10, 1992 J18 and K18: November 11, 1992

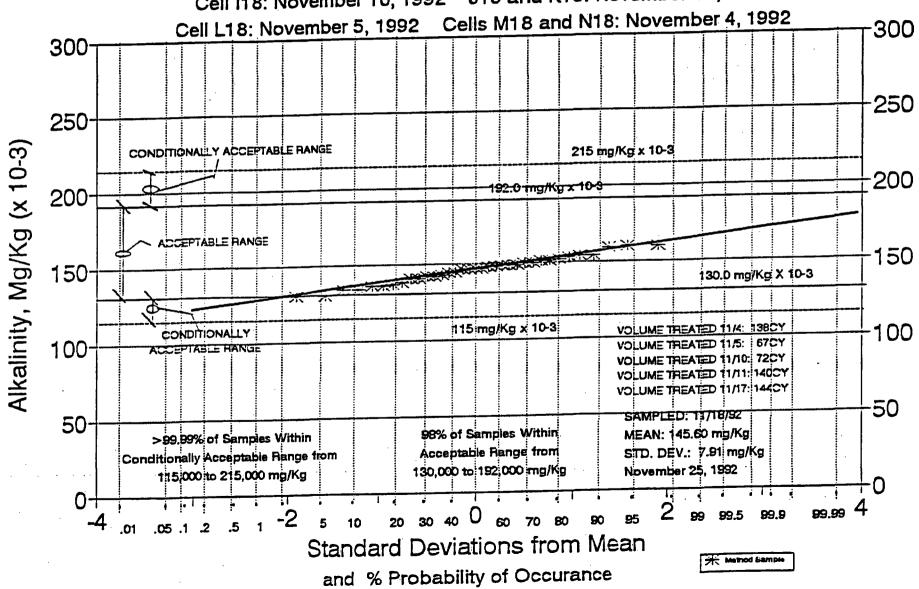


Figure 26

KEYSTONE STEEL & WIRE

Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells E14, F14, E15, F15, E16, F16, E18, and F18: November 9,1992

Cells E12, F12, E13, and F13: November 10,1992 Cells G16, E17 and F17: November 11, 1992 Cells G13, H13, G14, H14, G15, and G16: November 12, 1992

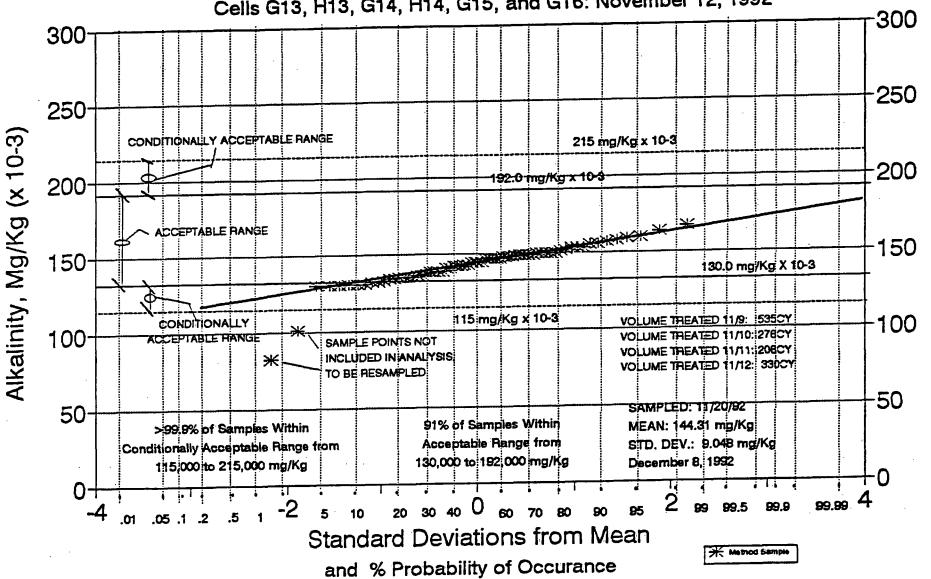


Figure 27 **KEYSTONE STEEL & WIRE Retention Reservoir Remediation** Variability in Alkalinity Subsequent to Treatment of

Cells H25, H26, and H27: November 4,1992

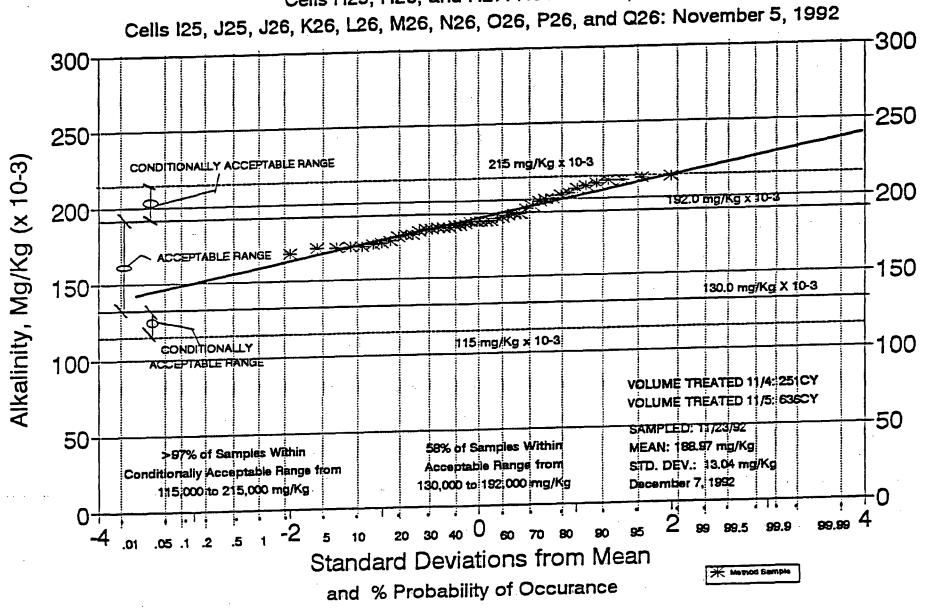
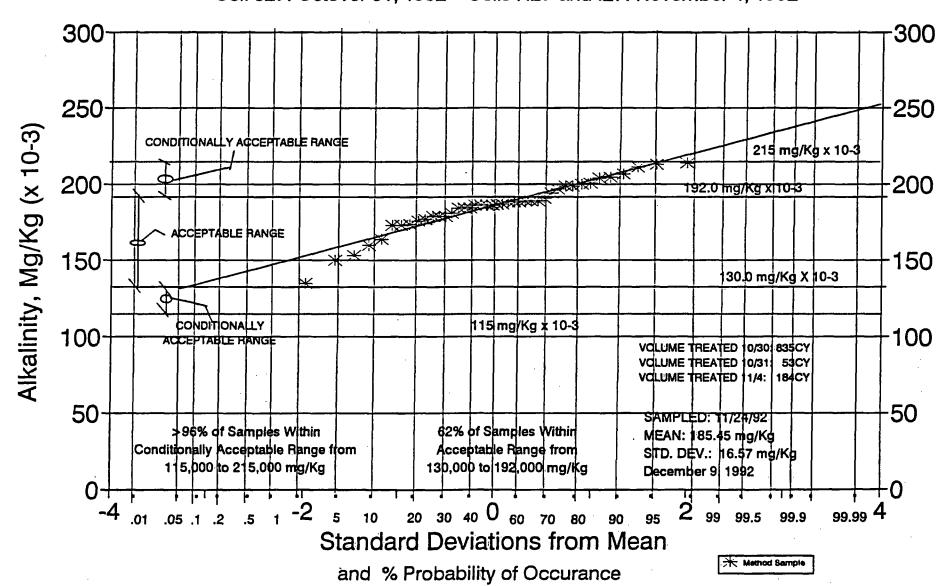


Figure 28 KEYSTONE STEEL & WIRE

Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cell K27, L27, M27, L28, M28, N28, O28, P28, Q28, and P29: October 30,1992 Cell J27: Octover 31, 1992 Cells H27 and I27: November 4, 1992



C-521-VM-6

KEYSTONE STEEL & WIRE COMPANY BARTONVILLE, ILLINOIS

RÉTENTION RESERVOIR REMEDIATION MONTHLY STATUS REPORT

OCTOBER 1992

PREPARED BY:

ERM-NORTH CENTRAL, INC.
112 POINT WEST BOULEVARD, SUITE 10
ST. CHARLES, MO 63301
ERM PROJECT 92136

JKM MC





112 Point West Boulevard Suite 10 St. Charles, MO 63301 314-949-8545 314-949-0524 Fax A Member of the Environmental Resources Management Group

November 16, 1992

Lawrence W. Eastep, P.E.
Manager - Permits Section
Division of Land Pollution Control
P.O. Box 19276
Springfield, IL 62794

RE: October Monthly Status Report
Retention Reservoir Remediation
Keystone Steel & Wire - Bartonville, Illinois

Dear Mr. Eastep:

Enclosed are three copies of the October Monthly Status Report for remediation of the Retention Reservoir located on Keystone's Bartonville plant site.

Please call me at 314/949-8545 if you have any questions concerning the content of this report or if you need additional information.

Sincerely,

ERM-NORTH CENTRAL, INC.

Elton D. Breland, P.E. Sr. Project Manager

DBG Enclosures RECEIVED

NOV 1 9 1992 IEPA-DLPC

RETENTION RESERVOIR RETENTION MONTHLY STATUS REPORT OCTOBER 1992

INTRODUCTION

Treatment activities have proceeded throughout the month of October using the revised procedures developed in September 1992. These improved procedures for mixing and blending relatively large quantities of materials (up to 500 yd³) plus the implementation of preblending, lateral mixing, and final blending is proving successful. The results of treatment efforts during the latter part of September and all of October show that the variability of alkalinity from individual grab samples can be effectively controlled through these new mixing and blending procedures.

TREATMENT VOLUMES

The locations of all cells treated from the beginning of the project through November 1, 1992 are shown on the color-coded Progress Map included as Attachment A. The areas in red (representing 7,647 yd³) designate those materials treated during performance trials from the end of July up through September 4, 1992. All these materials will be subject to retreatment to meet the revised treatment guidelines developed in September 1992.

Using the revised treatment guidelines, the total acceptable treated materials through November 1, 1992 is 8,111 yd³ (blue designated areas) of which 7,611 yd³ were generated during the month of October. On November 1, 1992, a total of 5,625 yd³ of treated materials (designated as green) had an "In Progress" classification (treated, but not sampled or treated unsatisfactorily and schedule for remixing or retreatment). Therefore, a total of 13,736 yd³ had been treated using the revised treatment guidelines, or approximately 36% of the total materials present..

ANALYTICAL RESULTS

Under the revised treatment requirements with an acceptable alkalinity range of 130,000 to 192,000 mg/kg, a conditionally acceptable alkalinity range of 115,000 to 215,000 mg/kg, and a TCLP lead concentration of <0.218 mg/l as discussed in the September Monthly Status Report, 8,111 yd³ of acceptably treated material has been generated by November 1, 1992.

Statistical plots of all alkalinity data for performance samples taken from September 22 through November 1 are shown in Figures 1 through 16, and included as Attachment B. These plots show conclusively that the problem of controlling the additive dosage level to consistently maintain alkalinities within the acceptable and conditionally acceptable ranges has been solved. As shown in Figures 1 through 16, only four samples exceeded the conditional alkalinity range out of a total of 439 samples taken (or 99.1% of all samples are within the conditionally acceptable range). All four samples failing treatment requirements were located close to the edge of the zone being treated, and is a result of the partially treated edge problem experienced in August 1992. These areas will be or have been remixed/retreated when adjacent materials are/were treated. All samples within the conditional and acceptable alkalinity ranges have TCLP lead levels <0.218 mg/l.

PROJECT SCHEDULE

The necessity for more restrictive treatment requirements and the need for extensive efforts in blending/mixing to comply with the necessary narrow alkalinity range have required ITEX to devote substantial manhours and time to treatment efforts that were not anticipated at the beginning of the project. These extra efforts, along with the two months on performance trials necessary to develop proper procedures, have adversely impacted the project schedule. In order to maximize production, ITEX has implemented a two-team two-shift operation and brought in two sets of barge mats to improve access to untreated areas. In addition, keystone has implemented a winterization program to allow operations to continue under relatively cold conditions. Even with these provisions in place, it is doubtful

that treatment can be completed in 1992. A careful evaluation of the impact of winter on the completion of the project will be ongoing.

SUMMARY

The results of performance sampling through the month of October demonstrates that adequate in-place treatment is achievable. The production rate, under the current operation, appears to be 500 to 700 yd³ per day. Efforts are continuing to increase the rate of treatment in order to complete the project expeditiously.

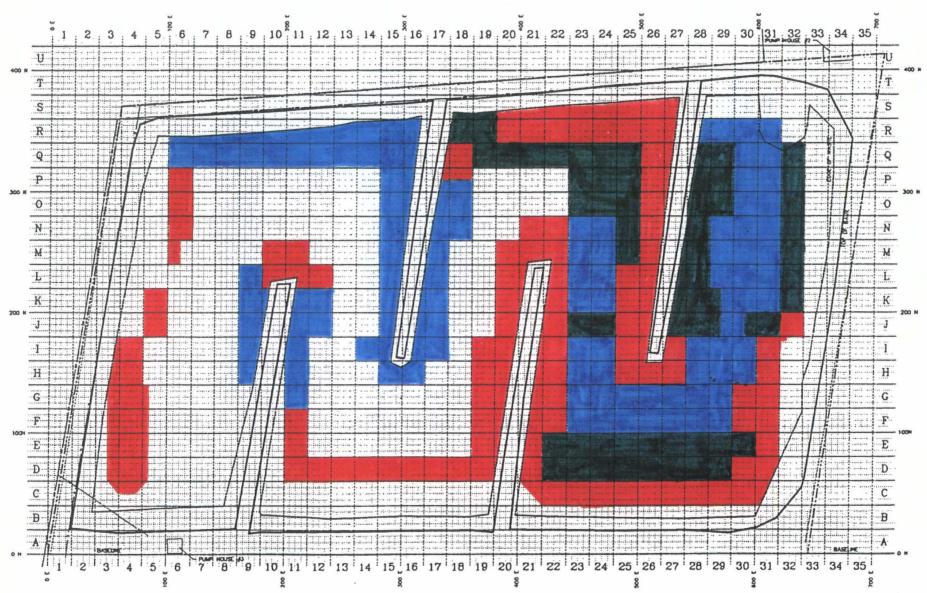
EDB/DBG

ATTACHMENT A
PROGRESS MAP

KEYSTONE STEEL & WIRE COMPANY BARTONVILLE, ILLINOIS

RETENTION RESERVOIR REMEDIATION PROGRESS MAP

NOVEMBER 1, 1992



RED - REMIX: BLUE - ACCEPTABLE: 7,647 cubic yards 8,111 cubic yards

GREEN - IN PROGRESS: 5,625 cubic yards

ATTACHMENT B

STATISTICAL PLOTS (FIGURES 1 THROUGH 16)

Figure 1
KEYSTONE STEEL & WIRE
Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells 19, J9, K9, and L9: Treated September 22, 1992

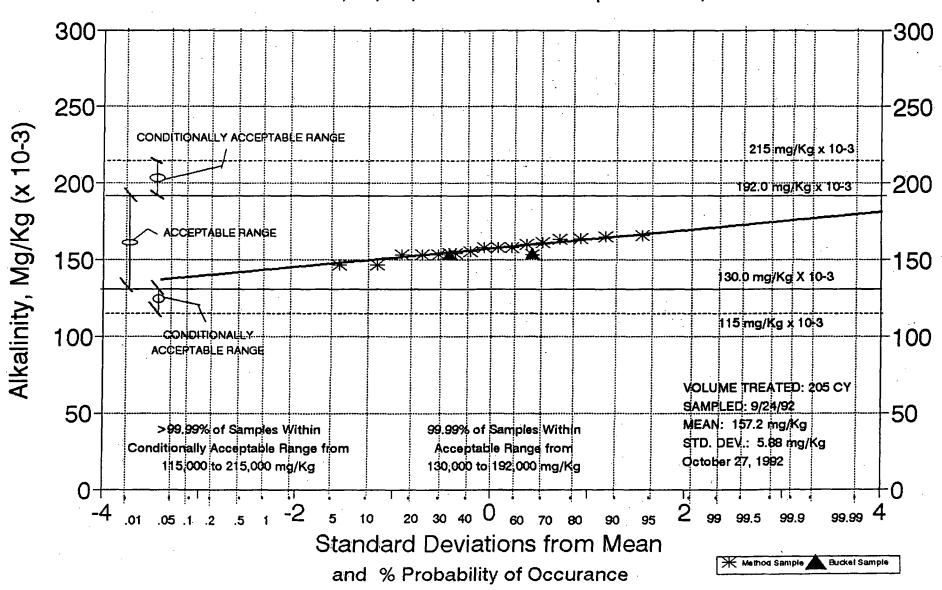


Figure 2 KEYSTONE STEEL & WIRE Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells G11, H11, I11, J11, K11, J12, and K12: Treated September 23, 1992

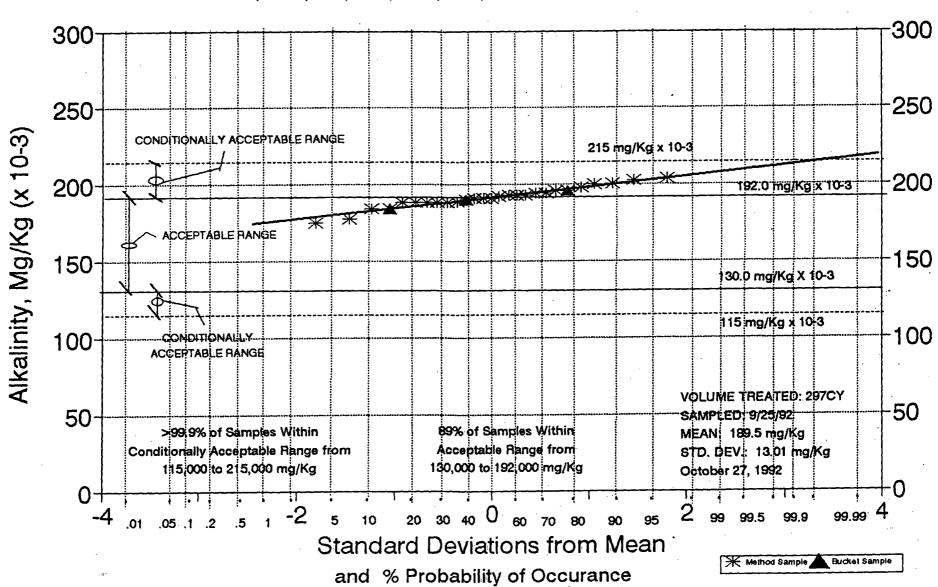


Figure 3
KEYSTONE STEEL & WIRE
Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells I14, H15, I15, H16, I16, J16, K16, I17, J17, and K17: Treated October 2, 1992 J15, L17, M17,N17, O17, and O18: Treated October 5, 1992

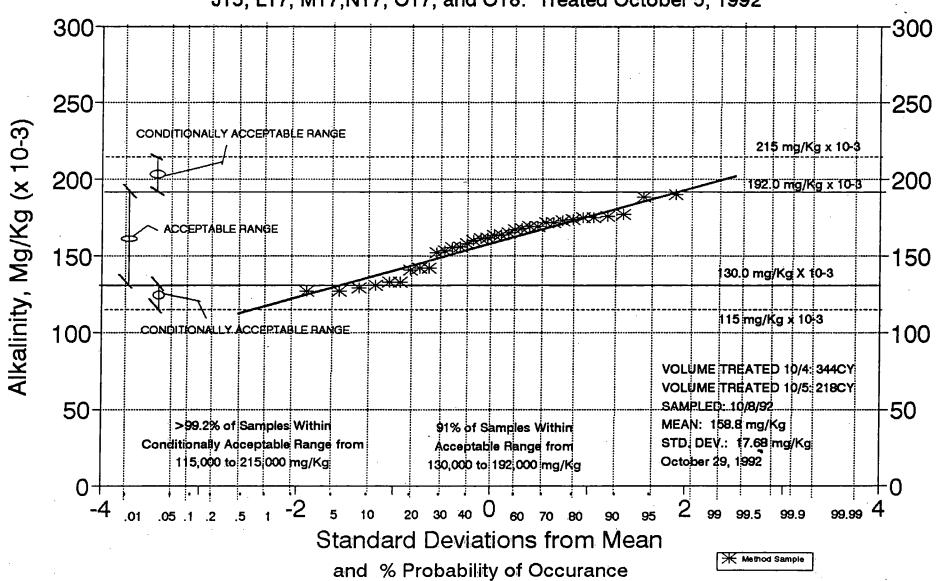


Figure 4

KEYSTONE STEEL & WIRE Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of Cells Q14, R14, Q15, R15, Q16, and R16: Treated October 5, 1992

Cells Q6, Q7, Q8, Q9, Q10, Q11, Q12, Q13, R13, K15, L15, M15, N15, O15,

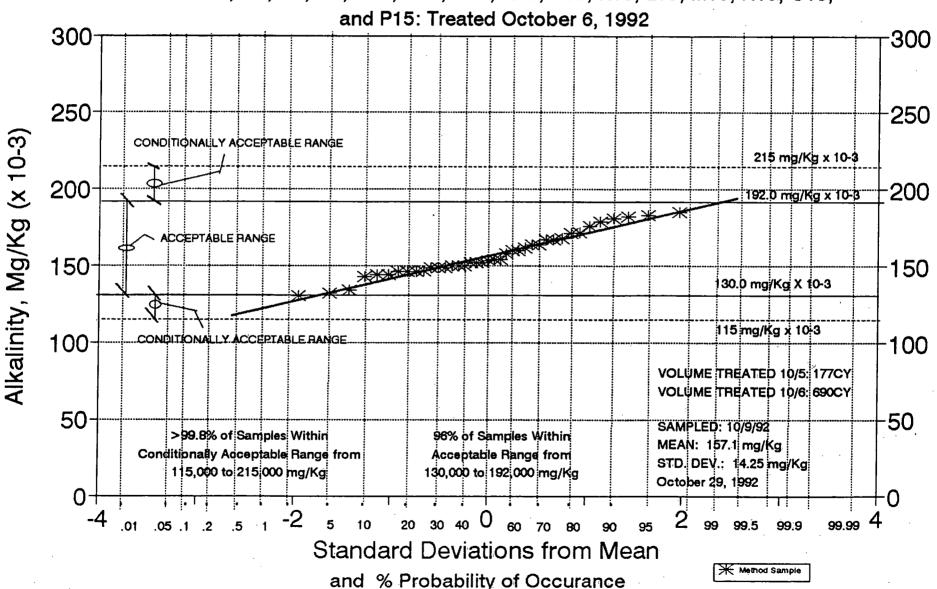


Figure 5

KEYSTONE STEEL & WIRERetention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells R28, R29, Q30,R30, Q31, and R31: October 13, 1992

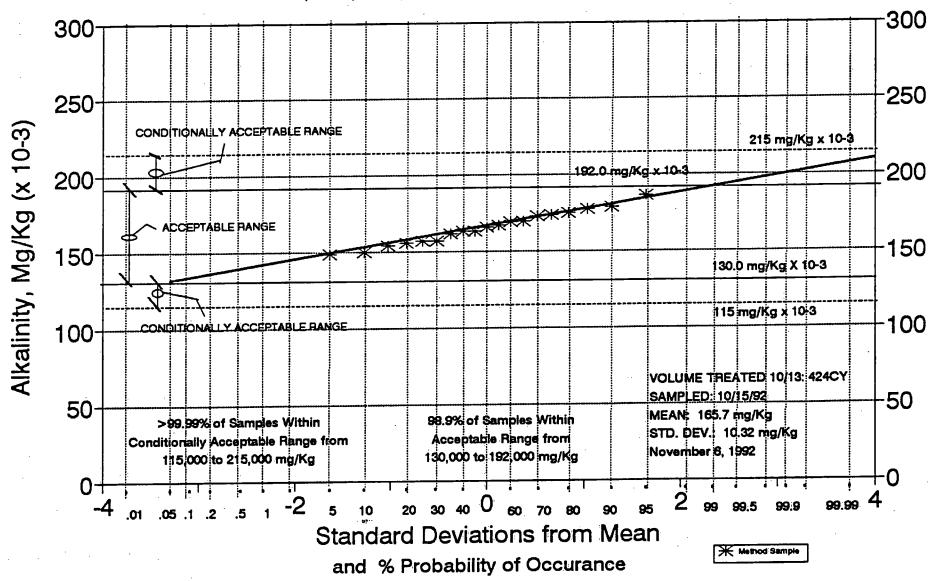


Figure 6

KEYSTONE STEEL & WIRE

Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells L30 and M30: October 12, 1992

Cells N30 and N31: October 9, 1992

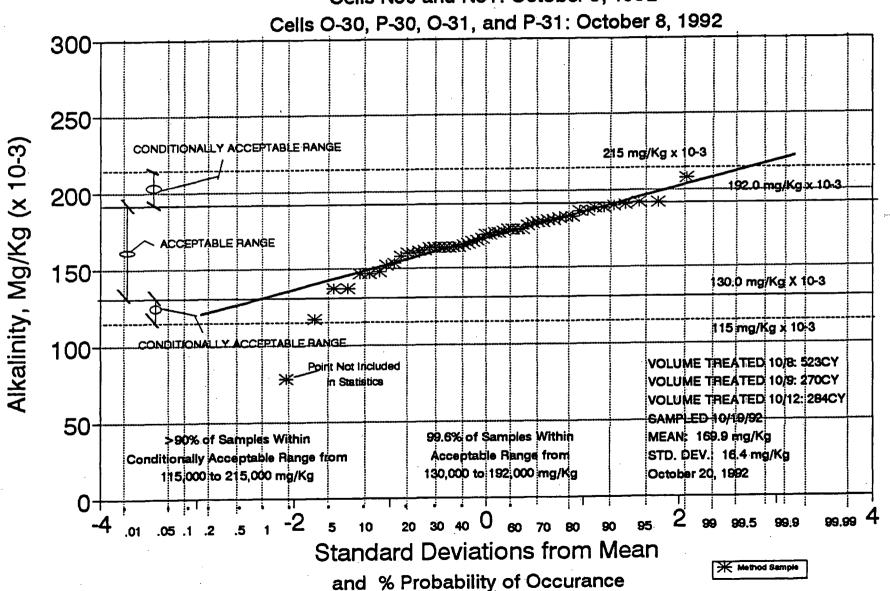
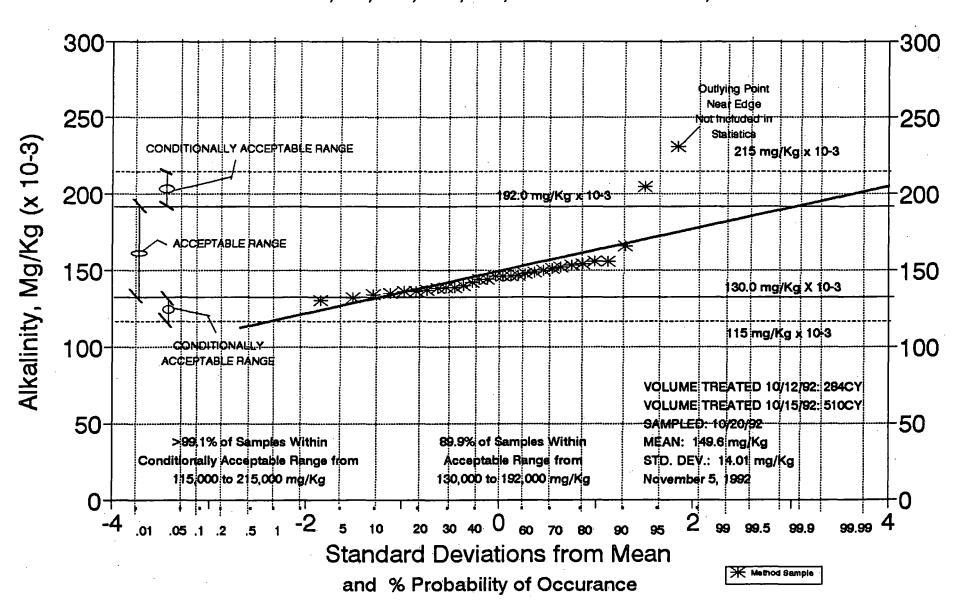


Figure 7

KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of Cells H29, I29, J29, K29, J30, and K30: October 15, 1992



KEYSTONE STEEL & WIRE
Retention Reservoir Remediation

Figure 8

Variability in Alkalinity Subsequent to Treatment of

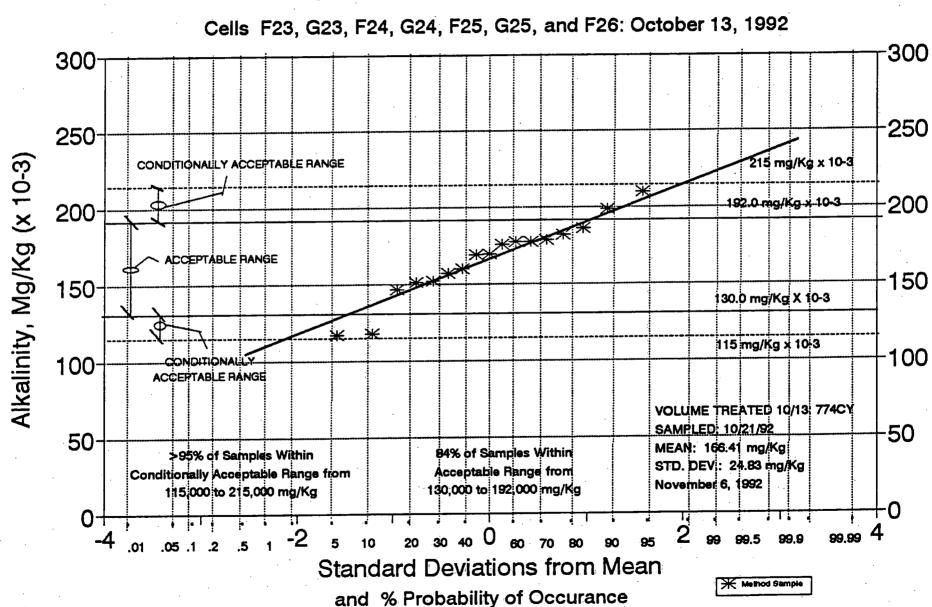


Figure 9

KEYSTONE STEEL & WIRE Retention Reservoir Remediation in Alkelinity Subsequent to Treatment

Variability in Alkalinity Subsequent to Treatment of

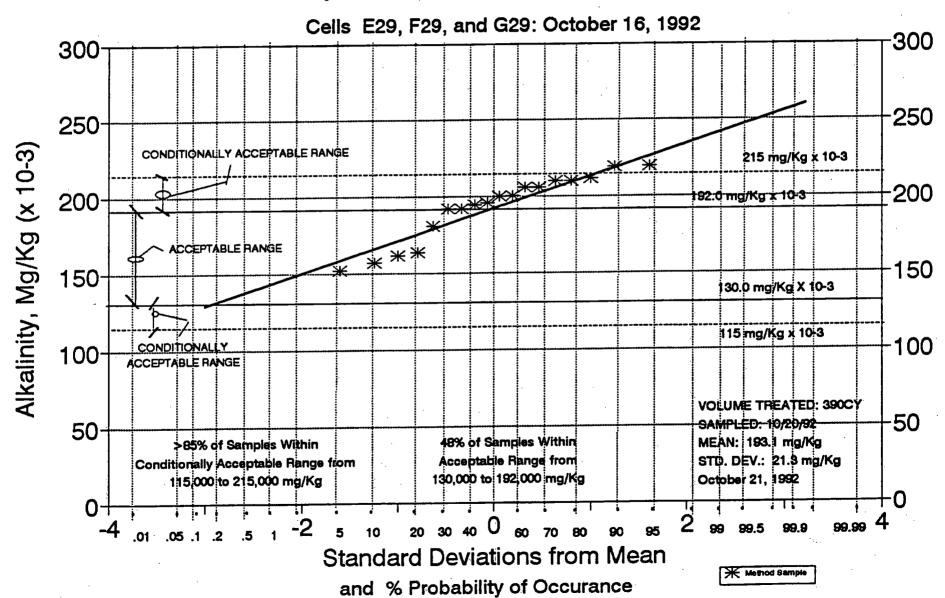


Figure 10
KEYSTONE STEEL & WIRE
Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells L29, M29, and N29: October 20, 1992

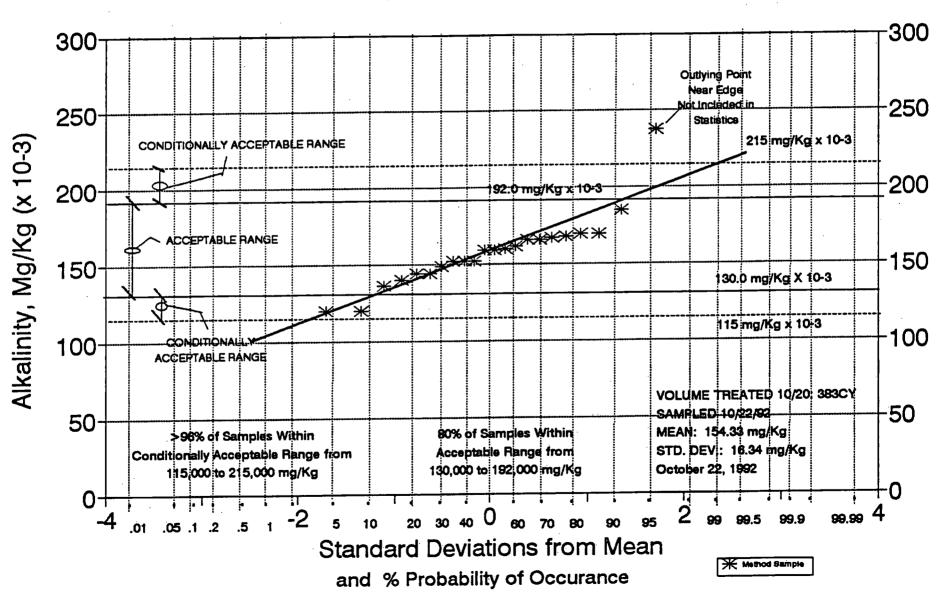


Figure 11

KEYSTONE STEEL & WIRE

Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells H28, and I28: October 21, 1992

Cells K30, K31, L31, and M31: October 22, 1992

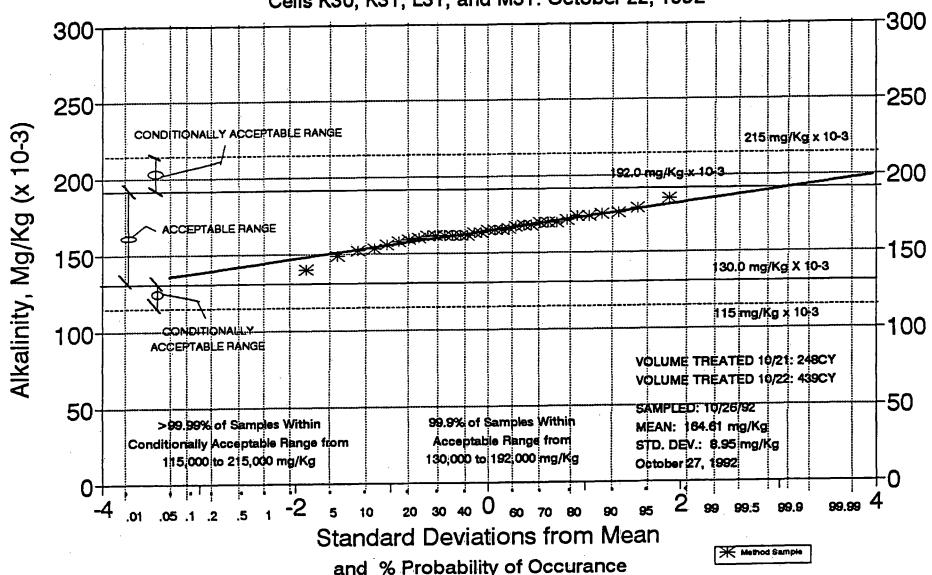


Figure 12

KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

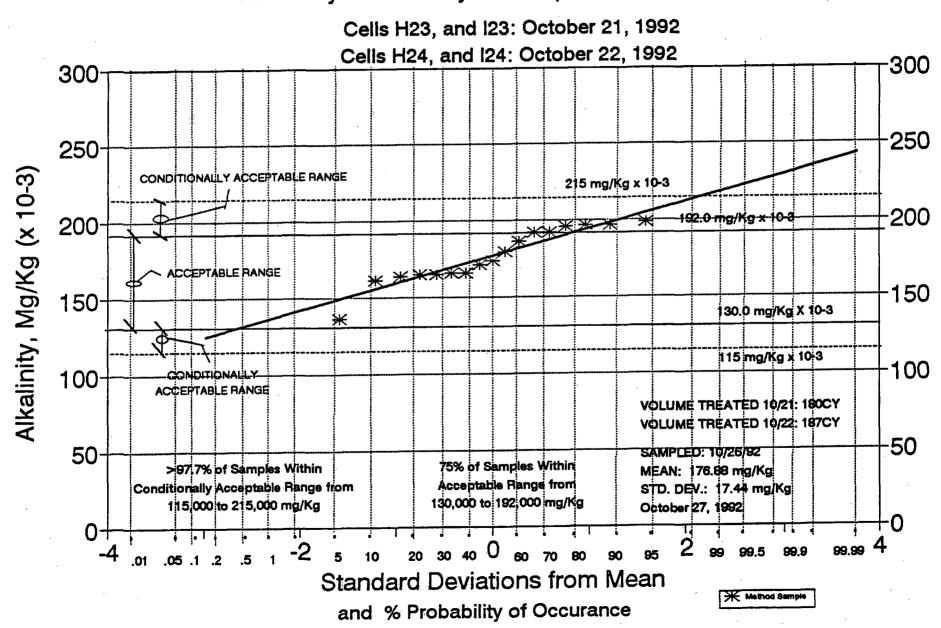


Figure 13

KEYSTONE STEEL & WIRE Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

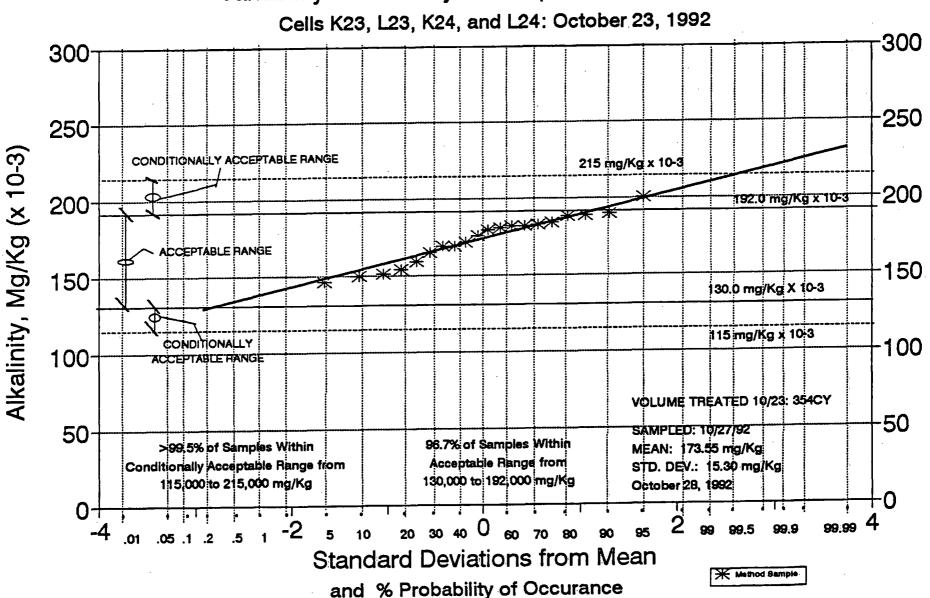


Figure 14

KEYSTONE STEEL & WIRERetention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells F23, G23, F24, G24, F25, G25, and F26: Treated October 13, 1992

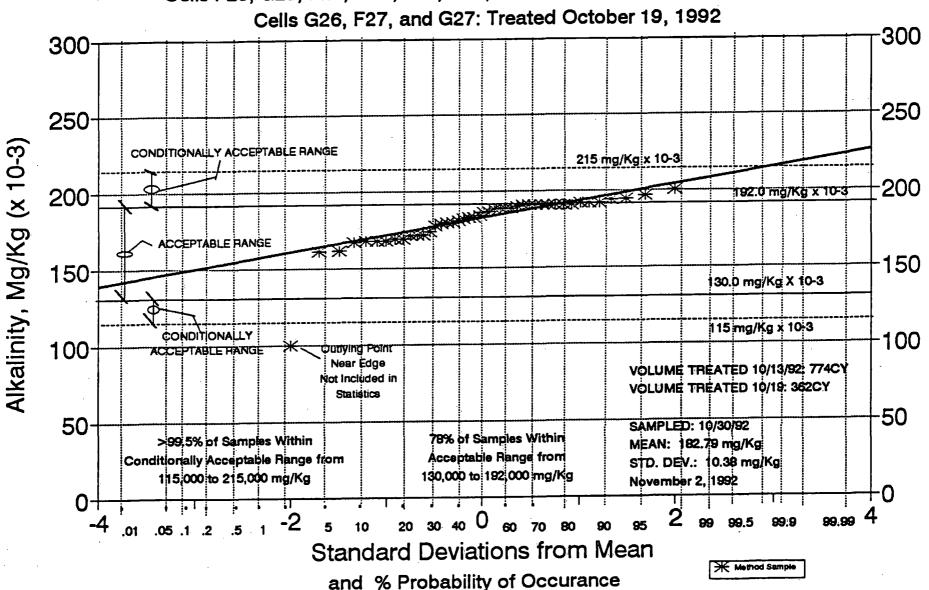


Figure 15

KEYSTONE STEEL & WIRE

Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Treatment of

Cells F-28, G-28, E-29, F-29, and G-29: October 16, 1992

Cells F27 and G27: October 19, 1992

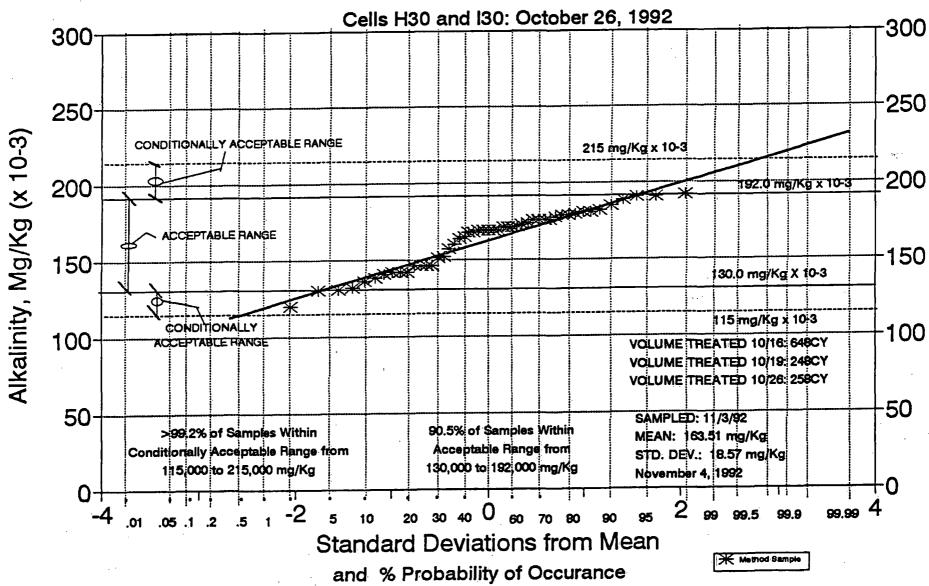
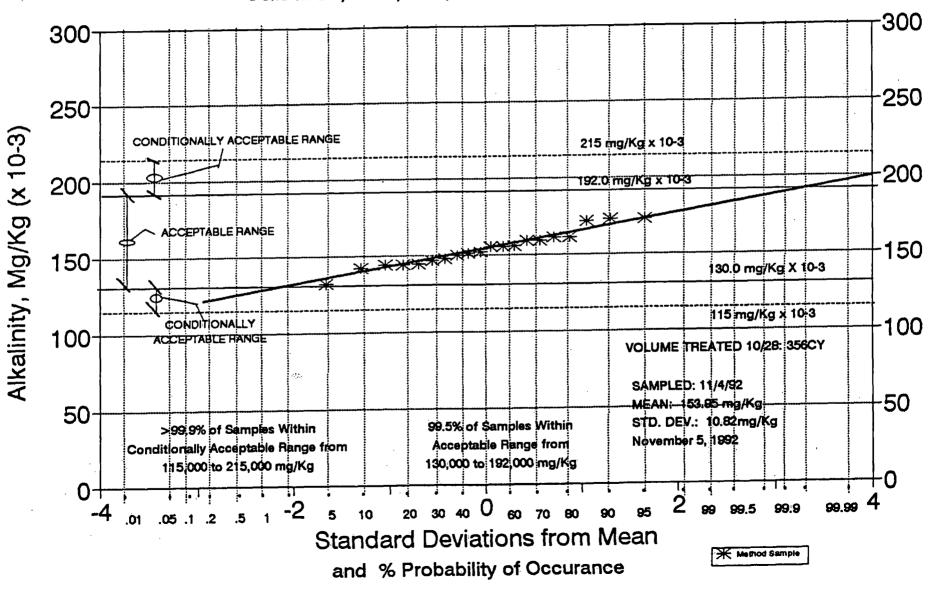


Figure 16

KEYSTONE STEEL & WIRE Retention Reservoir Remediation Variability in Alkalinity Subsequent to Treatment of

Cells M-23, N-23, M24, and N-24: October 28, 1992



Keystone Steel & Wire Company Bartonville, Illinois

Retention Reservoir Remediation Monthly Status Report

for

SEPTEMBER, 1992

Prepared by:

Environmental Resources Management-North Central, Inc. 112 Point West Boulevard, Suite 10 St. Charles, Missouri 63301 ERM Project 92136

ERM-North Central, Inc.

Environmental Resources Management

1.12 Point West Boulevard • Suite 10 • St. Charles, Missouri 63301 • (314) 949-8545

October 15, 1992

Lawrence W. Eastep, P.E. Manager Permits Section Division of Land Pollution Control P.O. Box 19276 Springfield, IL 62794

RE: September Monthly Status Report for Retention Reservoir Remediation at Keystone Steel and Wire in Bartonville, IL

Dear Mr. Eastep:

Enclosed are three copies of the September Monthly Status Report for remediation of the Retention Reservoir located on Keystone's Bartonville plant site.

Please call me at (314)949-8545 if you have any questions connerning the content of this report or need additional information.

Sincerely,

ERM-NORTH CENTRAL, INC.

Elton D. Breland, P.B. Sr. Project Manager

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enclosure

EDB/rsd

RECEIVED

OCT 16 1992

IEPA-DLPC

RETENTION RESERVOIR REMEDIATION MONTHLY STATUS REPORT SEPTEMBER, 1992

INTRODUCTION

Performance trials during the first three weeks of August and the attempts at "best treatment" during the last week in August revealed that additional quality control measures would be necessary to ensure adequate treatment. In order to allow time to properly evaluate existing control measures and to develop necessary modifications to these procedures, "best treatment" activities were stopped on September 4. During the week of September 7, modifications to existing treatment procedures and additional quality control measures were developed and agreed to by Keystone, ITEX and ERM.

Two remix trials were conducted during the week of September 14, whereby two previously treated areas were remixed using improved mixing/blending techniques for the purpose of reducing the variability in additive dosage levels. In addition, two trial treatment runs were attempted during the week of September 21, in which two previously untreated areas were subjected to the revised quality control, mixing and blending procedures. The results of these four performance trials indicated that acceptable treatment is achieved with implementation of the revised procedures.

On September 29, ITEX was given approval by Keystone to proceed with treatment operations. All revised procedures were implemented by ITEX and "best treatment" activities began on September 30th.

TREATMENT VOLUMES

The locations of all cells treated from the beginning of the project through September 30, 1992, are shown on the drawing entitled "Cell Treatment Daily Status", dated October 14, 1992, and included as Attachment A. A total of 135 cells have been treated during performance trial and "best treatment" activities by ITEX through September 4, representing a total volume of 11,150 yds³ or about 35% of the total materials present in the Retention Reservoir. All of this material will be retreated using the revised procedures developed during September to comply

with treatment requirements discussed in the subsequent "Analytical Results" section of this report. Approximately 500 yds³ of acceptable treated material was generated during the two trial treatment runs performed during the week of September 21.

ANALYTICAL RESULTS

The evolutionary process in developing a proper chemical dosage range, as discussed in the August Monthly Status Report, came to fruition after the analysis of the data of the treated material generated up through September 4, 1992. A plot of TCLP lead results versus alkalinity for all data from field samples generated from the beginning of the project up through September 4 is given as Figure 1, Attachment B. This data confirms (for the first time) that there is both upper and lower alkalinity dosage limits beyond which unacceptable TCLP lead levels may result. These limitations prompted Keystone's action to stop treatment activities and work with ITEX and ERM to develop quality control, mixing and blending measures to comply with the alkalinity range limits.

The TCLP lead data in Figure 1, Attachment B, suggests that within an alkalinity range from 132,000 mg/Kg to 188,000 mg/Kg, 98% to 100% of all samples analyzed are expected to have TCLP lead levels < the delisting requirement of 0.218 mg/l. As alkalinity increases above or decreases below this range, the probability of the appearance of lead levels > the delisting requirement of 0.218 mg/l Several alkalinity ranges are indicated on Figure 1 within which the lowest percent of probability for TCLP lead values <0.218 mg/l is indicated, which should appear at the extremes of the respective range. As an example, the percent probability of the appearance of TCLP lead levels below 0.218 mg/l in samples with alkalinities between 130,000 and 192,000 varies from 95% at the extreme values of 130,000 and 192,000 mg/Kg, up to approximately 100% at the center of the range. The TCLP lead values plotted in Figure 1 are based on analytical results obtained two (2) to three As chemical reactions become more (3) days after treatment. complete with time, the magnitude of high lead levels is expected to decrease. Consequently, the probability that TCLP lead levels are below the delisting requirement of 0.218 mg/l should increase.

Based on the results in Figure 1, two acceptable alkalinity ranges were selected to serve as guidelines to indicate adequate treatment. These ranges are schematically presented in Figure 2, Attachment B. The preferred range with alkalinities from 130,000 to 192,000 mg/Kg corresponds to the 95% probability of passing range indicated in Figure 1. Samples with alkalinities within the preferred range are accepted as indication of adequate treatment with no other considerations. The broader range with alkalinities from 115,000 to 215,000 mg/Kg corresponds to the 70% probability of passing range indicated in Figure 1. Samples with alkalinities

between 115,000 and 130,000 mg/Kg and between 192,000 and 215,000 mg/Kg are only considered conditionally acceptable as an indication of adequate treatment. Since delisiting requirements do not include alkalinity but do include TCLP lead, samples within the two conditional ranges (shaded areas in Figure 2) will be analyzed for TCLP lead and will be accepted as an indication of adequate treatment if the lead results are < the delisting requirement of 0.218 mg/l.

As a convenient reference, Table 1, Attachment B, summarizes the distribution of high TCLP lead levels experienced from the data presented in Figure 1 within the conditional and preferred alkalinity ranges.

Under the revised treatment requirements (intended for the remainder of the project), alkalinity will still be used as an indicator parameter supported by TCLP lead analytical results as follows:

Target Mean Alkalinity: 162,000 mg/Kg

For Treatment

Acceptable Alkalinity Range: 130,000 to 192,000 mg/Kg

(Treatment Acceptable)

Conditionally Acceptable

Alkalinity Range: 115,000 to 215,000 mg/Kg;

(Treatment Acceptable) TCLP lead <0.218 mg/l

Unacceptable Alkalinity

Range: <115,000 mg/Kg; (Retreatment Required) >215,000 mg/Kg

A statistical plot of the alkalinity results from samples taken from the materials treated in one of the trial runs during the week of September 21 is included as Figure 3, Attachment B, as an example of treatment effectiveness that can be achieved under ideal conditions. To allow for normal variations in the strength of the lime/cement additive, characteristics of the sediment materials, accuracy of analytical results, and parameters affecting mixing/blending, the normal treatment goal is for 90% of all actual sample results to be within the acceptable alkalinity range. This will minimize the number of samples which fall in the conditional alkalinity range and which, therefore, must be subjected to TCLP lead analysis.

TREATMENT QUALITY CONTROL

Experience gained from performance trials has revealed that several quality control measures and treatment modifications are necessary to achieve adequate treatment. These necessary measures which have been implemented are as follows:

- 1. Accurate sediment depths, bottom elevations and volume calculations are necessary on an ongoing basis just prior to treatment.
- 2. Areas containing up to 500 yds³ of sediment material must be treated as a batch to minimize variability in chemical dosage levels, and partially treated edge areas.
- 3. Areas containing up to 500 yds³ must be premixed prior to treatment to assure uniformity of sediment characteristics.
- 4. Chemical analysis of premixed sediments is necessary to calculate accurate chemical dosage requirements.
- 5. Safeguards in preparation of 50/50 cement/lime additive blend must include:
 - Preparation of additive in limited batches of 2000# by Ready-Mix Plant to achieve adequate blending.
 - Obtain three-to-five samples of additive per truck and analyze to check lime content.
- Additive feed rate variability must be minimized by:
 - Closely monitoring and controlling pneumatic feed system pressure.
 - Constantly recording change in truck weight with time in an attempt to minimize variation in feed rate from truck.
- 7. After chemical addition to sediments, extensive blending and lateral mixing within a relatively large area (containing <500 yds³) is necessary to minimize variation in chemical dosage levels.

SCHEDULE

The development of more restrictive treatment requirements made it necessary to retreat all materials treated up through September 4, 1992. In addition, these requirements make it necessary to devote extensive efforts to blending and lateral mixing in order to minimize the variability in chemical dosage levels. It appears that one team consisting of a mixing/blending head and one backhoe is capable of processing 500 yds³ per day under a two-shift operation. Since two teams will be employed, the expected treatment production for the remainder of the project is 1000 yds³ per day. If this production rate can be achieved, the treatment phase of the Retention Reservoir Remediation project should be completed during the 1992 Calendar Year, weather permitting.

SUMMARY

The guideline requirements to achieve adequate treatment were finalized during the month of September, 1992, and necessary controls and operating procedures to achieve adequate treatment have been developed and implemented. Two trial runs during the month of September and subsequent best treatment activities in the first part of October have demonstrated that proper treatment is achievable with a potential production rate of 1000 yds³ per day.

EB/rsd 10/15/92

ATTACHMENT A

Drawing Showing Location

of

Cells Treated

ATTACHMENT B

Analytical Reports and Plots

-5-

TABLE 1 ATTACHMENT I

SUMMARY OF ALKALINITY RANGES VS. TCLP RESULTS

(Delisting Criteria for TCLP Lead at 0.218 mg/L)

Alkalinity Range (mg/kg)	Number of TCLP Results	Number Over Delisting Criteria
Background to 115,000	23	17
115,000 to 130,000	18	4
130,000 to 192,000	63	1*
192,000 to 215,000	25	4
215,000 to 289,000	37	20

^{*}Data point suspect

FIGURE 2 ATTACHMENT B

ESTABLISHED ALKALINITY OPERATING RANGE (mg/kg)

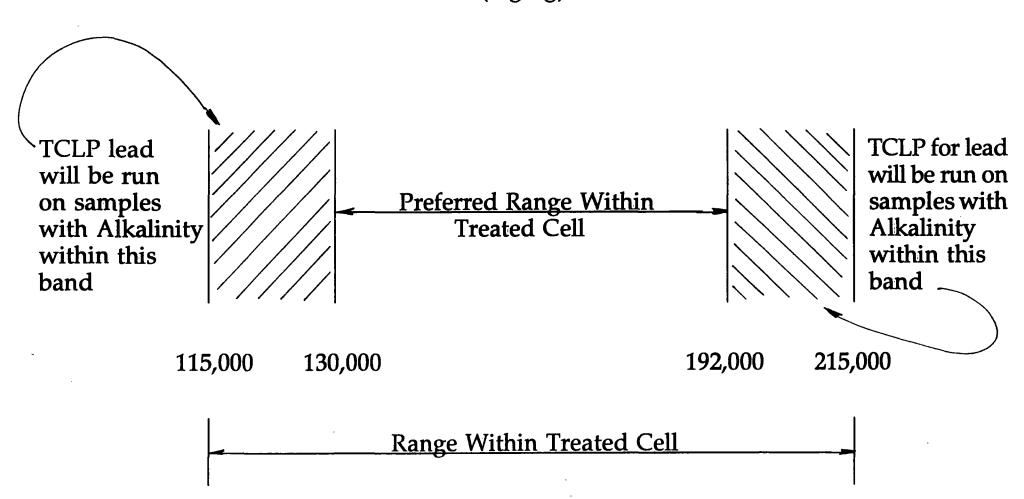


FIGURE 3

KEYSTONE STEEL & WIRE Retention Reservoir Remediation

Variability in Alkalinity Subsequent to Initial Treatment of

Cells 19, J9, K9, and L9: September 24, 1992

